marathon®

General Purpose Motors

Model No: TCA18P1AP211GAA009
Catalog No: R439

General Purpose Motor, 25 HP, 3 Ph, 60 Hz, 575 V, 3600 RPM, 160L Frame, TEFC

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Product Information Packet: Model No: TCA18P1AP211GAA009, Catalog No: R439 General Purpose Motor, 25 HP, 3 Ph, 60 Hz, 575 V, 3600 RPM, 160L Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**25 Hp**
Output KW	**18.5 kW**	Voltage	**575 V**
Speed	**3550 r/min**	Synchronous RPM	**3600 r/min**
Service Factor	**1.15**	Frame	**160L**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**91.7 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**25.3 A**
Power Factor	**90**	Duty	**Continuous**
Insulation Class	**F8**	Design Code	**N (IEC)**
KVA Code	**H**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6209**	UL	**Recognized**
CSA	**N**	CE	**Y**
IP Code	**55**	Number of Speeds	**1**

Technical Specifications

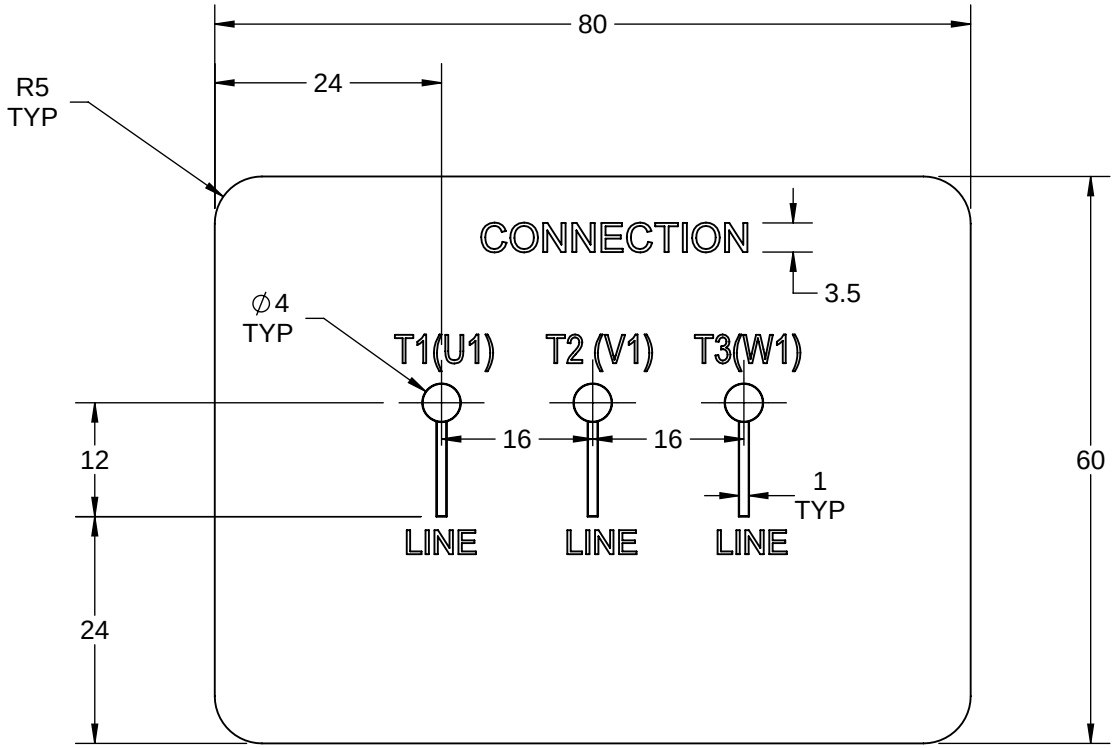
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**2**	Rotation	**Reversible**
Resistance Main	**.5 O**	Mounting	**B3**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**IEC**	Overall Length	**26.22 in**
Frame Length	**11.732 in**	Shaft Diameter	**1.654 in**
Shaft Extension	**4.33 in**	Assembly/Box Mounting	**F3**
Inverter Load	**Constant 2:1/Variable 10:1**		

Drawings

Connection Drawing	**8442000685**	Outline Drawing	**SS208564**

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GENERAL TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE TAPE COATED WITH ANTI-ADHESIVE.
2. YELLOW COLOR BACK GROUND LETTERS WILL BE BLACK.
3. DIMENSIONS WITHOUT INDICATED TOLERANCES SHALL CONFORM TO THE GENERAL TOLERANCE TABLE
4. LEAD TERMINAL MARKINGS FONT SIZE : T1-T2 - T3 & U1-V1-W1 OF ARIAL WITH 3mm SIZE
5. OTHER LETTER FONT SIZE SHOULD BE 3.5mm.

DRAWING REVISION	REVISION BY	REV DATE/© DATE
B	SB	06/03/2026
REQUEST NUMBER	APPROVED BY	DATE
CR-0026504	RMS	06/03/2026

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY	A. KEETHA
DATE	24/07/2019
APPROVED BY	SN
DATE	24/07/2019
REFERENCE	
THIRD ANGLE PROJECTION	

marathon™

DESCRIPTION
CONNECTION DIAGRAM
3 LEAD CONNECTION

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	8442000685	1 OF 1