marathon®

Severe Duty Motors

Model No: 449TTFCD6528
Catalog No: E771A

Severe Duty Motor, 250 HP, 3 Ph, 60 Hz, 460 V, 1800 RPM, 449T Frame, TEFC

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Product Information Packet: Model No: 449TTFCD6528, Catalog No: E771A Severe Duty Motor, 250 HP, 3 Ph, 60 Hz, 460 V, 1800 RPM, 449T Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**250 Hp**
Output KW	**187.0 kW**	Voltage	**460 V**
Speed	**1790 r/min**	Synchronous RPM	**1800 r/min**
Service Factor	**1.15**	Frame	**449T**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**96.2 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**272.0 A**
Power Factor	**89.7**	Duty	**Continuous**
Insulation Class	**H**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6319**
Opp Drive End Bearing Size	**6317**	UL	**Listed**
CSA	**Y**	CE	**Y**
IP Code	**55**	Number of Speeds	**1**
Hazardous Location	**DIVISION 2 T2B**		

Technical Specifications

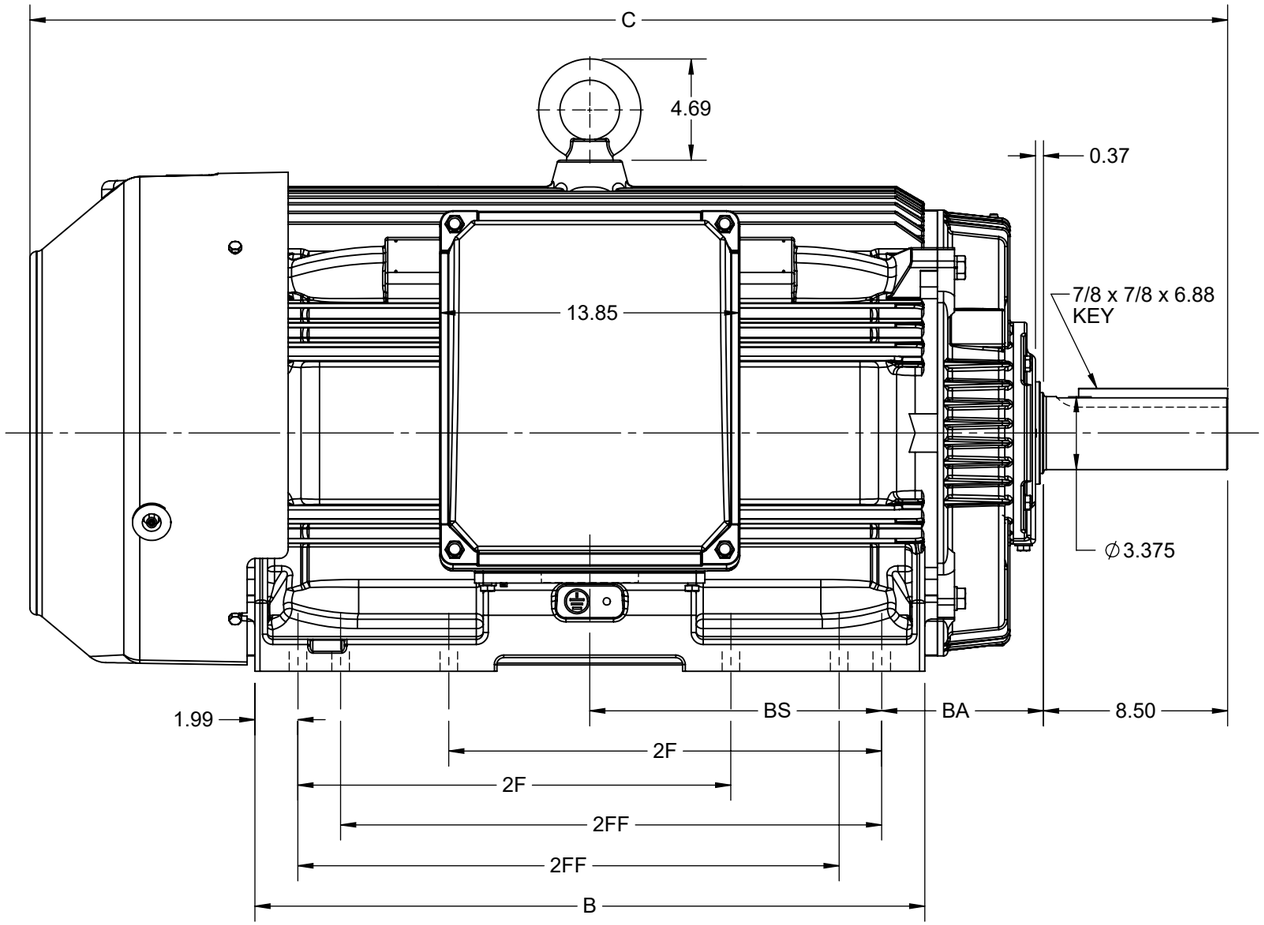
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.0142 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Shaft Diameter	**3.375 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 2:1/Variable 10:1**

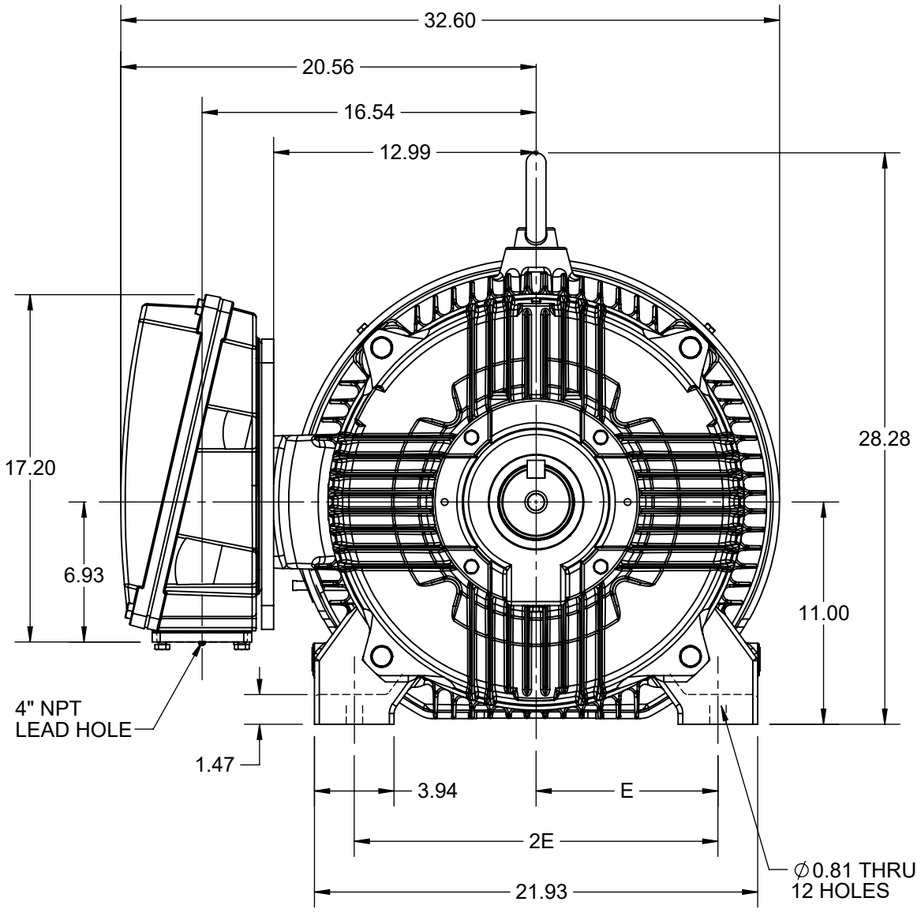
Drawings

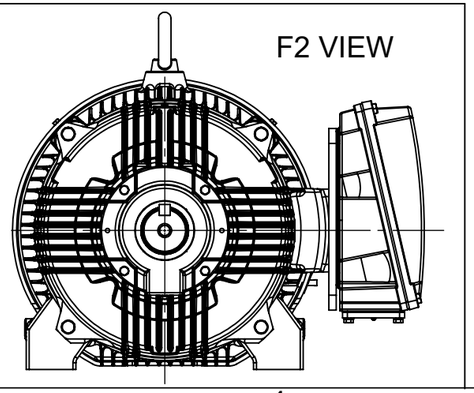
Connection Drawing	**EE7300U**	Outline Drawing	**SS557671**

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B	C	E	2E	2F	2FF	BA	BS	MOUNTING
30.94	55.33	9.00	18.00	20.00	25.00	7.50	13.48	F1 OR F2







DRAWING REVISION	REVISION BY	REV DATE/© DATE
C	SB	07/23/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023556	SBD	07/23/2025

REQUEST NUMBER DESCRIPTION
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DATE	04/05/2019
APPROVED BY	SBD
DATE	04/05/2019
REFERENCE	
THIRD ANGLE PROJECTION	

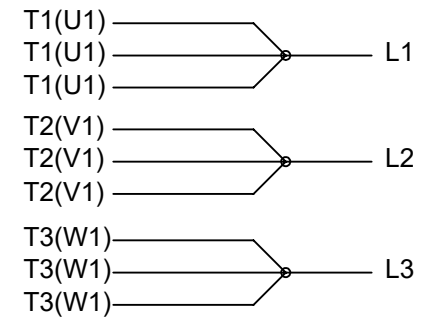
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DESCRIPTION
OUTLINE
447/449T FR-SD & IEEE 841

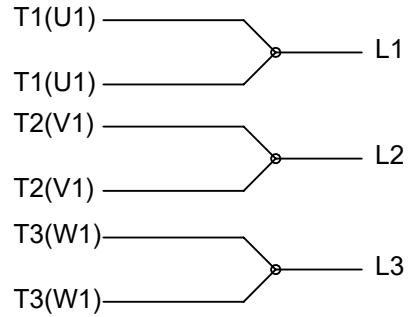
MATERIAL | PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
B	SS557671	1 OF 1

IF MOTOR HAS 9 LEADS

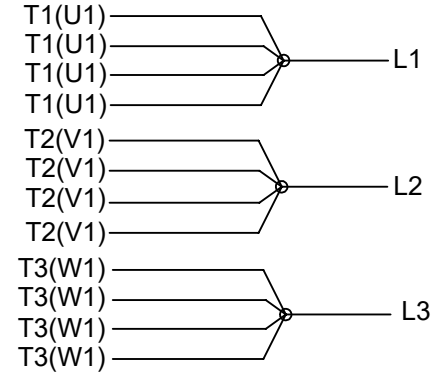


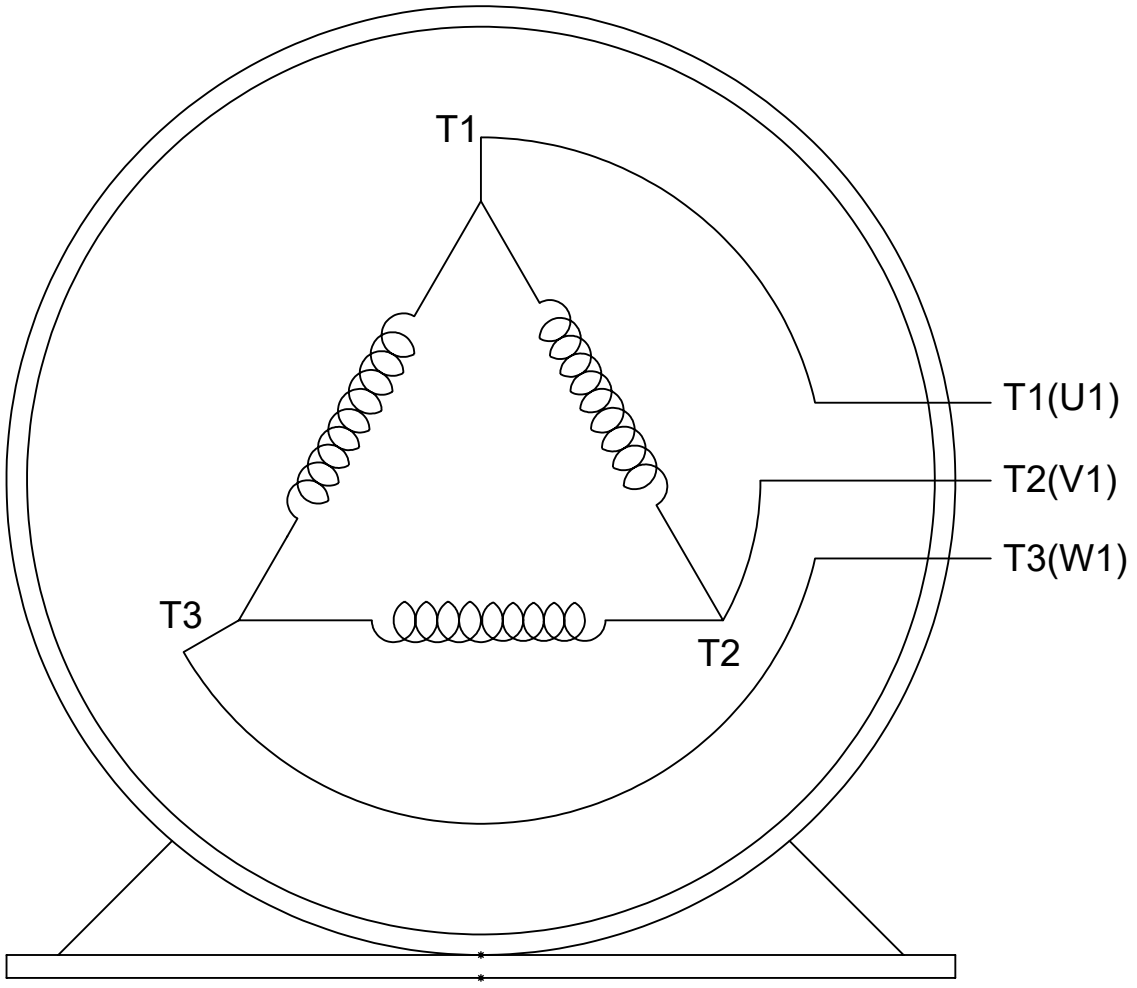
IF MOTOR HAS 6 LEADS



A-9806 DECAL IF CALLED FOR

IF MOTOR HAS 12 LEADS





VIEW OF TERMINAL END

DRAWING REVISION	REVISION BY	REV DATE/© DATE
M	SB	08/01/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023654	SBD	08/01/2025

REQUEST NUMBER DESCRIPTION
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DRAWN BY	DRS
DATE	09-27-1996
APPROVED BY	GK
DATE	09-30-1996
REFERENCE	
THIRD ANGLE PROJECTION	

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DESCRIPTION
CONN DIAGRAM-EXTERNAL
3Ø SINGLE VOLTAGE

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	EE7300U	1 OF 1

Data Sheet

Date: 5/7/2020
Customer:
Attention:
Submitted by:

marathon® Motors

449TTFCD6528

Submittal

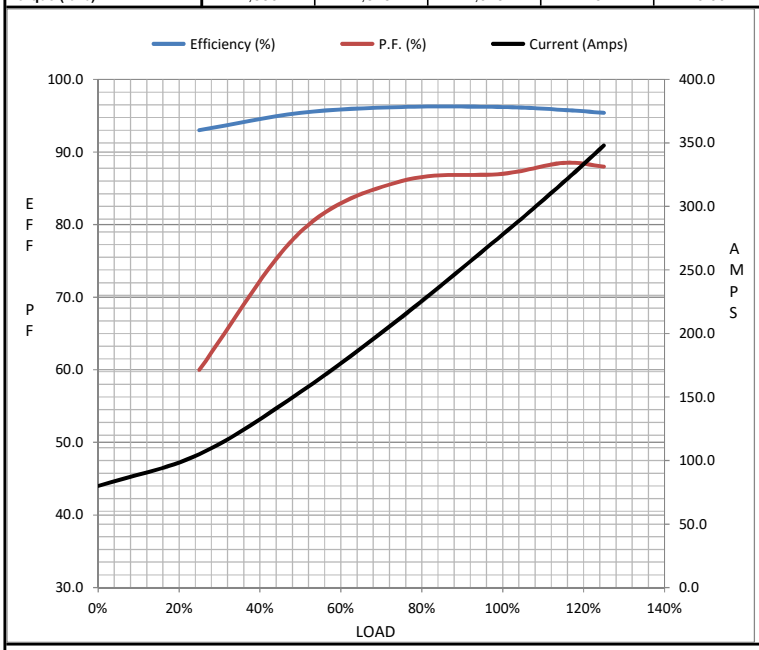
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	80.0	105	154	213	278	319	348	1,900	
Torque (ft-lb)	0.00	183	366	550	734	844	918	1,830	
RPM	1800	1798	1795	1792	1790	1,788	1786	0	
Efficiency (%)		93.0	95.4	96.2	96.2	95.8	95.4		
P.F. (%)	4.5	60.0	79.0	86.0	87.0	88.5	88.0	39.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1750	1790	1800
Current (Amps)	1,900	1,540	990	278	80.0
Torque (ft-lb)	1,830	1,525	2,015	734	0.00



Information Block

HP	250.0	
Sync. RPM	1800	
Frame	449	
Enclosure	TEFC	
Construction	TFC	
Voltage	460	V
Frequency	60	Hz
Design	B	
LR Code letter	G	
Service Factor	1.15	
Temp Rise @ FL	70	° C
Duty	CONT	
Ambient	40	° C
Elevation	3,300	feet
Rotor/Shaft wk²	110.0	Lb-Ft²
Ref Wdg	HA32804029 NONE	
Sound Pressure @ 1M	80	dBA
VFD Rating	CONSTANT 2:1/VARIABLE 10:1	
Outline Dwg	SS557671	
Conn. Diag	EE7300U	

Additional Specifications:

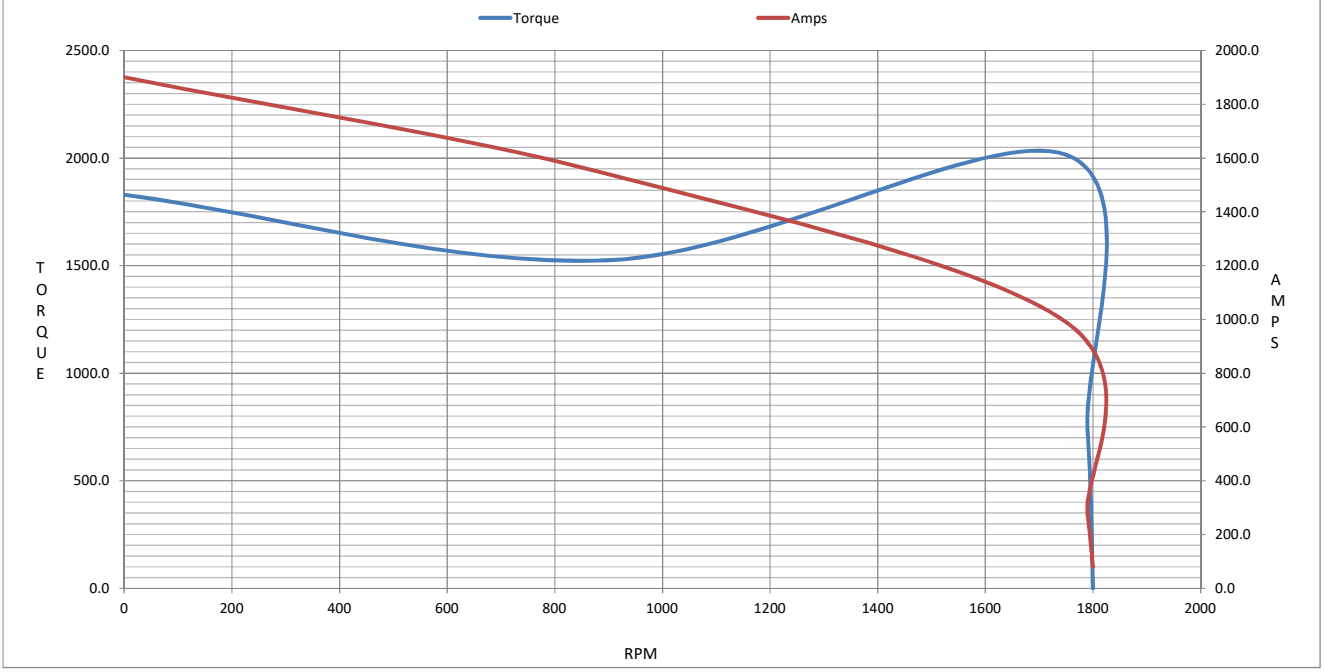
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EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.0090	0.0050	0.0620	0.1470	3.2770

Speed -Torque Curve



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DATA VOLTS: 460

CERTIFICATION DATA SHEET

REFERENCE MODEL #: 449TTFCD6528
CONN. DIAGRAM: EE7300U **CAT #:** E771A
OUTLINE: SS557671
WINDING: HA32804029 NONE 1 **MOUNTING:** F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
250	187	1800	1790	447/449T	TEFC	TFC	G	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB (° C)	ELEV. (Ft)
3	60	460	278	LINE OR INVERTER	CONT	H	1.15	40	3300

F.L. EFF	96.2	3/4 LD EFF	96.2	1/2 LD EFF	95.4	GTD EFF	ELECT. TYPE
F.L. PF	87.0	3/4 LD PF	86.0	1/2 LD PF	79.0	0.0	SQ CAGE INV RATED

F.L. TORQUE	LR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE (° C)	
734 LB-FT	1,900	1,830 LB-FT 249%	2,015 LB-FT 275%	70	

SOUND PRESSURE	SOUND	ROTOR WK²	MAX. LOAD WK²	SAFE STALL TIME	STARTS/HOUR	APROX.
80 dBA	89 dBA	0.00 LB-FT²	2100 LB-FT²	25 SEC.	2	2638 LB.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	DIVISION 2 T2B	NO	NONE	BLUE (EPOXY)

BEARINGS DE	BEARINGS ODE	GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
BALL	BALL	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
6319	6317						

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
0.009	0.005	0.062	0.147	3.277	0.080	ODE

*
NOTES
*

If Inverter equals NONE, contact factory for further information
INVERTER TORQUE: CONSTANT 2:1/VARIABLE 10:1
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE
NONE NONE **PPR**

BRAKE: NONE
NONE NONE
FT-LB: NA
VOLTAGE: NONE **HZ:**

PREPARED BY:
DATE: 5/13/2020

FORM: 3531 REV_4 2/27/06
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