marathon®

Severe Duty Motors

Model No: 445TTFCD6685
Catalog No: E1250

Severe Duty Motor, 125 HP, 3 Ph, 60 Hz, 460 V, 1200 RPM, 445T Frame, TEFC

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Product Information Packet: Model No: 445TTFCD6685, Catalog No: E1250 Severe Duty Motor, 125 HP, 3 Ph, 60 Hz, 460 V, 1200 RPM, 445T Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**125 Hp**
Output KW	**93.0 kW**	Voltage	**460 V**
Speed	**1190 r/min**	Synchronous RPM	**1200 r/min**
Service Factor	**1.15**	Frame	**445T**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**95 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**143.0 A**
Power Factor	**86**	Duty	**Continuous**
Insulation Class	**H**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**NU319**
Opp Drive End Bearing Size	**6317**	UL	**Listed**
CSA	**Y**	CE	**Y**
IP Code	**55**	Number of Speeds	**1**
Hazardous Location	**DIVISION 2 T2B**		

Technical Specifications

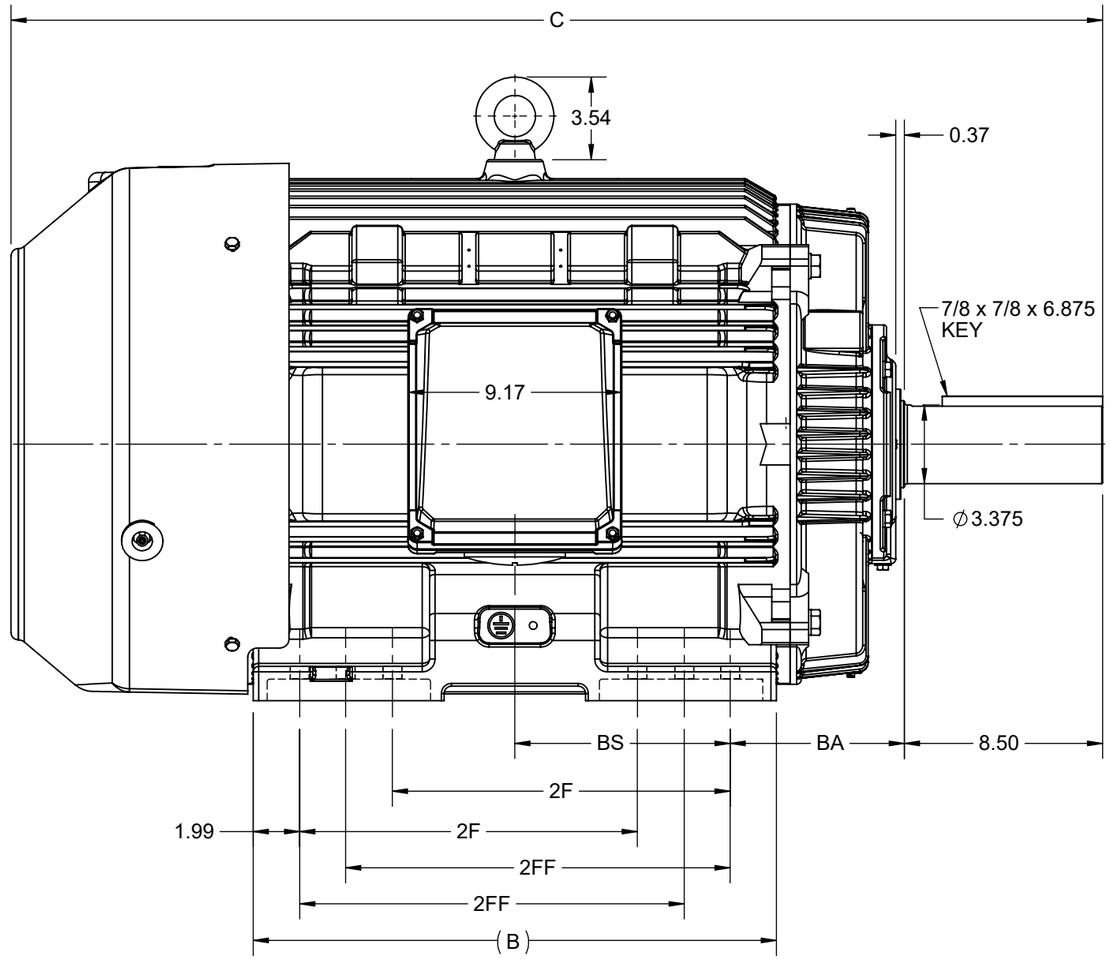
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Part Wdg Start & Wye Start Delta Run Or Inverter**
Poles	**6**	Rotation	**Reversible**
Resistance Main	**.0353 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Roller**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Shaft Diameter	**3.375 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 2:1/Variable 10:1**

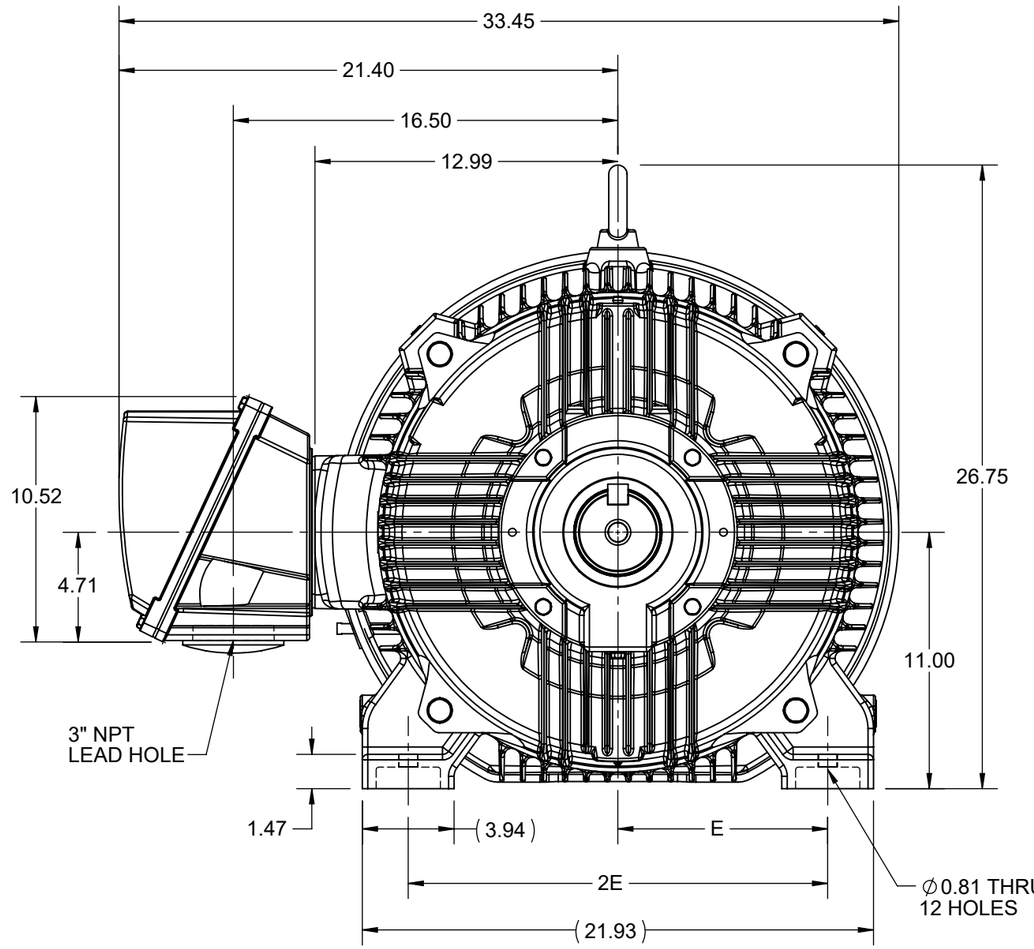
Drawings

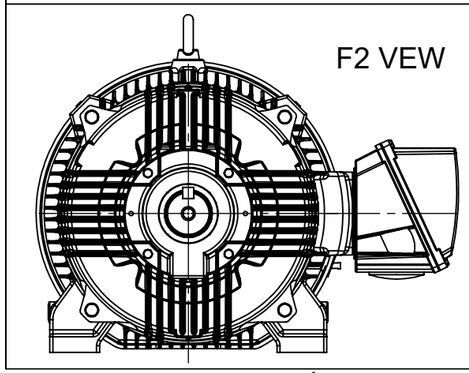
Connection Drawing	**EE7300BH**	Outline Drawing	**SS557668**

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B	C	E	2E	2F	2FF	BA	BS	MOUNTING
22.44	46.83	9.00	18.00	14.50	16.50	7.50	9.24	F1 OR F2







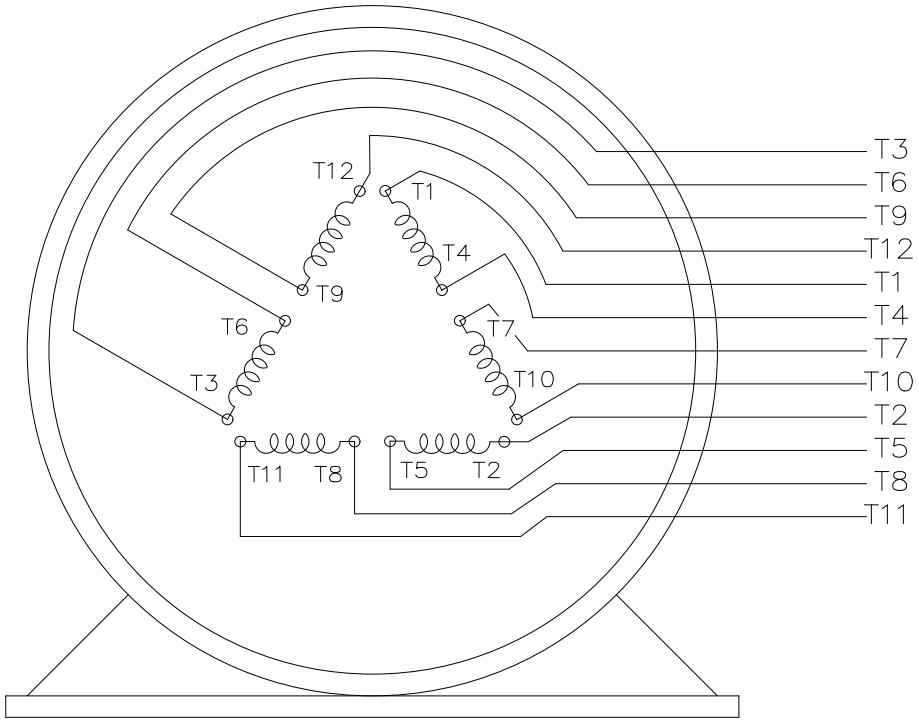
DRAWING REVISION: D	REVISION BY: SB	REV DATE/© DATE: 07/23/2025
REQUEST NUMBER: CR-0023556	APPROVED BY: SBD	DATE: 07/23/2025
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED		

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DRAWN BY: BISWA	marathon™	
DATE: 24/12/2018	DESCRIPTION: OUTLINE 444/445T FR-NEMA-SD & IEEE841	
APPROVED BY: SBD		
DATE: 24/12/2018		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: B / DRAWING NUMBER: SS557668	SHEET: 1 OF 1

Uncontrolled Copy



VIEW OF TERMINAL END

T12(W4)
T1(U1)
T6(W2)
T7(U3)
LINE 1

T2(V1)
T4(U2)
T8(V3)
T10(U4)
LINE 2

T3(W1)
T5(V2)
T9(W3)
T11(V4)
LINE 3

DRAWING REVISION: E	REVISION BY: SB	REV DATE/ © DATE: 08/04/2025
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/04/2025
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED		

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DRAWN BY: RJW	marathon™	
DATE: 02/11/2005		
APPROVED BY: GK	DESCRIPTION: CONNECTION DIAGRAM 12 LEAD - SINGLE VOLTAGE	
DATE: 02/11/2005		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: EE7300BH	SHEET: 1 OF 1

Data Sheet

Date: 12/13/2022
Customer:
Attention:
Submitted by:

marathon® Motors

445TTFCD6685

Submittal

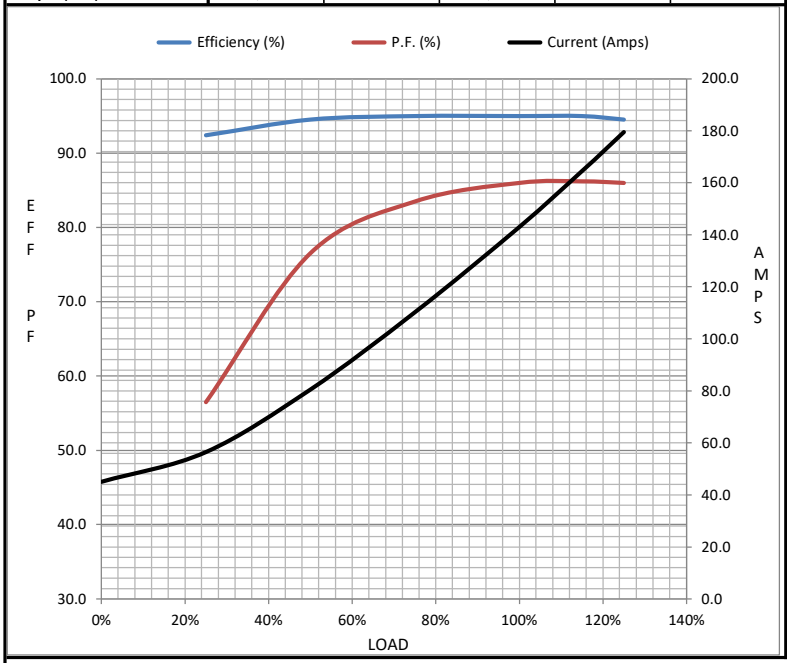
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	45.0	56.5	80.5	110	143	165	180	907	
Torque (ft-lb)	0.00	137	274	413	552	636	693	1,100	
RPM	1200	1198	1195	1192	1190	1,190	1188	0	
Efficiency (%)		92.4	94.5	95.0	95.0	95.0	94.5		
P.F. (%)	5.5	56.5	76.5	83.5	86.0	86.2	86.0	32.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	600	1158	1190	1200
Current (Amps)	907	725	490	143	45.0
Torque (ft-lb)	1,100	832	1,430	552	0.00



Information Block

HP	125.0	
Sync. RPM	1200	
Frame	445	
Enclosure	TEFC	
Construction	TFC	
Voltage	460	V
Frequency	60	Hz
Design	B	
LR Code letter	G	
Service Factor	1.15	
Temp Rise @ FL	70	° C
Duty	CONT	
Ambient	40	° C
Elevation	3,300	feet
Rotor/Shaft wk²	105	Lb-Ft²
Ref Wdg	HA32806006 NONE	
Sound Pressure @ 1M	68	dBA
VFD Rating	CONSTANT 2:1/VARIABLE 10:1	
Outline Dwg		
Conn. Diag	EE7300BH	

Additional Specifications:

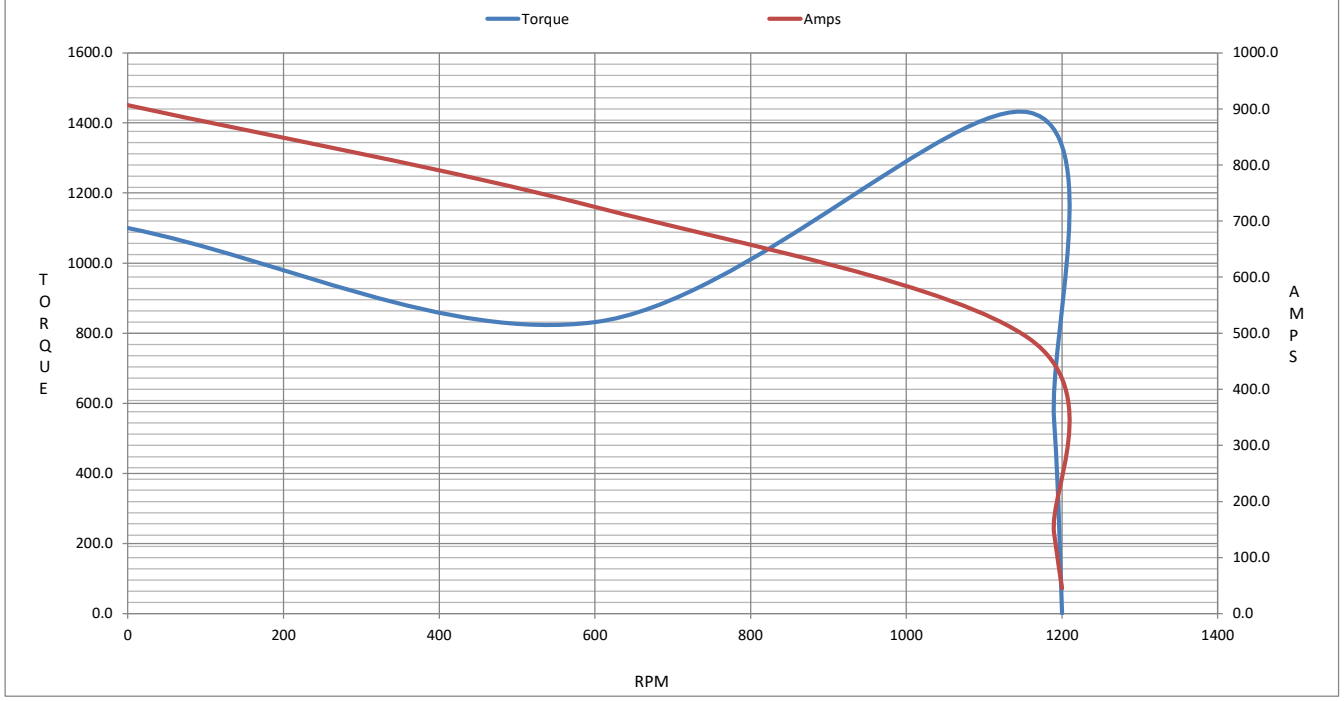
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EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.0210	0.0150	0.1690	0.2810	5.8110

Speed -Torque Curve



marathon® Motors

P.O. BOX 8003
WAUSAU, WI 54401-8003
PH. 715-675-3311

DATA VOLTS: 460

CERTIFICATION DATA SHEET

CUSTOMER:
ORDER #:
CONN. DIAGRAM: EE7300BH
OUTLINE: SS557668
WINDING: HA32806006 NONE 9
SPEED:

CUSTOMER P.O. #:
REFERENCE MODEL #: 445TTFCD6685
CAT #: E1250
CUSTOMER PART #:
MOUNTING: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
125	93	1200	1190	445T	TEFC	TFC	G	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB	ELEV.
3	60	460	143	PWS & YDRUN OR INV	CONT	H	1.15	40	3300

F.L. EFF	95.0	3/4 LD EFF	95.0	1/2 LD EFF	94.5	GTD EFF	ELECT. TYPE	
F.L. PF	86.0	3/4 LD PF	83.5	1/2 LD PF	76.5	94.5	SQ CAGE INV RATED	

F.L. TORQUE	LR AMPS @ 460 V	L.R. TORQUE	B.D. TORQUE	F.L. RISE (° C)	
552 LB-FT	907	1,100 LB-FT 199%	1,430 LB-FT 259%	70	

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK²	MAX. LOAD WK²	SAFE STALL TIME	STARTS/HOUR	APROX. MOTOR WGT
68 dBA	77 dBA	105 LB-FT²	280 LB-FT²	40 SEC.	2	1950 LB.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	DIVISION 2 T2B	YES	NONE	BLUE - RAL 5003 (EPOXY)

BEARINGS DE	BEARINGS ODE	GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
ROLLER	BALL	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
NU319	6317						

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
0.021	0.015	0.169	0.281	5.811	0.080	NONE

*
NOTES
*

INVERTER TORQUE: CONSTANT 2:1/VARIABLE 10:1
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE
NONE NONE PPR

BRAKE: NONE
NONE NONE
FT-LB: NA
VOLTAGE: NONE HZ:

PREPARED BY:
DATE: 12/13/2022

UL: NO LETTER - ME,WUXI TEFC BLUEWHALE CLASS 1 DIV. 2 UL LISTED

FORM: 3531 REV_4 2/27/06