marathon®

Severe Duty Motors

Model No: 404THFCD9086
Catalog No: W589A

Severe Duty Motor, 60 HP, 3 Ph, 60 Hz, 460 V, 1200 RPM, 404T Frame, TEFC

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Product Information Packet: Model No: 404THFCD9086, Catalog No: W589A Severe Duty Motor, 60 HP, 3 Ph, 60 Hz, 460 V, 1200 RPM, 404T Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**60 Hp**
Output KW	**45.0 kW**	Voltage	**460 V**
Speed	**1190 r/min**	Synchronous RPM	**1200 r/min**
Service Factor	**1.15**	Frame	**404T**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**94.5 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**71.5 A**
Power Factor	**83**	Duty	**Continuous**
Insulation Class	**H**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6316**
Opp Drive End Bearing Size	**6314**	UL	**Listed**
CSA	**Y**	CE	**Y**
IP Code	**56**	Number of Speeds	**1**
Hazardous Location	**DIVISION 2 T2B**		

Technical Specifications

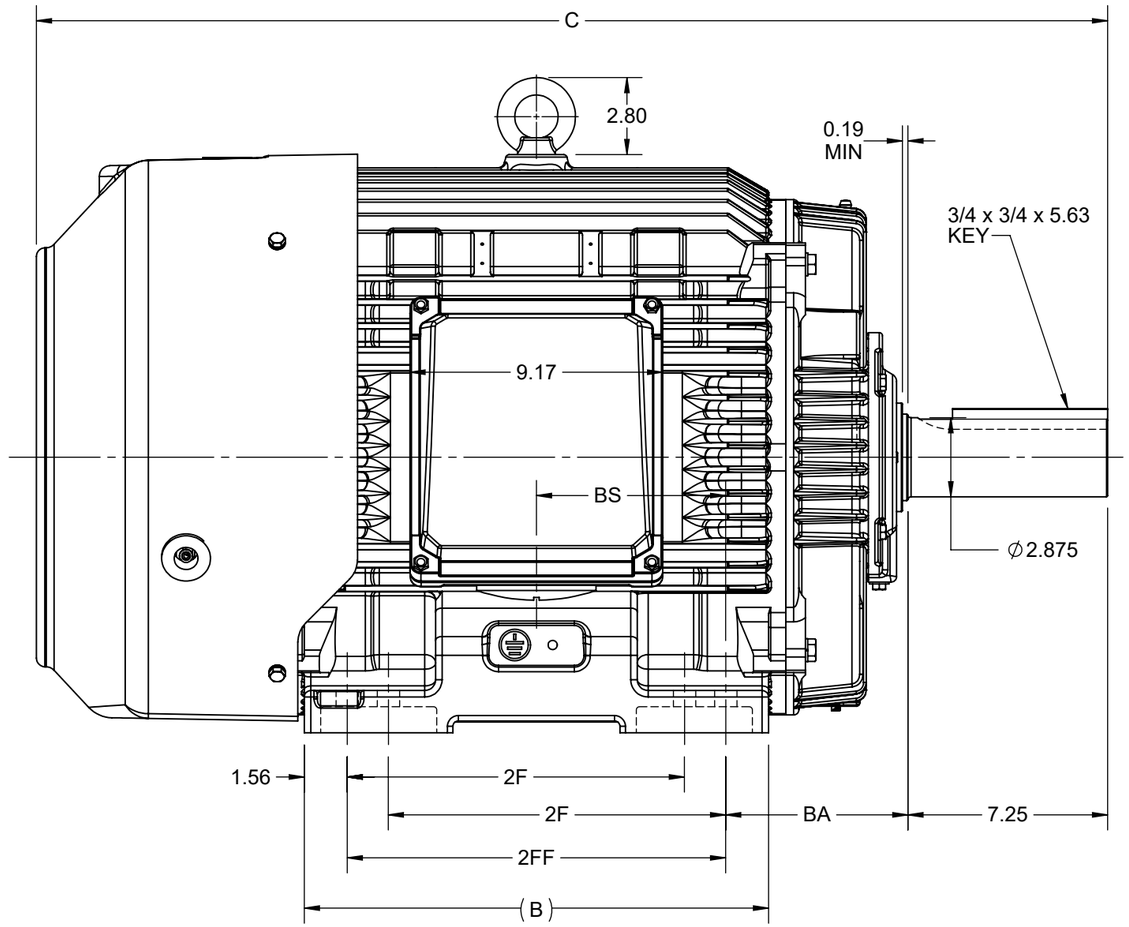
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**6**	Rotation	**Reversible**
Resistance Main	**.116 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Shaft Diameter	**2.875 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 2:1/Variable 10:1**

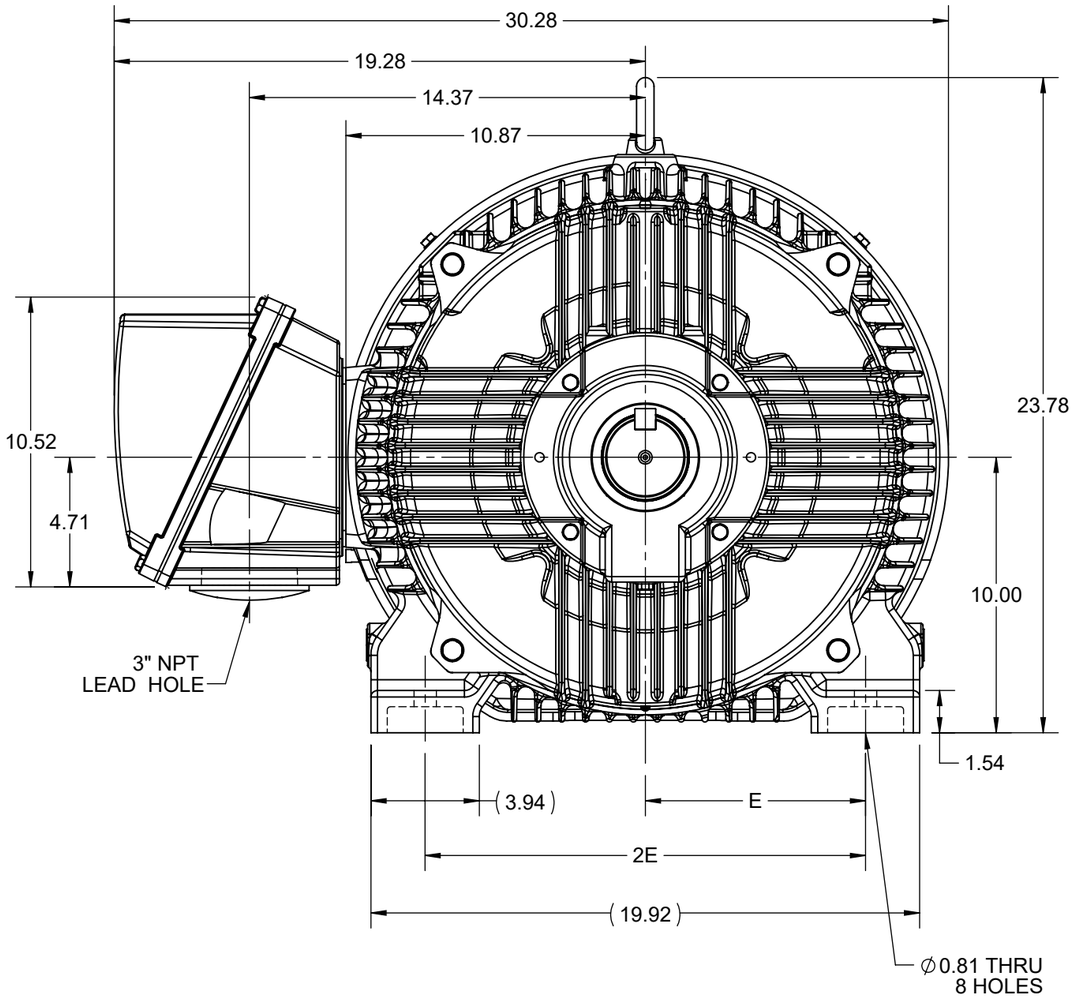
Drawings

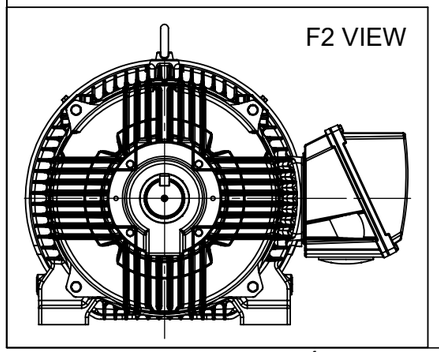
Connection Drawing	**EE7300U**	Outline Drawing	**SS557665**

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B	C	E	2E	2F	2FF	BA	BS	MOUNTING
16.85	38.88	8.00	16.00	12.25	13.75	6.62	6.87	F1 OR F2







DRAWING REVISION	REVISION BY	REV DATE/© DATE
D	SB	07/23/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023556	SBD	07/23/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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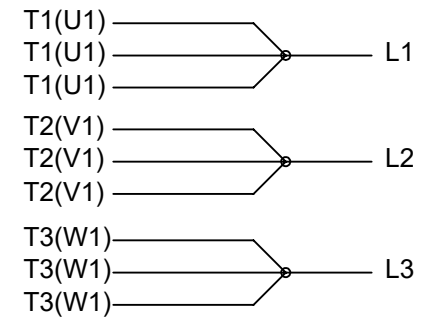
PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY	DESCRIPTION	
BISWA	OUTLINE	
DATE	404/405T FR-SD & IEEE841	
12/24/2018		
APPROVED BY	MATERIAL	PROCESS/FINISH
SBD		
DATE		
12/24/2018		
REFERENCE		

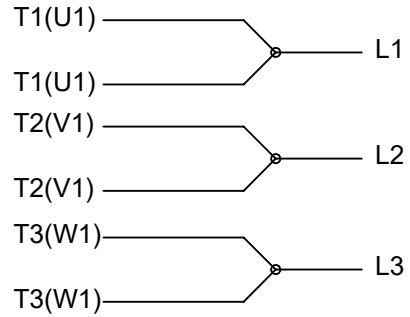
THIRD ANGLE PROJECTION

SIZE	DRAWING NUMBER	SHEET
B	SS557665	1 OF 1

IF MOTOR HAS 9 LEADS

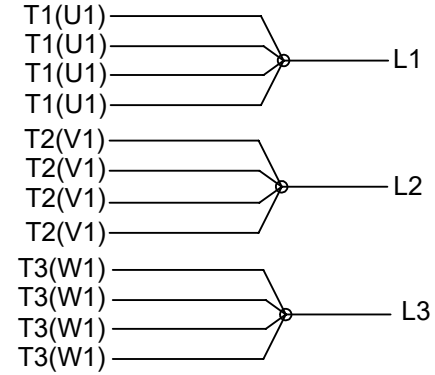


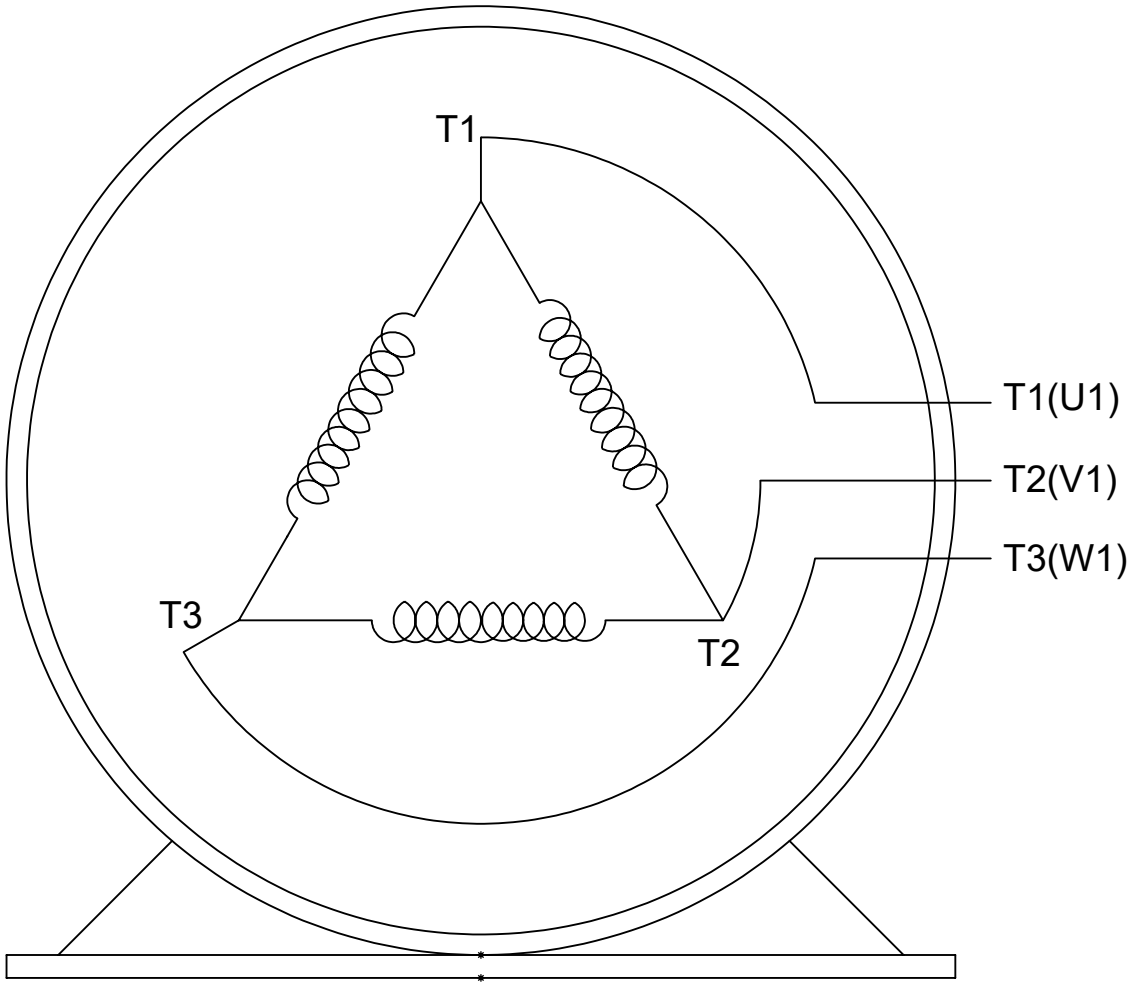
IF MOTOR HAS 6 LEADS



A-9806 DECAL IF CALLED FOR

IF MOTOR HAS 12 LEADS





VIEW OF TERMINAL END

DRAWING REVISION	REVISION BY	REV DATE/© DATE
M	SB	08/01/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023654	SBD	08/01/2025

REQUEST NUMBER DESCRIPTION
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DRAWN BY	DRS
DATE	09-27-1996
APPROVED BY	GK
DATE	09-30-1996
REFERENCE	
THIRD ANGLE PROJECTION	

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DESCRIPTION
CONN DIAGRAM-EXTERNAL
3Ø SINGLE VOLTAGE

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	EE7300U	1 OF 1

Uncontrolled Copy

Data Sheet

Date: 3/10/2020
Customer:
Attention:
Submitted by: ANUSHA M

404THFCD9086

Submittal

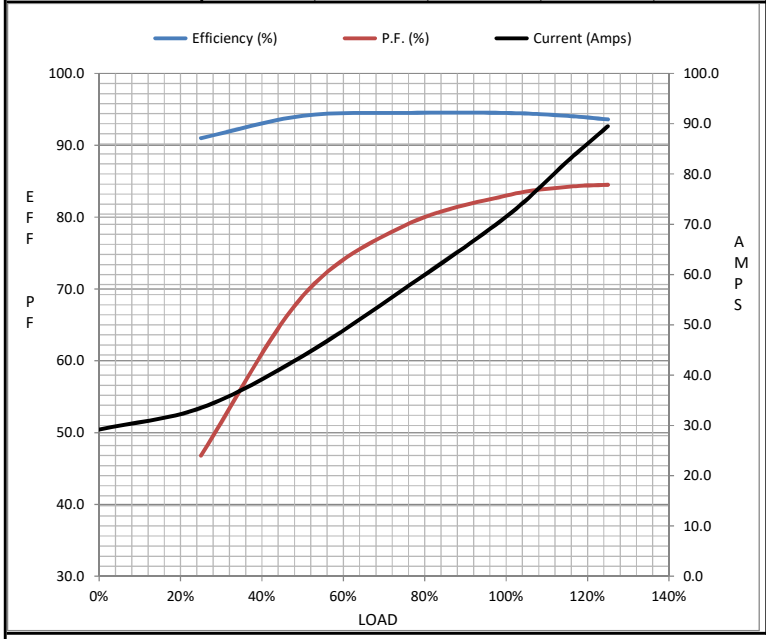
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	29.2	33.5	43.8	57.2	71.5	82.5	89.5	435	
Torque (ft-lb)	0.00	66.0	132	199	265	306	333	515	
RPM	1200	1198	1195	1192	1190	1,188	1188	0	
Efficiency (%)		91.0	94.1	94.5	94.5	94.1	93.6		
P.F. (%)	5.0	46.8	69.0	78.8	83.0	84.2	84.5	36.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	600	1150	1190	1200
Current (Amps)	435	345	250	71.5	29.2
Torque (ft-lb)	515	430	702	265	0.00



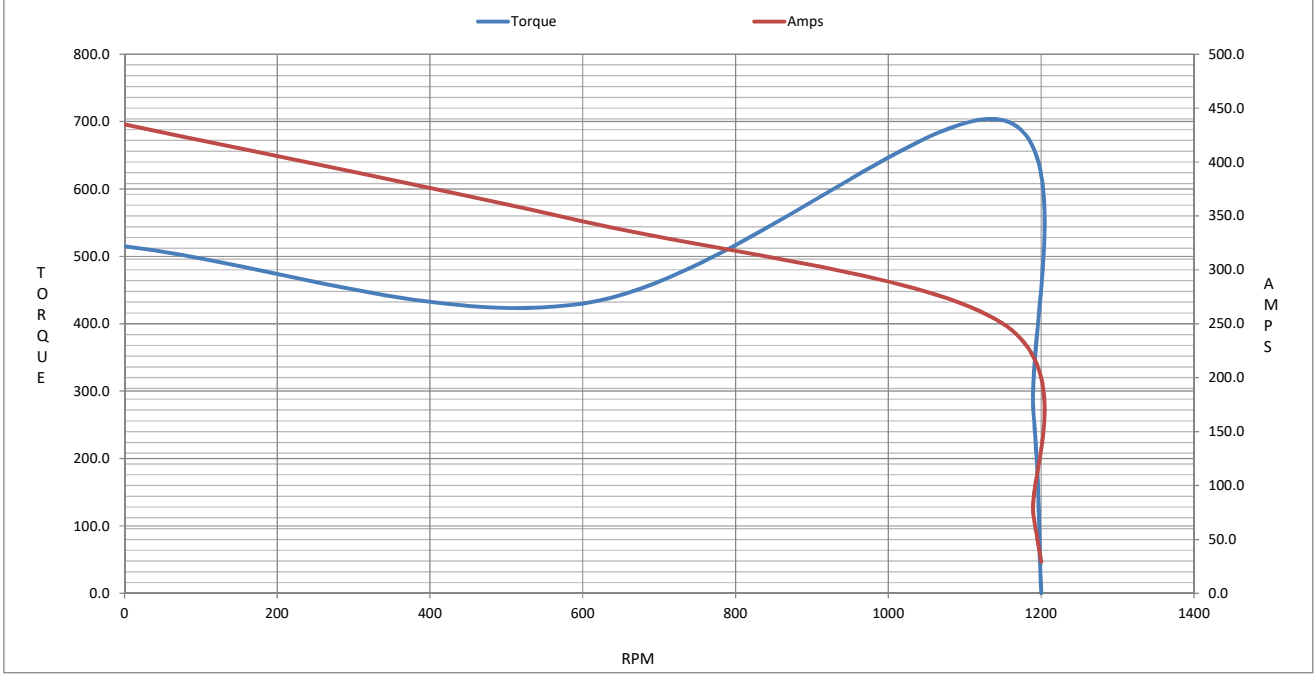
Information Block

HP	60.0	
Sync. RPM	1200	
Frame	404	
Enclosure	TEFC	
Construction	TFC	
Voltage	460	V
Frequency	60	Hz
Design	B	
LR Code letter	G	
Service Factor	1.15	
Temp Rise @ FL	55	° C
Duty	CONT	
Ambient	50	° C
Elevation	1,000	feet
Rotor/Shaft wk²	42.0	Lb-Ft²
Ref Wdg	HE32506006	NONE
Sound Pressure @ 1M	68	dBA
VFD Rating	VARIABLE 10:1	
Outline Dwg	SS557665	
Conn. Diag	EE7300U	
Additional Specifications:		
0		
0		

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.0660	0.0330	0.3070	0.5200	9.0340

Speed -Torque Curve



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marathon® Motors

DATA VOLTS: 460

CERTIFICATION DATA SHEET

MODEL #: 404THFCD9086
CAT #: W589A

CONN. DIAGRAM: EE7300U
OUTLINE: SS557665
WINDING: HE32506006 NONE 1

MOUNTING: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
60	45	1200	1190	404T	TEFC	TFC	G	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB (° C)	ELEV.(Ft)
3	60	460	71.5	LINE OR INVERTER	CONT	H	1.15	40	3300

F.L. EFF	94.5	3/4 LD EFF	94.5	1/2 LD EFF	94.1	GTD EFF	ELECT. TYPE	
F.L. PF	83.0	3/4 LD PF	78.8	1/2 LD PF	69.0	94.1	SQ CAGE INV RATED	

F.L. TORQUE	LR AMPS @ 460 V	L.R. TORQUE	B.D. TORQUE	F.L. RISE (° C)	
265 LB-FT	435	515 LB-FT 194%	702 LB-FT 265%	55	

SOUND PRESSURE @	SOUND	ROTOR WK²	MAX. LOAD WK²	SAFE STALL TIME	STARTS/HOUR	APROX.	MOTOR
68 dBA	77 dBA	42.0 LB-FT²	1000 LB-FT²	25 SEC.	2	1292	LB.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	DIVISION 2 T2B	NO	NONE	BLUE (EPOXY)

BEARINGS DE	BEARINGS ODE	GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
BALL 6316	BALL 6314	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	
0.066	0.033	0.307	0.52	9.034	0.080	

If Inverter equals NONE, contact factory for further information

NOTES
*
*

INVERTER TORQUE: VARIABLE 10:1
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE
NONE NONE **PPR**

BRAKE: NONE
NONE NONE
FT-LB: NA
VOLTAGE: NONE **HZ:**

PREPARED BY: ANUSHA M
DATE: 3/10/2020

FORM: 3531 REV_4 2/27/06
** Subject to change without notice.