marathon®

Severe Duty Motors

Model No: 324TTFCD6588
Catalog No: E049

Severe Duty Motor, 25 HP, 3 Ph, 60 Hz, 460 V, 1200 RPM, 324TC Frame, TEFC

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Product Information Packet: Model No: 324TTFCD6588, Catalog No: E049 Severe Duty Motor, 25 HP, 3 Ph, 60 Hz, 460 V, 1200 RPM, 324TC Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**25 Hp**
Output KW	**18.7 kW**	Voltage	**460 V**
Speed	**1184 r/min**	Synchronous RPM	**1200 r/min**
Service Factor	**1.15**	Frame	**324TC**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**93 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**32.0 A**
Power Factor	**78.5**	Duty	**Continuous**
Insulation Class	**H**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6312**
Opp Drive End Bearing Size	**6212**	UL	**Listed**
CSA	**Y**	CE	**Y**
IP Code	**55**	Number of Speeds	**1**
Hazardous Location	**DIVISION 2 T2B**		

Technical Specifications

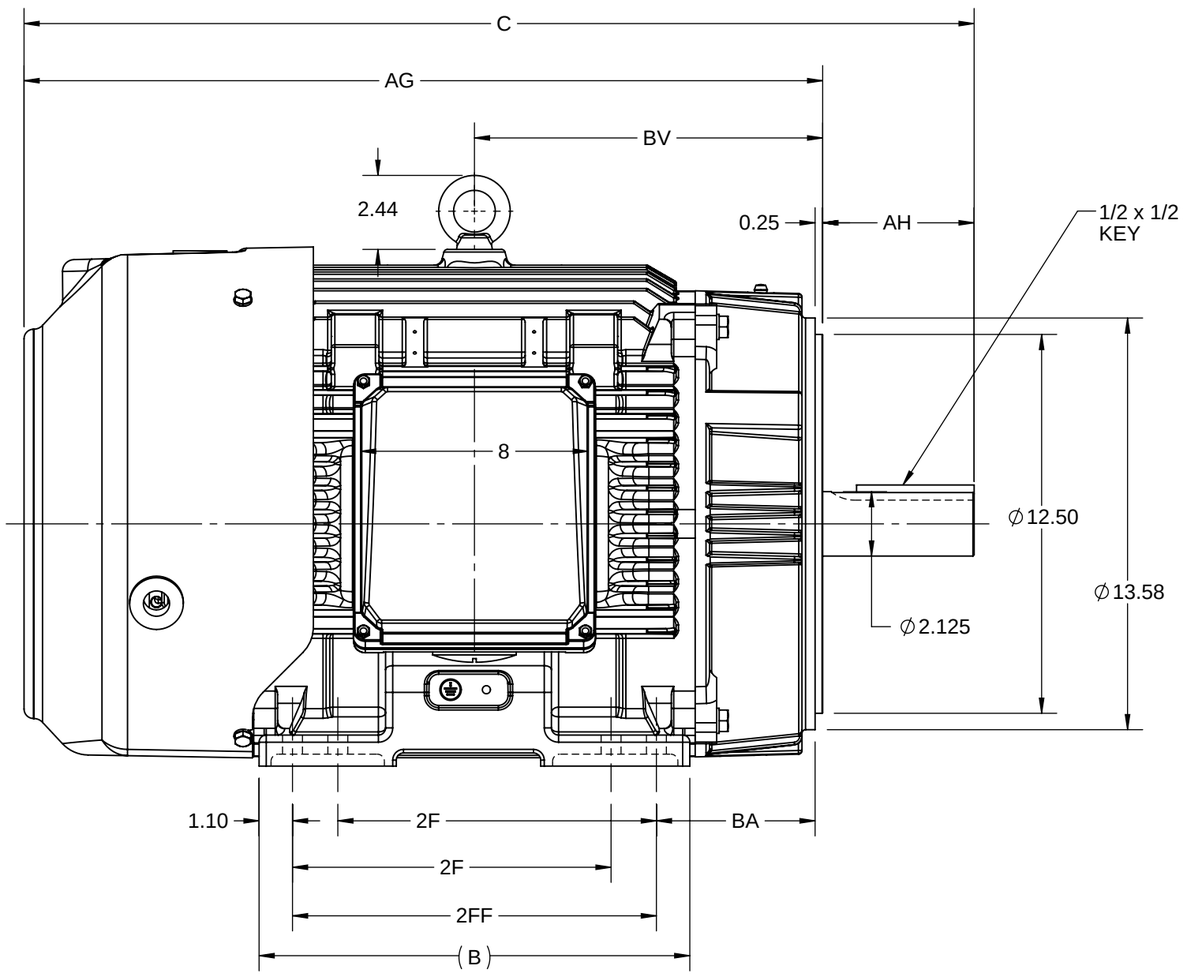
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**6**	Rotation	**Reversible**
Resistance Main	**.327 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Shaft Diameter	**2.125 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 2:1/Variable 10:1**

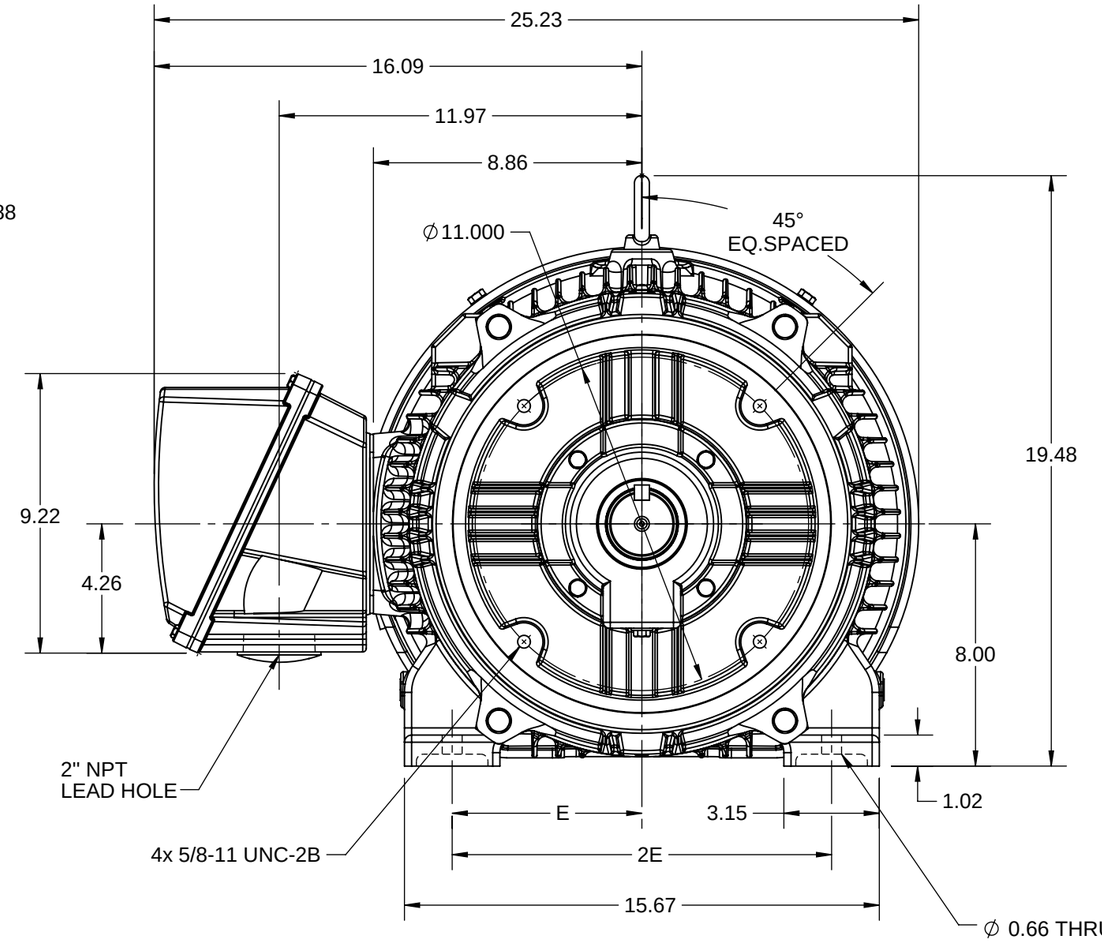
Drawings

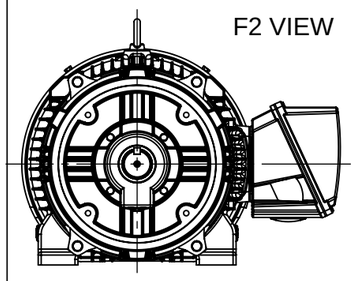
Connection Drawing	**EE7300**	Outline Drawing	**SS557768-100**

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DASH NO.	B	C	E	2E	2F	2FF	AG	AH	BA	BV	MOUNTING	FRAME
100	12.71	29.85	6.25	12.50	---	10.50	24.69	5.00	5.25	10.75	F1 OR F2	324TC
200	14.21	31.35			10.50	12.00	26.19			11.50		324/326TC







DRAWING REVISION: C	REVISION BY: SB	REV DATE/© DATE: 05/21/2026
REQUEST NUMBER: CR-0026353	APPROVED BY: RMS	DATE: 05/21/2026
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED		

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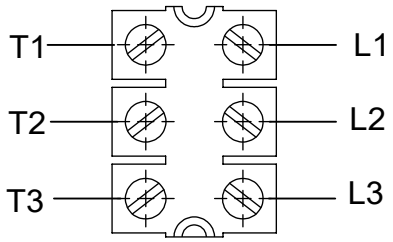
PRIMARY DIMENSIONS ARE INCH
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DRAWN BY: BISWA	marathon™	
DATE: 13/03/2019	DESCRIPTION: OUTLINE 324/326TC FR-NEMA-SD & IEEE841	
APPROVED BY: SBD		
DATE: 13/03/2019		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: B / DRAWING NUMBER: SS557768	SHEET: 1 OF 1

THREE PHASE - SINGLE VOLTAGE
MOTOR - CONDUIT BOX @ 'A'

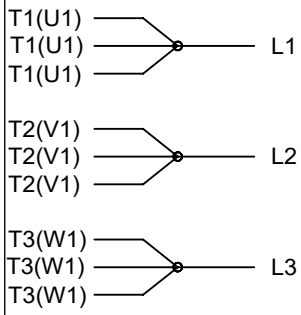
TO REVERSE ROTATION:
INTERCHANGE ANY TWO LINE
LEAD CONNECTIONS

TERMINAL BLOCK WHEN SPECIFIED

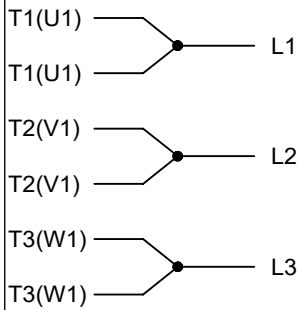


VIEW OF TERMINAL END

IF MOTOR HAS
9 LEADS



IF MOTOR HAS
6 LEADS



A-9806 DECAL

OPTIONAL CORD
CONNECTION

L1	WHITE
L2	RED
L3	BLACK

DRAWING REVISION: AD	REVISION BY: SB	REV DATE/© DATE: 08/01/2025
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025

REQUEST NUMBER DESCRIPTION
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DRAWN BY: DA	
DATE: 03-26-1993	
APPROVED BY: TB	
DATE: 03-26-1993	
REFERENCE	
THIRD ANGLE PROJECTION	

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DESCRIPTION
CONNECTION DIAGRAM
EXTERNAL - SINGLE VOLTAGE - 3Ø MOTOR

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	EE7300	1 OF 1