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General Purpose Motors

Model No: 324TTFCD6078
Catalog No: GT1229

General Purpose Motor, 25 & 20 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1200 RPM, 324TC Frame, TEFC

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Product Information Packet: Model No: 324TTFCD6078, Catalog No: GT1229 General Purpose Motor, 25 & 20 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1200 RPM, 324TC Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**25 & 20 Hp**
Output KW	**18.7 & 14.9 kW**	Voltage	**230/460 & 190/380 V**
Speed	**1184 & 985 r/min**	Synchronous RPM	**1200 & 1000 r/min**
Service Factor	**1.15 & 1.15**	Frame	**324TC**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**93 & 92.4 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**64/32 & 63/31.5 A**
Power Factor	**78.5**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6312**
Opp Drive End Bearing Size	**6212**	UL	**Listed**
CSA	**Y**	CE	**Y**
IP Code	**55**	Number of Speeds	**1**
Hazardous Location	**DIVISION 2 T2B**		

Technical Specifications

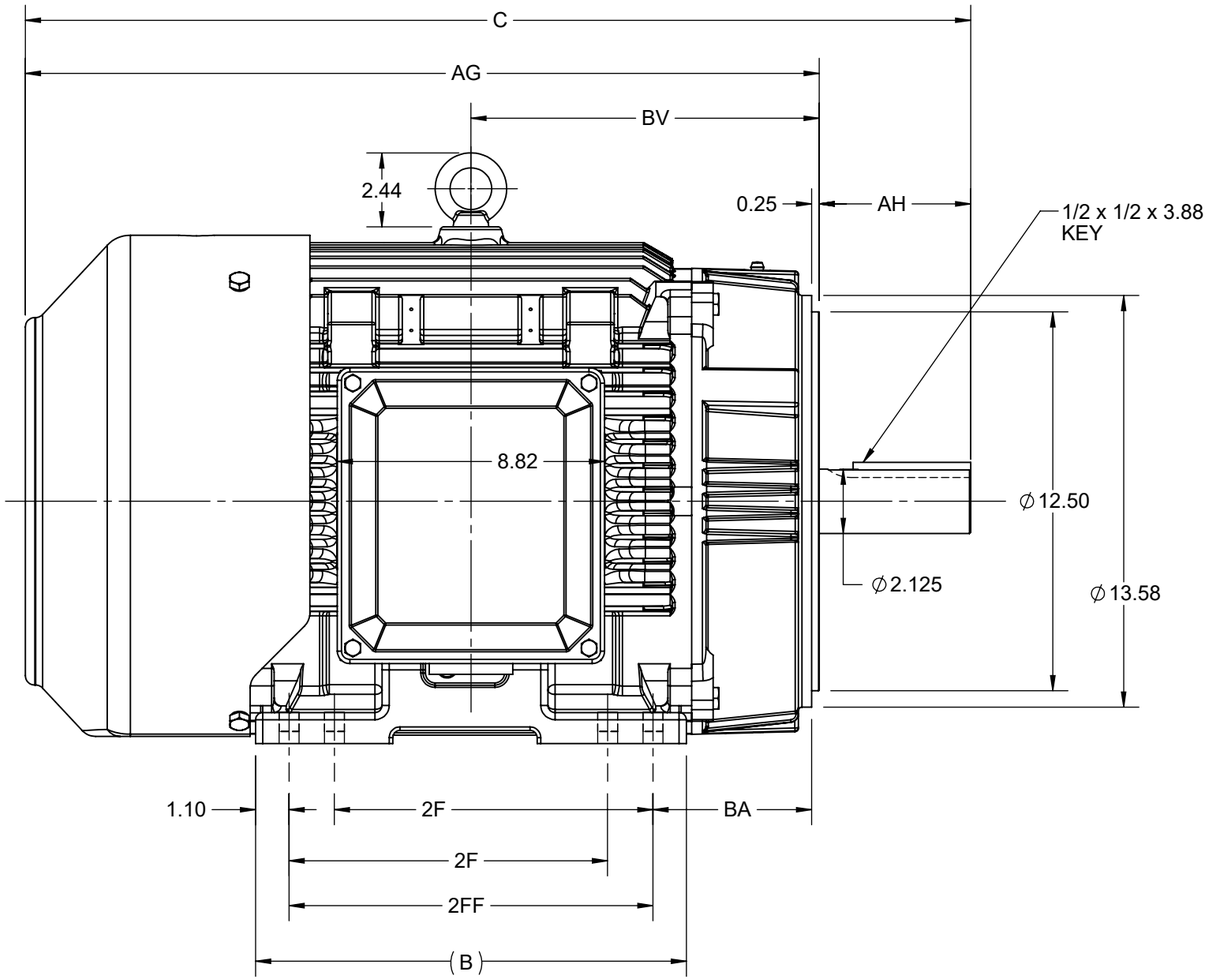
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Part Wdg Start Low Volt Only & Wye Start Delta Run Or Inverter**
Poles	**6**	Rotation	**Reversible**
Resistance Main	**.327 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Shaft Diameter	**2.125 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 2:1/Variable 10:1**

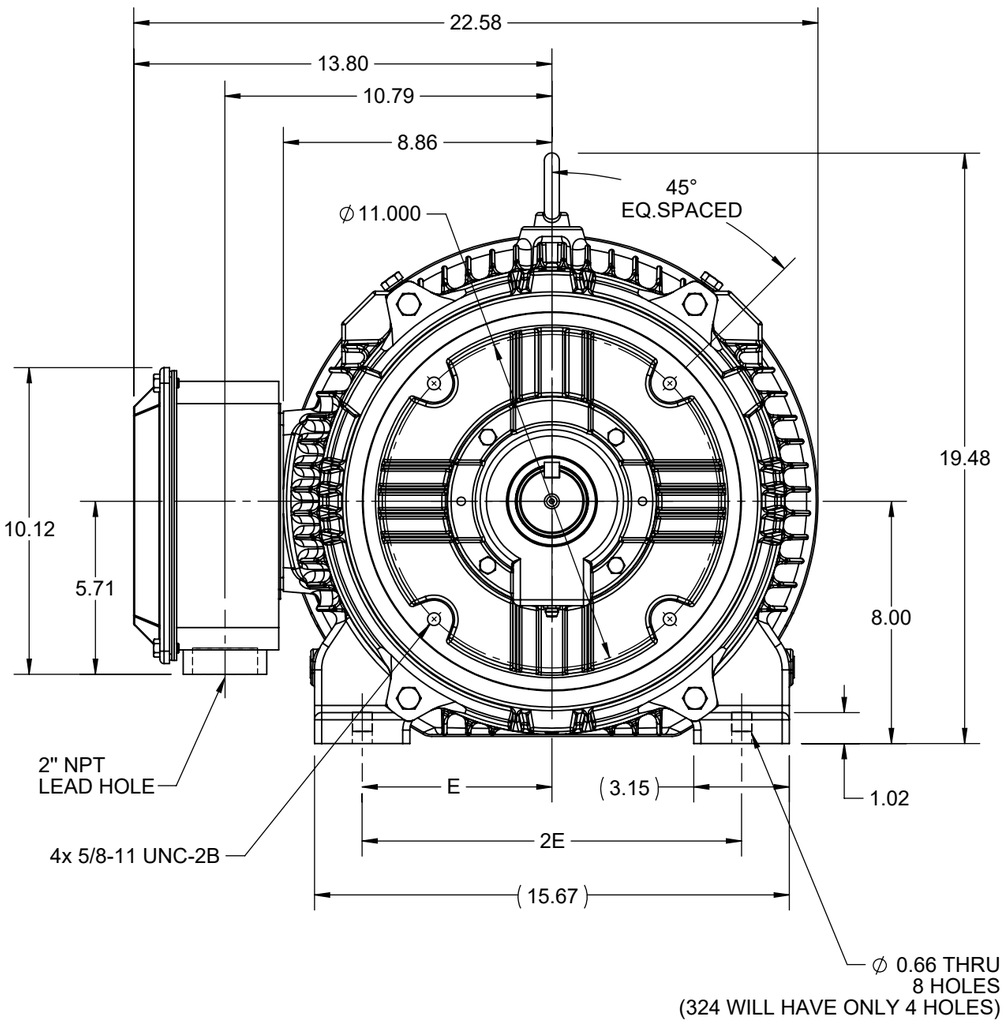
Drawings

Connection Drawing	**EE7308AA**	Outline Drawing	**SS312784-100**

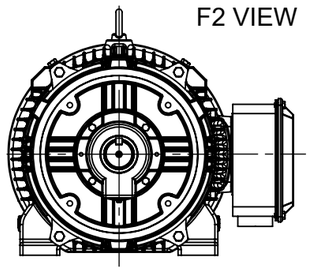
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DASH NO.	B	C	E	2E	2F	2FF	AG	AH	BA	BV	MOUNTING	FRAME
100	12.71	29.69	6.25	12.50	---	10.50	24.69	5.00	5.25	10.75	F1 OR F2	324TC
200	14.21	31.19			10.50	12.00	26.19			11.50		324/326TC





F2 VIEW



DRAWING REVISION	REVISION BY	REV DATE/© DATE
D	SB	08/12/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023556	SBD	08/12/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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DATE	29/03/2016
APPROVED BY	SBD
DATE	29/03/2016
REFERENCE	

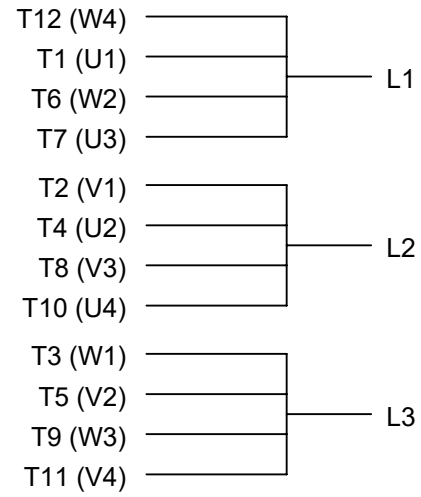
THIRD ANGLE PROJECTION

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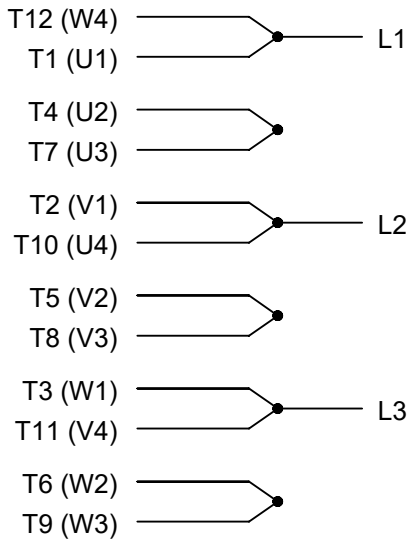
DESCRIPTION
OUTLINE
324/326TC FR-NEMA-TEFC

MATERIAL | PROCESS/FINISH

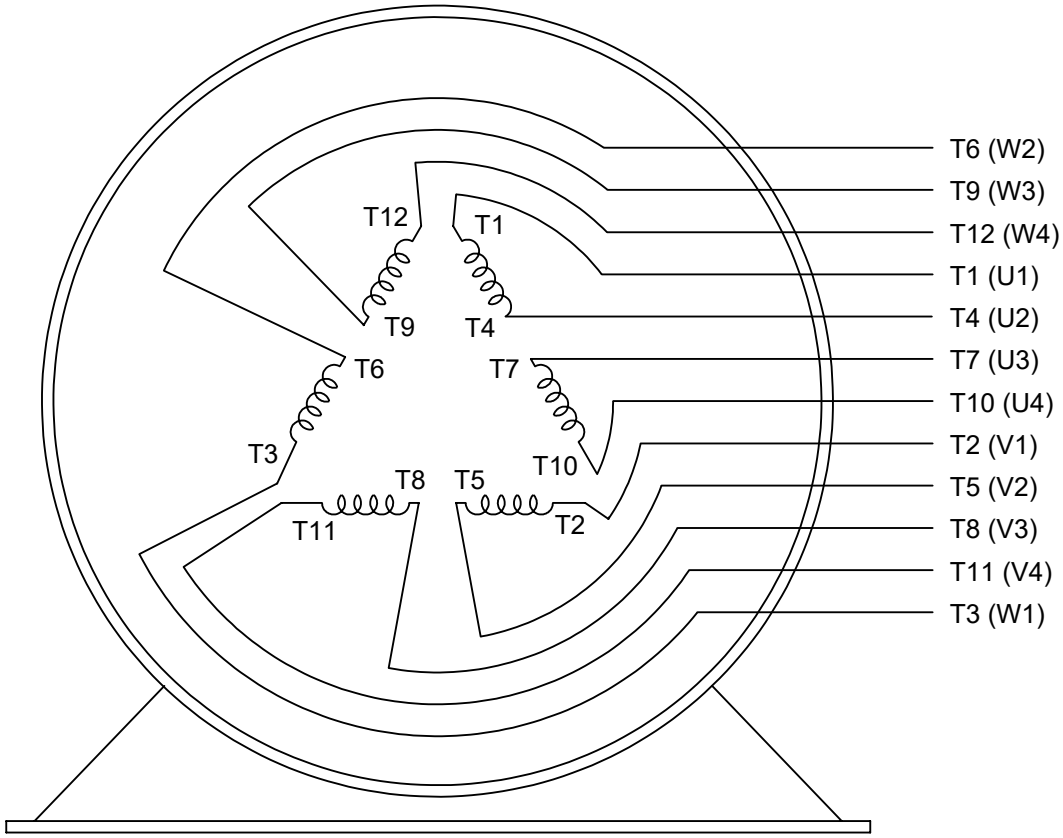
SIZE	DRAWING NUMBER	SHEET
B	SS312784	1 OF 1



LOW VOLTAGE



HIGH VOLTAGE



VIEW OF TERMINAL END

DRAWING REVISION: L	REVISION BY: SB	REV DATE/© DATE: 08/01/2025	PRIMARY DIMENSIONS ARE INCH mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY	DRAWN BY: LZ	marathon™
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025		DATE: 01-12-1994	
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED				APPROVED BY: GK	DESCRIPTION: CONN DIAGRAM-EXTERNAL 3Ø-2/1 DELTA-12 LEADS
				DATE: 01-14-1994	
				REFERENCE	MATERIAL / PROCESS/FINISH
				THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: EE7308AA / SHEET: 1 OF 1

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