marathon®

Severe Duty Motors

Model No: 284TTFCD6635
Catalog No: E1228

Severe Duty Motor, 25 HP, 3 Ph, 60 Hz, 230/460 V, 1800 RPM, 284T Frame, TEFC

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Product Information Packet: Model No: 284TTFCD6635, Catalog No: E1228 Severe Duty Motor, 25 HP, 3 Ph, 60 Hz, 230/460 V, 1800 RPM, 284T Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**25 Hp**
Output KW	**18.7 kW**	Voltage	**230/460 V**
Speed	**1772 r/min**	Synchronous RPM	**1800 r/min**
Service Factor	**1.15**	Frame	**284T**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**93.6 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**60.0/30.0 A**
Power Factor	**83**	Duty	**Continuous**
Insulation Class	**H**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**NU311**
Opp Drive End Bearing Size	**6211**	UL	**Listed**
CSA	**Y**	CE	**Y**
IP Code	**55**	Number of Speeds	**1**
Hazardous Location	**DIVISION 2 T2B**		

Technical Specifications

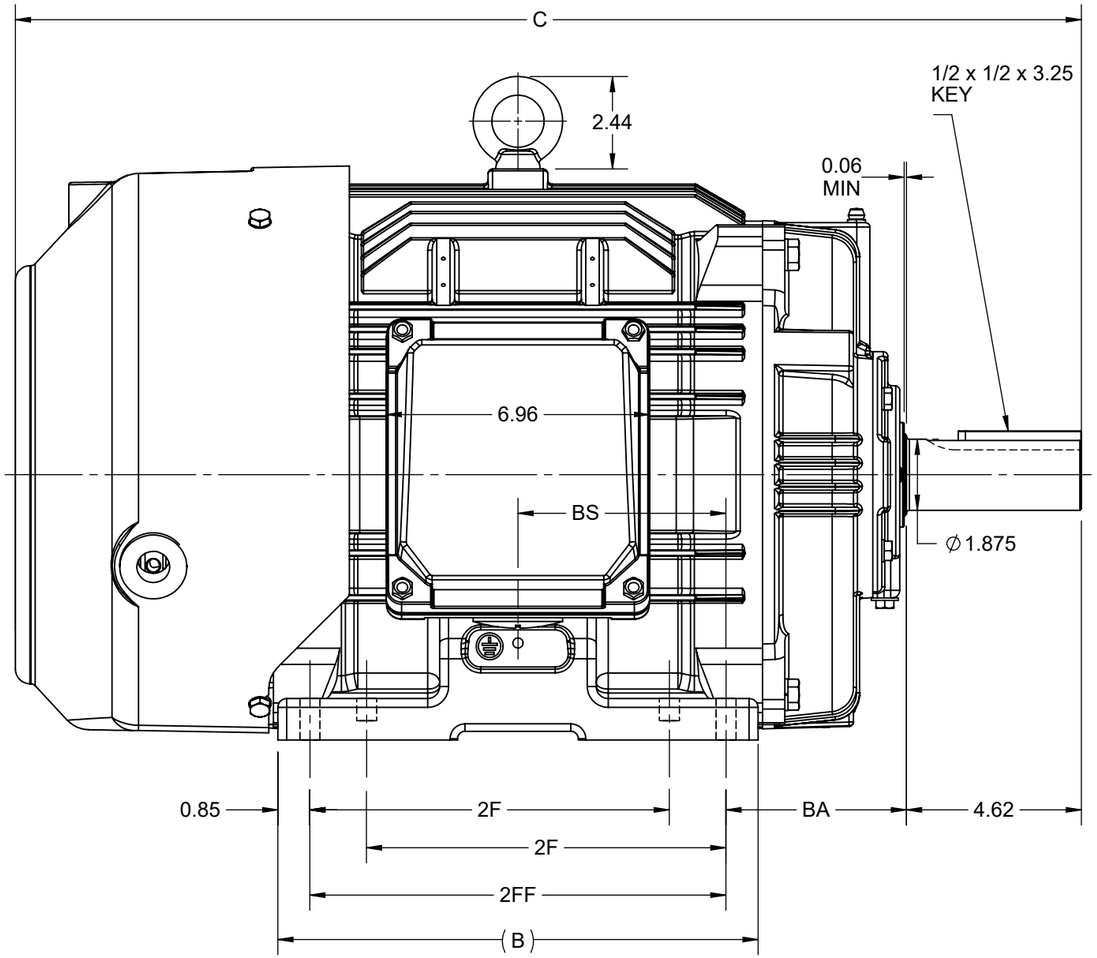
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.36 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Roller**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Assembly/Box Mounting	**F1/F2 Capable**
Inverter Load	**Constant 10:1/Variable 10:1**		

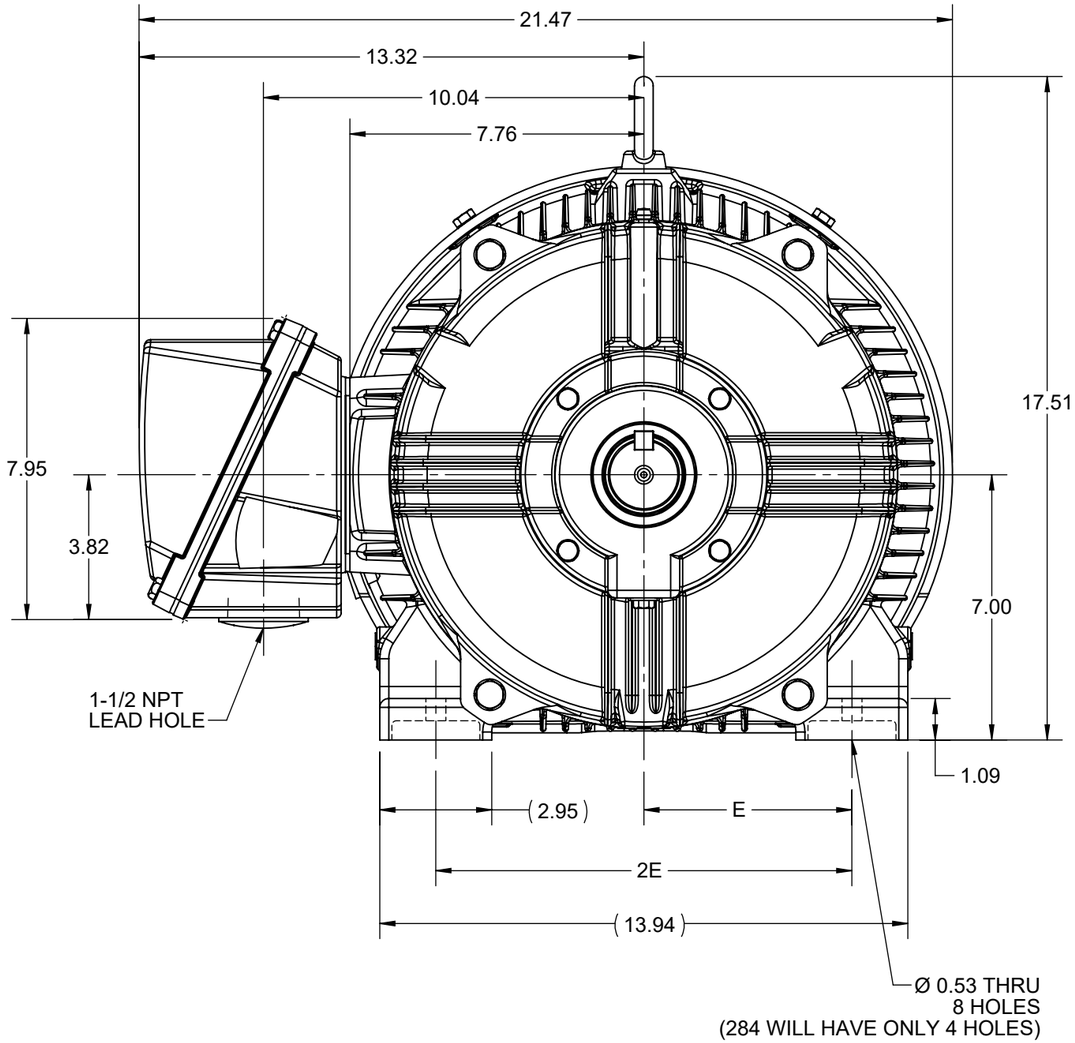
Drawings

Connection Drawing	**EE7308**	Outline Drawing	**SS312942-100**

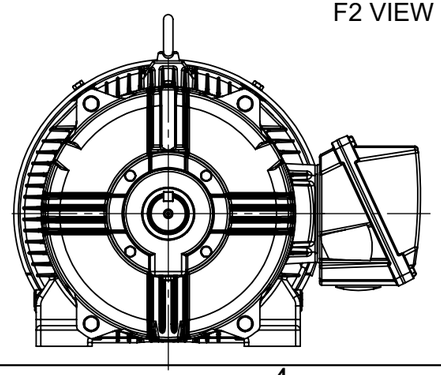
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DASH NO.	B	C	E	2E	2F	2FF	BA	BS	MOUNTING	FRAME
100	10.83	26.64	5.50	11.00	---	9.50	4.75	4.75	F1 OR F2	284T
200	12.68	28.14			9.50	11.00		5.50		284/286T





F2 VIEW



DRAWING REVISION: E	REVISION BY: SB	REV DATE/© DATE: 07/23/2025
REQUEST NUMBER: CR-0023556	APPROVED BY: SBD	DATE: 07/23/2025
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED		

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DRAWN BY: BISWA	marathon™	
DATE: 24/12/2018	DESCRIPTION: OUTLINE 284/286T FR-NEMA-SD & IEEE841	
APPROVED BY: SBD		
DATE: 24/12/2018		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: B / DRAWING NUMBER: SS312942	SHEET: 1 OF 1

Uncontrolled Copy

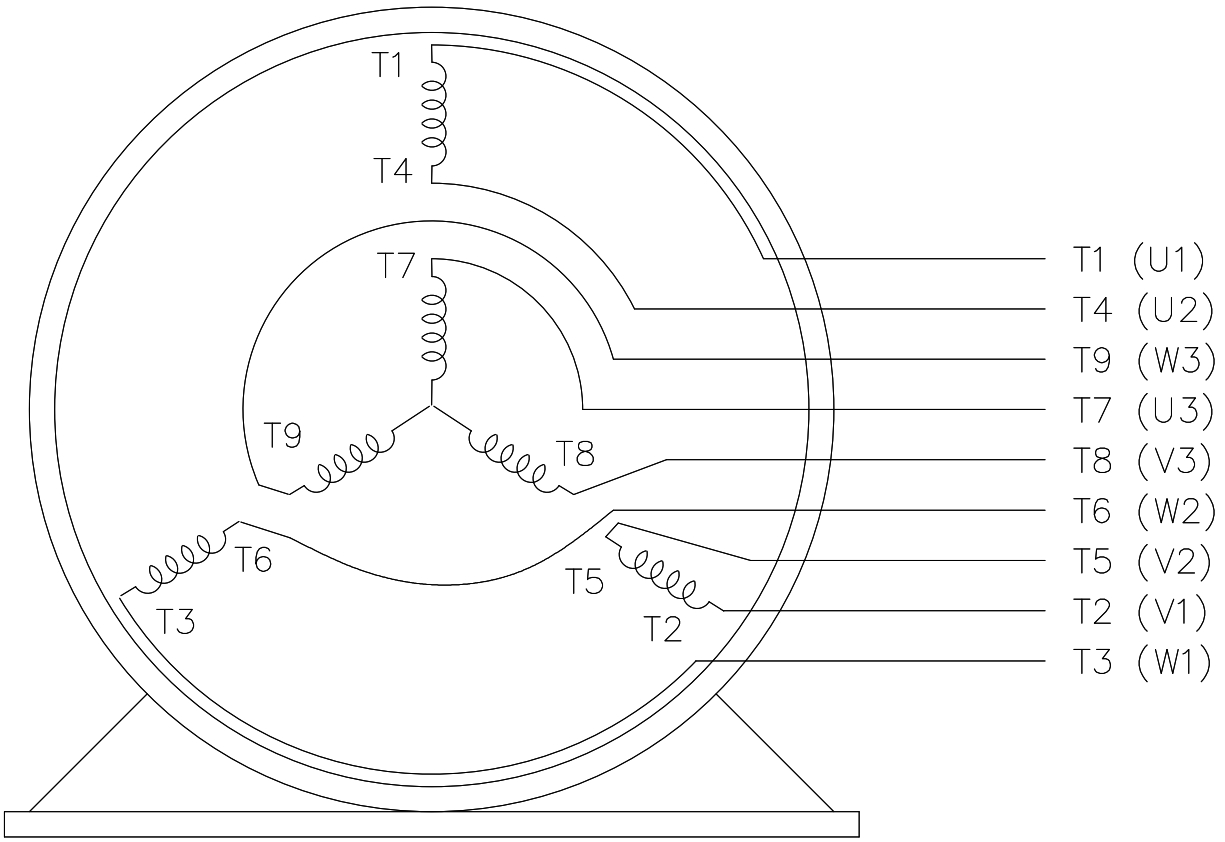
THREE PHASE
DUAL VOLTAGE MOTOR

HIGH VOLTAGE

(U1) T1 — L1
(V1) T2 — L2
(W1) T3 — L3
(U2) T4
(U3) T7
(V2) T5
(V3) T8
(W2) T6
(W3) T9

LOW VOLTAGE

(U1) T1
(U3) T7 — L1
(V1) T2
(V3) T8 — L2
(W1) T3
(W3) T9 — L3
(U2) T4
(V2) T5
(W2) T6



VIEW OF TERMINAL END

REF.
WINDING DIAGRAM

T8Y, T2Y, T2BL, T4BX, T2EC, T2G
T6BZ, T2B, T6BL, T4AV, T6B, T4B

OPTIONAL CORD CONNECTION

L1 — WHITE
L2 — RED
L3 — BLACK

DRAWING REVISION	REVISION BY	REV DATE/ © DATE
J	SB	08/01/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023654	SBD	08/01/2025

REQUEST NUMBER DESCRIPTION
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DRAWN BY	RM
DATE	11/20/1990
APPROVED BY	SAS
DATE	04/24/2003
REFERENCE	
THIRD ANGLE PROJECTION	

marathon™

DESCRIPTION
CONN DIAGRAM-EXTERNAL
3Ø - DUAL VOLTAGE MOTOR

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	4 of 4 EE7308	1 OF 1