marathon®

Severe Duty Motors

Model No: 284THFCD9040
Catalog No: W060-P

Severe Duty Motor, 25 HP, 3 Ph, 60 Hz, 460 V, 1800 RPM, 284TCV Frame, TEFC

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Product Information Packet: Model No: 284THFCD9040, Catalog No: W060-P Severe Duty Motor, 25 HP, 3 Ph, 60 Hz, 460 V, 1800 RPM, 284TCV Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**25 Hp**
Output KW	**18.7 kW**	Voltage	**460 V**
Speed	**1772 r/min**	Synchronous RPM	**1800 r/min**
Service Factor	**1.15**	Frame	**284TCV**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**93.6 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**30.0 A**
Power Factor	**83**	Duty	**Continuous**
Insulation Class	**H**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6311**
Opp Drive End Bearing Size	**6211**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**56**	Number of Speeds	**1**

Technical Specifications

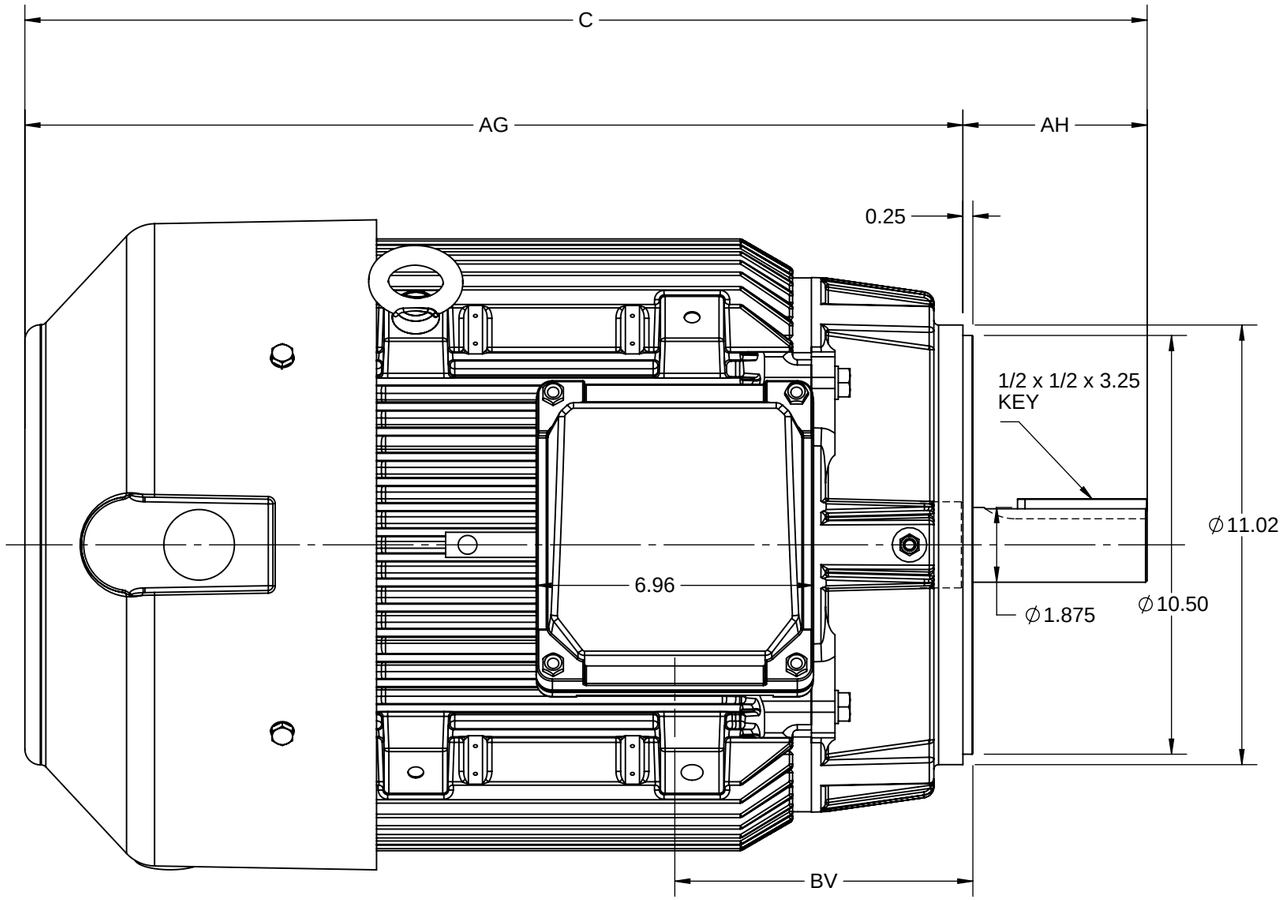
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.2988 O**	Mounting	**Round**
Motor Orientation	**Horizontal Or Shaft Down**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Shaft Diameter	**1.875 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 10:1/Variable 10:1**

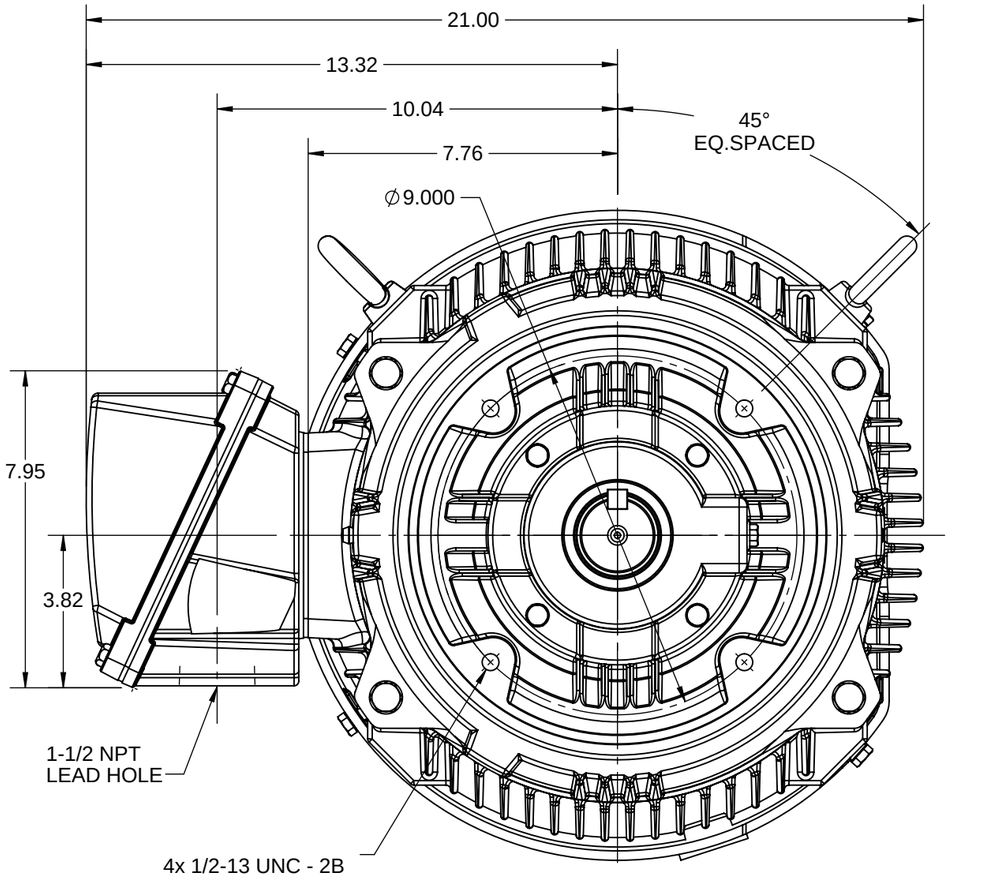
Drawings

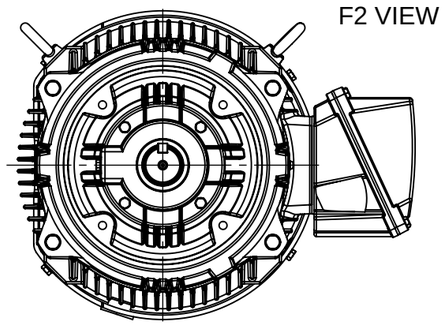
Connection Drawing	**EE7300**	Outline Drawing	**SS621010**

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C	AG	AH	BV	MOUNTING
28.14	23.52	4.62	7.47	F1 OR F2







DRAWING REVISION	REVISION BY	REV DATE/© DATE
E	SB	05/20/2026
REQUEST NUMBER	APPROVED BY	DATE
CR-0026330	RMS	05/20/2026

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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DRAWN BY	BISWA
DATE	06/04/2020
APPROVED BY	SBD
DATE	06/04/2020
REFERENCE	

marathon™

DESCRIPTION
OUTLINE
284/286TC FR-NEMA-SD & IEEE841

MATERIAL	PROCESS/FINISH

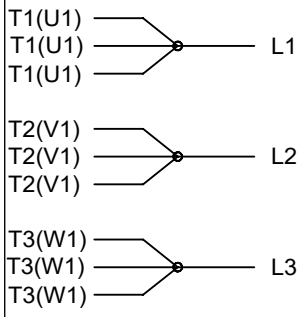
THIRD ANGLE PROJECTION

SIZE	DRAWING NUMBER	SHEET
B	SS621010	1 OF 1

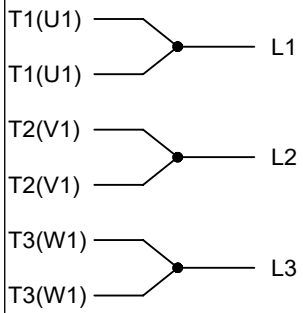
THREE PHASE - SINGLE VOLTAGE
MOTOR - CONDUIT BOX @ 'A'

TO REVERSE ROTATION:
INTERCHANGE ANY TWO LINE
LEAD CONNECTIONS

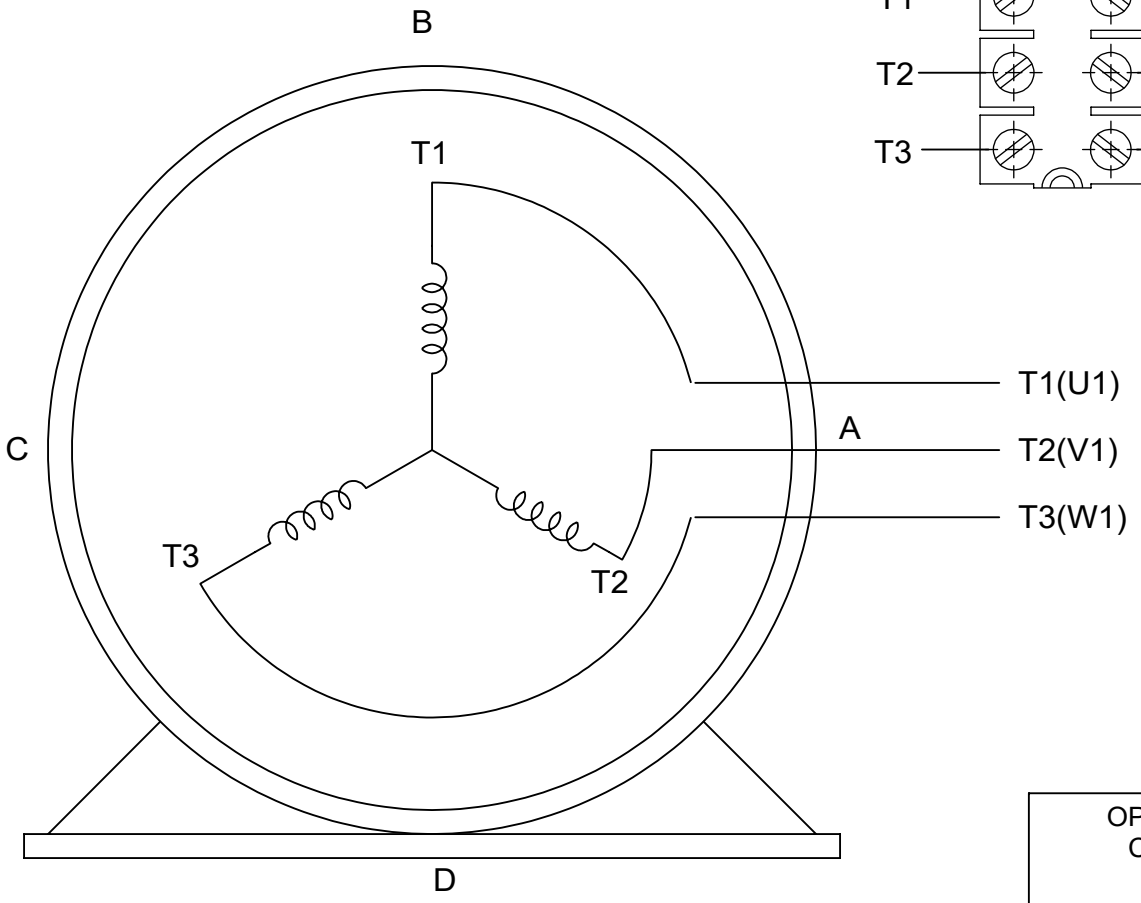
IF MOTOR HAS
9 LEADS



IF MOTOR HAS
6 LEADS



A-9806 DECAL



VIEW OF TERMINAL END

TERMINAL BLOCK WHEN SPECIFIED

OPTIONAL CORD
CONNECTION

L1	WHITE
L2	RED
L3	BLACK

DRAWING REVISION: AD	REVISION BY: SB	REV DATE/© DATE: 08/01/2025
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025

REQUEST NUMBER DESCRIPTION
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DRAWN BY: DA	
DATE: 03-26-1993	
APPROVED BY: TB	
DATE: 03-26-1993	
REFERENCE	
THIRD ANGLE PROJECTION	

marathon™

DESCRIPTION
CONNECTION DIAGRAM
EXTERNAL - SINGLE VOLTAGE - 3Ø MOTOR

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	EE7300	1 OF 1

Data Sheet

Date: 10/29/2021
Customer:
Attention:
Submitted by:

marathon® Motors

284THFCD9040

Submittal

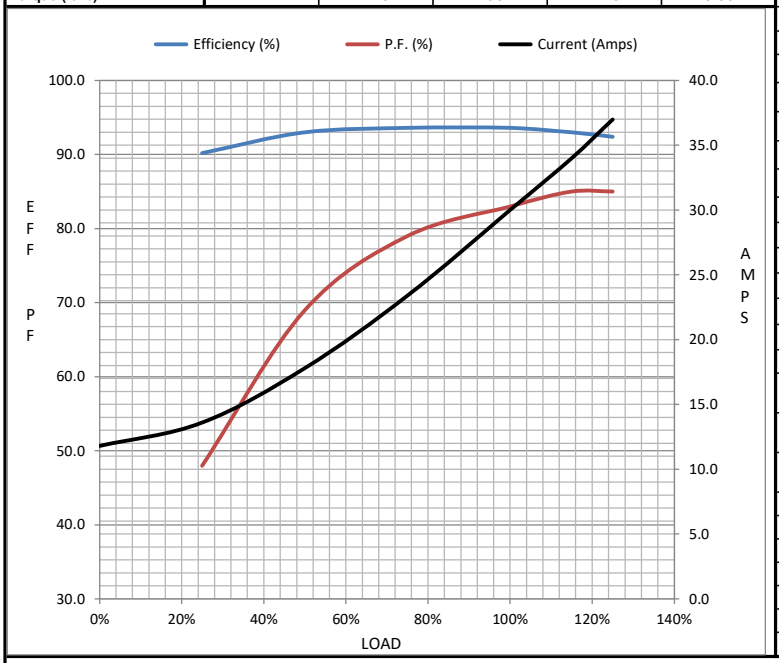
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	11.8	13.6	17.8	23.4	30.0	34.0	37.0	182	
Torque (ft-lb)	0.00	18.3	36.7	55.2	74.0	85.2	93.0	144	
RPM	1800	1795	1788	1782	1772	1,768	1765	0	
Efficiency (%)		90.2	93.0	93.6	93.6	93.0	92.4		
P.F. (%)	4.5	48.0	69.0	79.0	83.0	85.0	85.0	36.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1650	1772	1800
Current (Amps)	182	150	110	30.0	11.8
Torque (ft-lb)	144	118	190	74.0	0.00



Information Block

HP	25.0	
Sync. RPM	1800	
Frame	284	
Enclosure	TEFC	
Construction	TFC	
Voltage	460	V
Frequency	60	Hz
Design	B	
LR Code letter	G	
Service Factor	1.15	
Temp Rise @ FL	60	° C
Duty	CONT	
Ambient	40	° C
Elevation	3,300	feet
Rotor/Shaft wk²	5.2	Lb-Ft²
Ref Wdg	HA31804014 NONE	
Sound Pressure @ 1M	75	dBA
VFD Rating	CONSTANT 10:1/VARIABLE 10:1	
Outline Dwg	SS621010	
Conn. Diag	EE7300	

Additional Specifications:

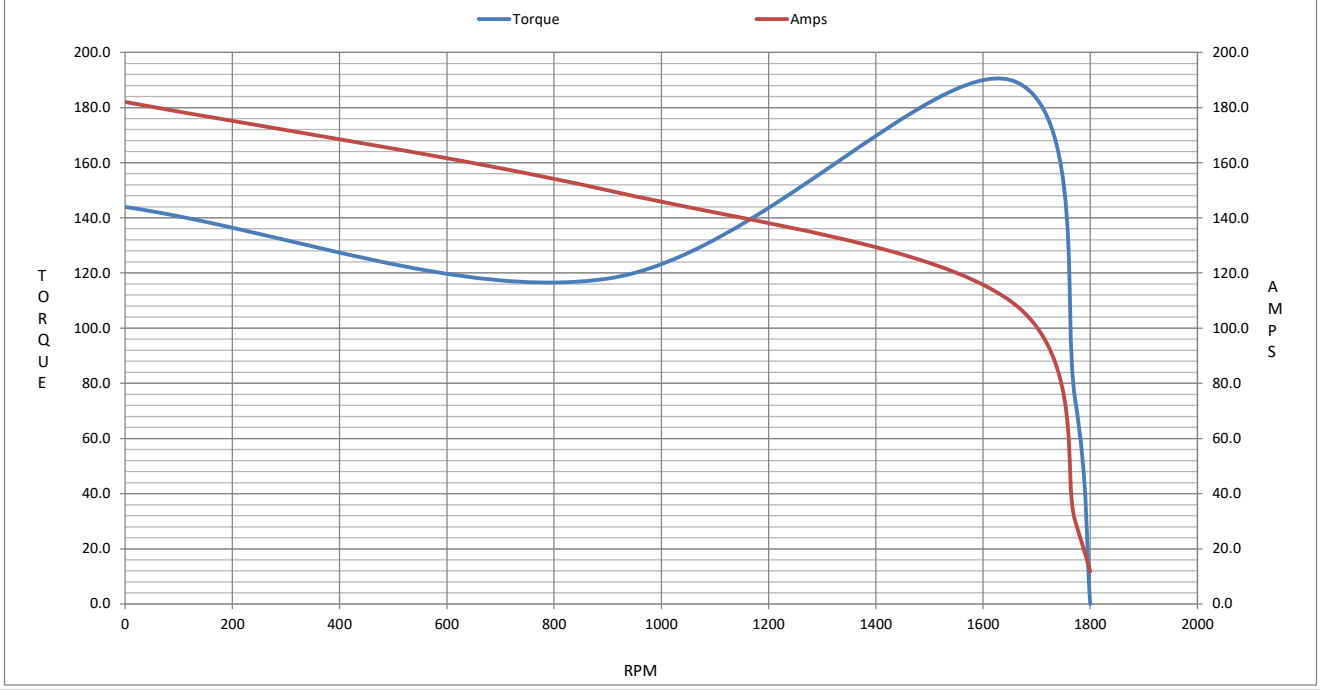
0

0

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.2000	0.1250	0.7420	0.9720	19.4360

Speed -Torque Curve



P.O. BOX 8003
WAUSAU, WI 54401-8003
PH. 715-675-3311

marathon® Motors

DATA VOLTS: 460

CERTIFICATION DATA SHEET

CUSTOMER:
ORDER #:
CONN. DIAGRAM: EE7300
OUTLINE: SS621010
WINDING: HA31804014 NONE 6
SPEED:

CUSTOMER P.O. #:
REFERENCE MODEL #: 284THFCD9040
CAT #: W060-P
CUSTOMER PART #:
MOUNTING: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
25	18.7	1800	1772	284TCV	TEFC	TFC	G	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB	ELEV.
3	60	460	30	LINE OR INVERTER	CONT	H	1.15	40	3300

F.L. EFF	93.6	3/4 LD EFF	93.6	1/2 LD EFF	93.0	GTD EFF	ELECT. TYPE
F.L. PF	83.0	3/4 LD PF	79.0	1/2 LD PF	69.0	93.0	SQ CAGE INV RATED

F.L. TORQUE	LR AMPS @ 460 V	L.R. TORQUE	B.D. TORQUE	F.L. RISE (° C)
74.0 LB-FT	182	144 LB-FT 195%	190 LB-FT 257%	60

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK²	MAX. LOAD WK²	SAFE STALL TIME	STARTS/HOUR	APROX. MOTOR WGT
75 dBA	84 dBA	5.2 LB-FT²	175 LB-FT²	20 SEC.	2	575 LB.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	ROUND	SHAFT DOWN	PREMIUM SEVERE DUTY	NONE	YES	NONE	BLUE - RAL 5003 (EPOXY)

BEARINGS DE	BEARINGS ODE	GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
BALL	BALL	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
6311	6211						

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
0.2	0.125	0.742	0.972	19.436	0.080	ODE

* NOTES *

INVERTER TORQUE: CONSTANT 10:1/VARIABLE 10:1
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE
NONE NONE PPR

BRAKE: NONE
NONE NONE
FT-LB: NA
VOLTAGE: NONE HZ:

PREPARED BY:
DATE: 10/29/2021

FORM: 3531 REV_4 2/27/06

UL: V - LI,ME-INS,CONST UL REC