marathon®

Severe Duty Motors

Model No: 284THFCD19048
Catalog No: W560A-P

Severe Duty Motor, 25 HP, 3 Ph, 60 Hz, 460 V, 1800 RPM, 284T Frame, TEFC

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Product Information Packet: Model No: 284THFCD19048, Catalog No: W560A-P Severe Duty Motor, 25 HP, 3 Ph, 60 Hz, 460 V, 1800 RPM, 284T Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**25 Hp**
Output KW	**18.7 kW**	Voltage	**460 V**
Speed	**1772 r/min**	Synchronous RPM	**1800 r/min**
Service Factor	**1.15**	Frame	**284T**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**93.6 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**30.0 A**
Power Factor	**83**	Duty	**Continuous**
Insulation Class	**H**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6311**
Opp Drive End Bearing Size	**6211**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**56**	Number of Speeds	**1**

Technical Specifications

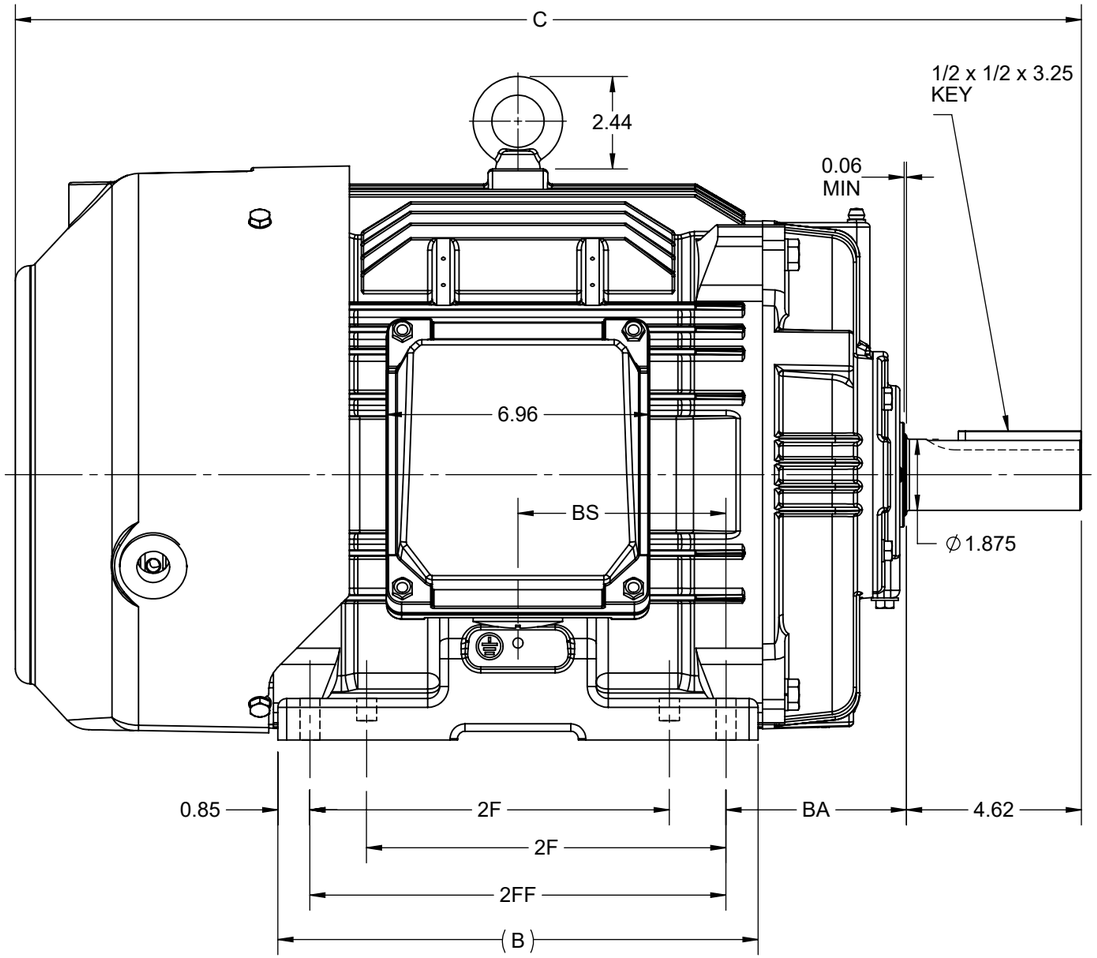
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.2988 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Shaft Diameter	**1.875 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 10:1/Variable 10:1**

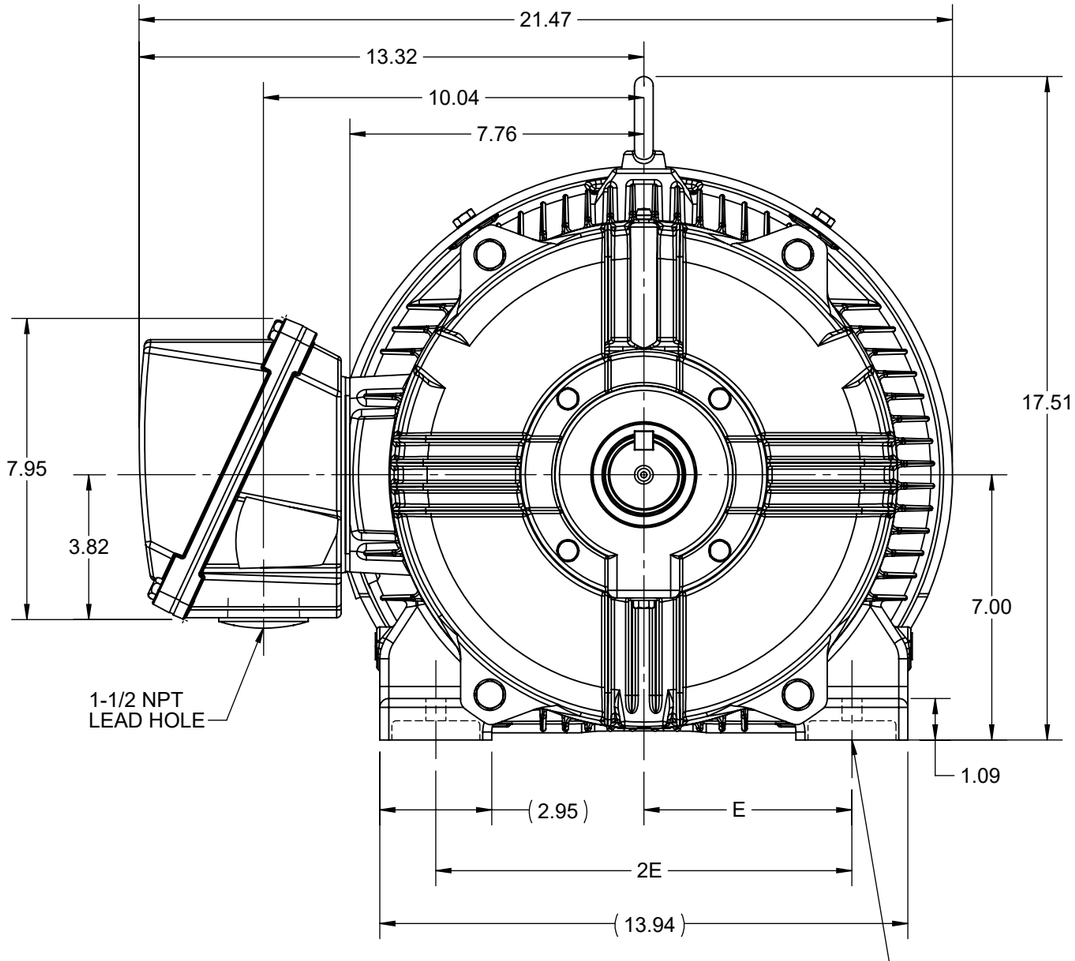
Drawings

Connection Drawing	**EE7300**	Outline Drawing	**SS312942-100**

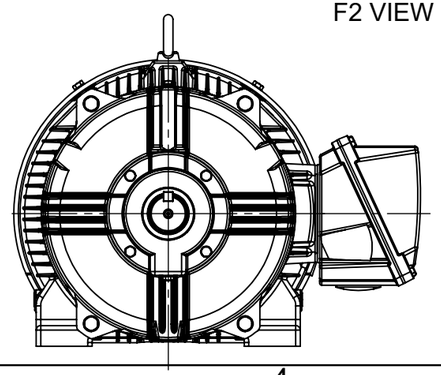
This is an uncontrolled document once printed or downloaded and is subject to change without notice. Date Created: 14/10/2026

DASH NO.	B	C	E	2E	2F	2FF	BA	BS	MOUNTING	FRAME
100	10.83	26.64	5.50	11.00	---	9.50	4.75	4.75	F1 OR F2	284T
200	12.68	28.14			9.50	11.00		5.50		284/286T





F2 VIEW



DRAWING REVISION: E	REVISION BY: SB	REV DATE/© DATE: 07/23/2025
REQUEST NUMBER: CR-0023556	APPROVED BY: SBD	DATE: 07/23/2025
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED		

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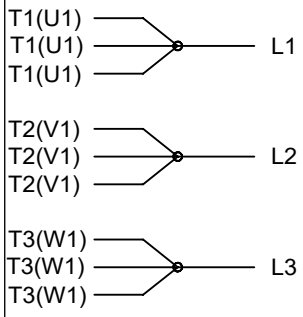
PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY: BISWA	marathon™	
DATE: 24/12/2018	DESCRIPTION: OUTLINE 284/286T FR-NEMA-SD & IEEE841	
APPROVED BY: SBD		
DATE: 24/12/2018		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: B / DRAWING NUMBER: SS312942	SHEET: 1 OF 1

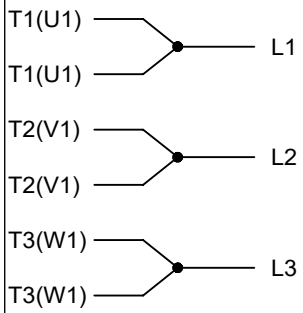
THREE PHASE - SINGLE VOLTAGE
MOTOR - CONDUIT BOX @ 'A'

TO REVERSE ROTATION:
INTERCHANGE ANY TWO LINE
LEAD CONNECTIONS

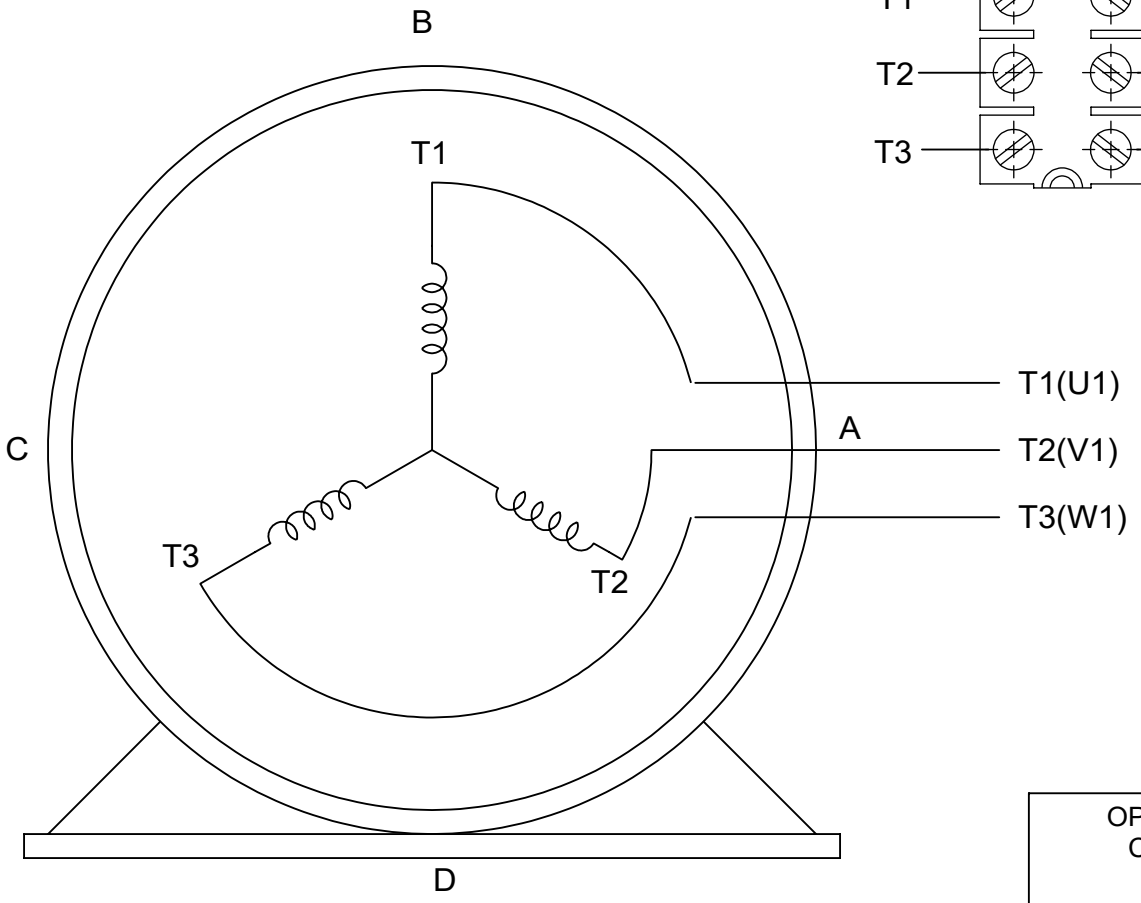
IF MOTOR HAS
9 LEADS



IF MOTOR HAS
6 LEADS



A-9806 DECAL



VIEW OF TERMINAL END

TERMINAL BLOCK WHEN SPECIFIED

OPTIONAL CORD
CONNECTION

L1	WHITE
L2	RED
L3	BLACK

DRAWING REVISION: AD	REVISION BY: SB	REV DATE/© DATE: 08/01/2025
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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DRAWN BY: DA	
DATE: 03-26-1993	
APPROVED BY: TB	
DATE: 03-26-1993	
REFERENCE	
THIRD ANGLE PROJECTION	

marathon™

DESCRIPTION
CONNECTION DIAGRAM
EXTERNAL - SINGLE VOLTAGE - 3Ø MOTOR

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	EE7300	1 OF 1

Uncontrolled Copy

Data Sheet

Date: 5/6/2020
Customer:
Attention:
Submitted by:

marathon® Motors

284THFCD19048

Submittal

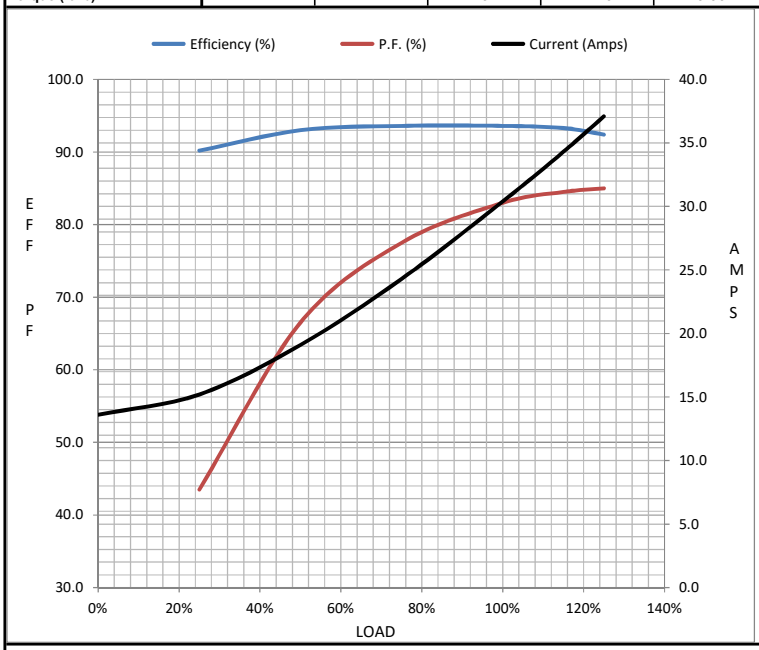
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	13.6	15.2	19.1	24.3	30.4	34.3	37.1	182	
Torque (ft-lb)	0.00	18.3	36.7	55.2	74.0	85.2	93.0	144	
RPM	1800	1795	1788	1782	1775	1,772	1770	0	
Efficiency (%)		90.2	93.0	93.6	93.6	93.3	92.4		
P.F. (%)	5.0	43.5	66.5	77.5	83.0	84.5	85.0	36.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1630	1775	1800
Current (Amps)	182	150	110	30.4	13.6
Torque (ft-lb)	144	122	192	74.0	0.00



Information Block

HP	25.0	
Sync. RPM	1800	
Frame	284	
Enclosure	TEFC	
Construction	TFC	
Voltage	460	V
Frequency	60	Hz
Design	B	
LR Code letter	G	
Service Factor	1.15	
Temp Rise @ FL	55	° C
Duty	CONT	
Ambient	40	° C
Elevation	3,300	feet
Rotor/Shaft wk²	5.2	Lb-Ft²
Ref Wdg	HA31804007 NONE	
Sound Pressure @ 1M	75	dBA
VFD Rating	CONSTANT 10:1/VARIABLE 10:1	
Outline Dwg	SS312942	
Conn. Diag	EE7300	

Additional Specifications:

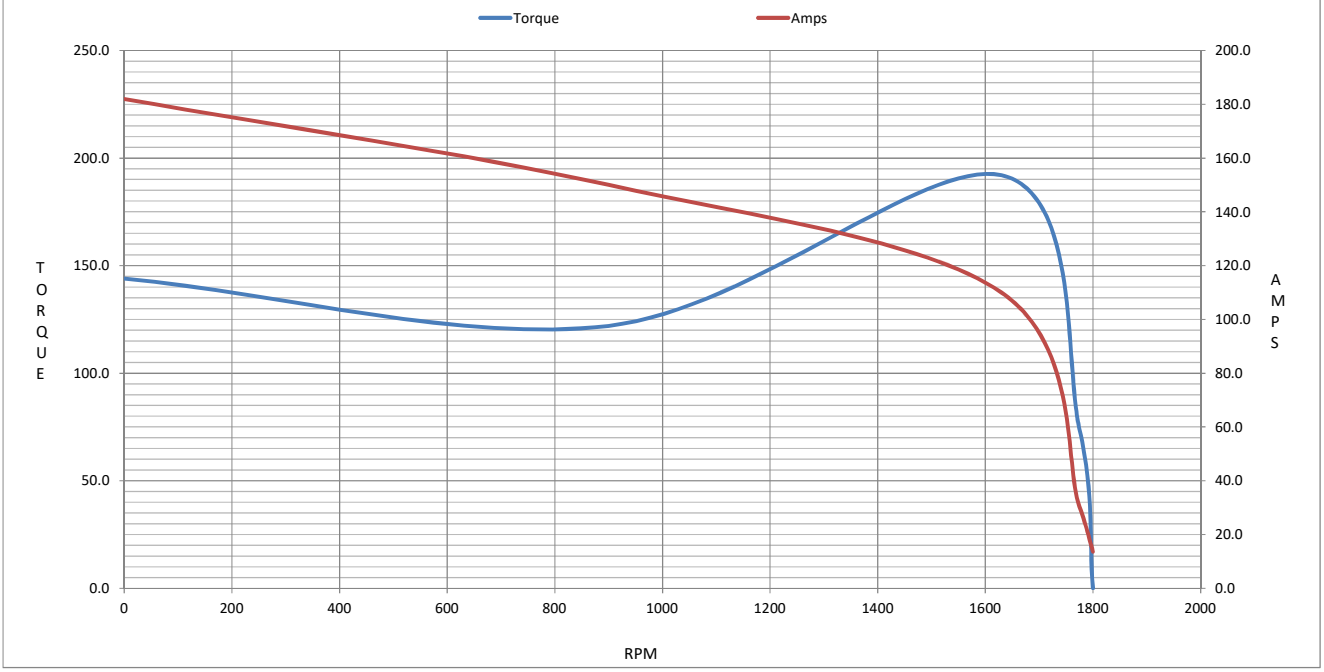
0

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EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.2000	0.1250	0.7420	0.9720	19.4360

Speed -Torque Curve



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DATA VOLTS: 460

CERTIFICATION DATA SHEET

REFERENCE MODEL #: 284THFCD19048
CAT #: W560A-P

CONN. DIAGRAM: EE7300
OUTLINE: SS312942
WINDING: HA31804007 NONE 8
MOUNTING: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
25	18.7	1800	1775	284T	TEFC	TFC	G	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB (° C)	ELEV. (Ft)
3	60	460	30.5	LINE OR INVERTER	CONT	H	1.15	40	3300

F.L. EFF	93.6	3/4 LD EFF	93.6	1/2 LD EFF	93.0	GTD EFF	ELECT. TYPE
F.L. PF	83.0	3/4 LD PF	77.5	1/2 LD PF	66.5	93.0	SQ CAGE INV RATED

F.L. TORQUE	LR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE (° C)	
74.0 LB-FT	182	144 LB-FT 195%	192 LB-FT 259%	55	

SOUND PRESSURE	SOUND	ROTOR WK²	MAX. LOAD WK²	SAFE STALL TIME	STARTS/HOUR	APROX.
75 dBA	84 dBA	5.2 LB-FT²	175 LB-FT²	20 SEC.	2	493 LB.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	NONE	NO	NONE	BLUE (EPOXY)

BEARINGS DE	BEARINGS ODE	GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
BALL	BALL	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON
6311	6211						

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	
0.2	0.125	0.742	0.972	19.436	0.080	

*
NOTES
*

If Inverter equals NONE, contact factory for further information
INVERTER TORQUE: CONSTANT 10:1/VARIABLE 10:1
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE
NONE NONE **PPR**

BRAKE: NONE
NONE NONE
FT-LB: NA
VOLTAGE: NONE **HZ:**

PREPARED BY:
DATE: 5/13/2020

FORM: 3531 REV_4 2/27/06
** Subject to change without notice.