Cooling Tower Motors

Model No: 256TTTCD16544
Catalog No: U1872A

Cooling Tower Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256TV Frame, TEAO

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Product Information Packet: Model No: 256TTTCD16544, Catalog No: U1872A Cooling Tower Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256TV Frame, TEAO

Nameplate Specifications

Phase	**3**	Output HP	**20 & 15 Hp**
Output KW	**14.9 & 11.2 kW**	Voltage	**230/460 & 190/380 V**
Speed	**1768 & 1472 r/min**	Synchronous RPM	**1800 & 1500 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256TV**
Enclosure	**Totally Enclosed Air Over**	Thermal Protection	**No Protection**
Efficiency	**93 & 92.7 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**48.5/24.2 & 44.5/22.3 A**
Power Factor	**83.5**	Duty	**Continuous**
Insulation Class	**H**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6209**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**56**	Number of Speeds	**1**

Technical Specifications

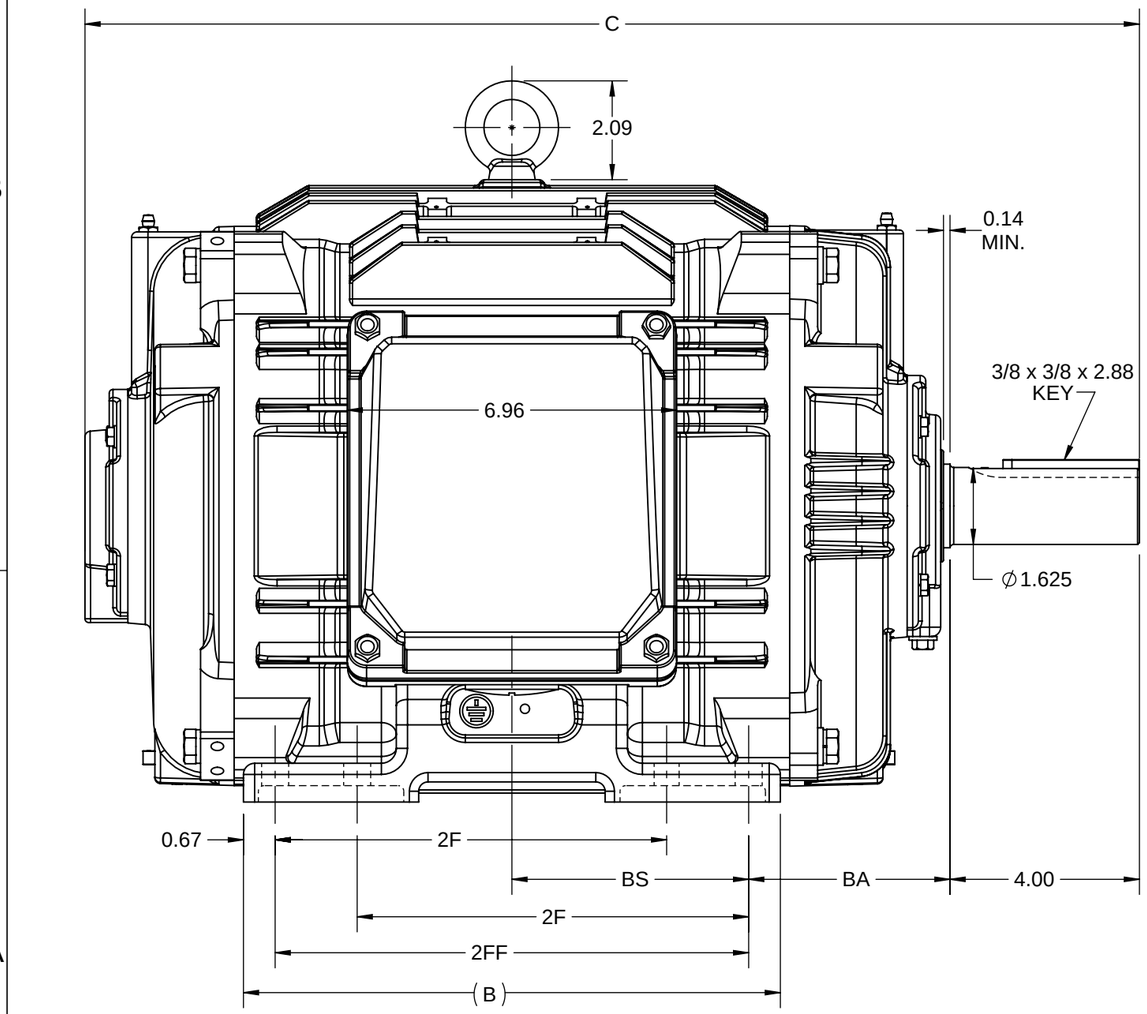
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.513 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal Or Up Or Down**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Shaft Diameter	**1.625 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 10:1/Variable 10:1**

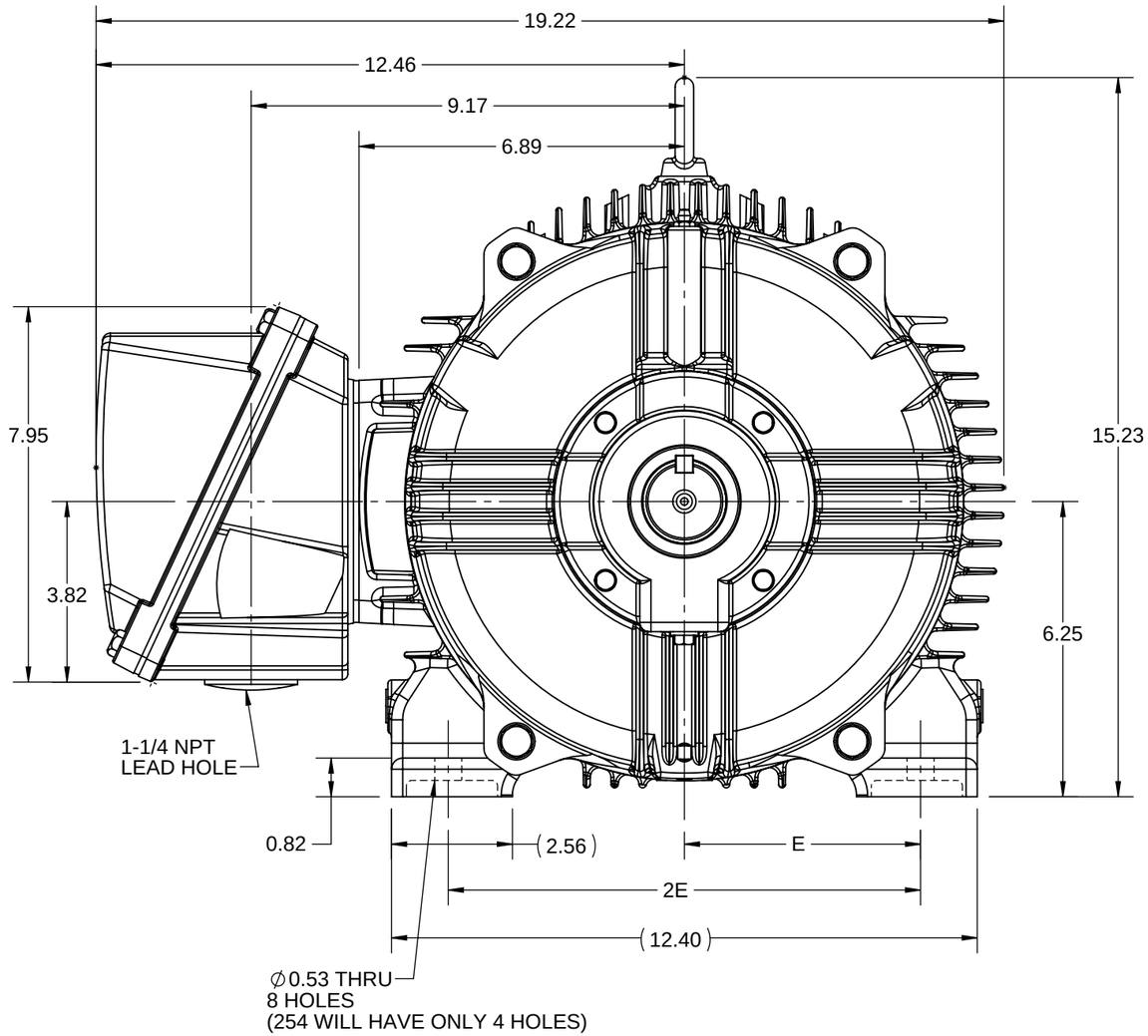
Drawings

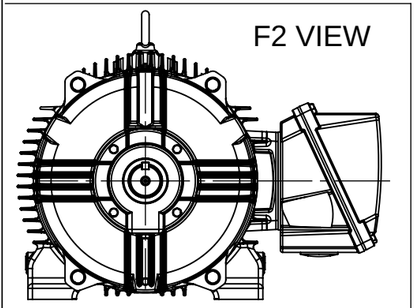
Connection Drawing	**EE7308**	Outline Drawing	**SS620955-200**

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DASH NO.	B	C	E	2E	2F	2FF	BA	BS	MOUNTING	FRAME
100	9.60	20.53	5.00	10.00	-	8.25	4.25	4.13	F1 OR F2	254T
200	11.34	22.27			8.25	10.00		5.00		254/256T







DRAWING REVISION C	REVISION BY SB	REV DATE/© DATE 05/20/2026
REQUEST NUMBER CR-0026330	APPROVED BY RMS	DATE 05/20/2026
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED		

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TOLERANCES (EXCEPT AS NOTED):

DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±0.5°
.XX	±0.02	[±0.5]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.08/.38] X 45°
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 125 INCH / 3.2 mm
mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY

DRAWN BY SAI	marathon™	
DATE 24/01/2020		
APPROVED BY SBD	DESCRIPTION: OUTLINE 254T/256T FR-NEMA-TEAO/TENV	
DATE 24/01/2020		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER SS620955 / SHEET 1 OF 1

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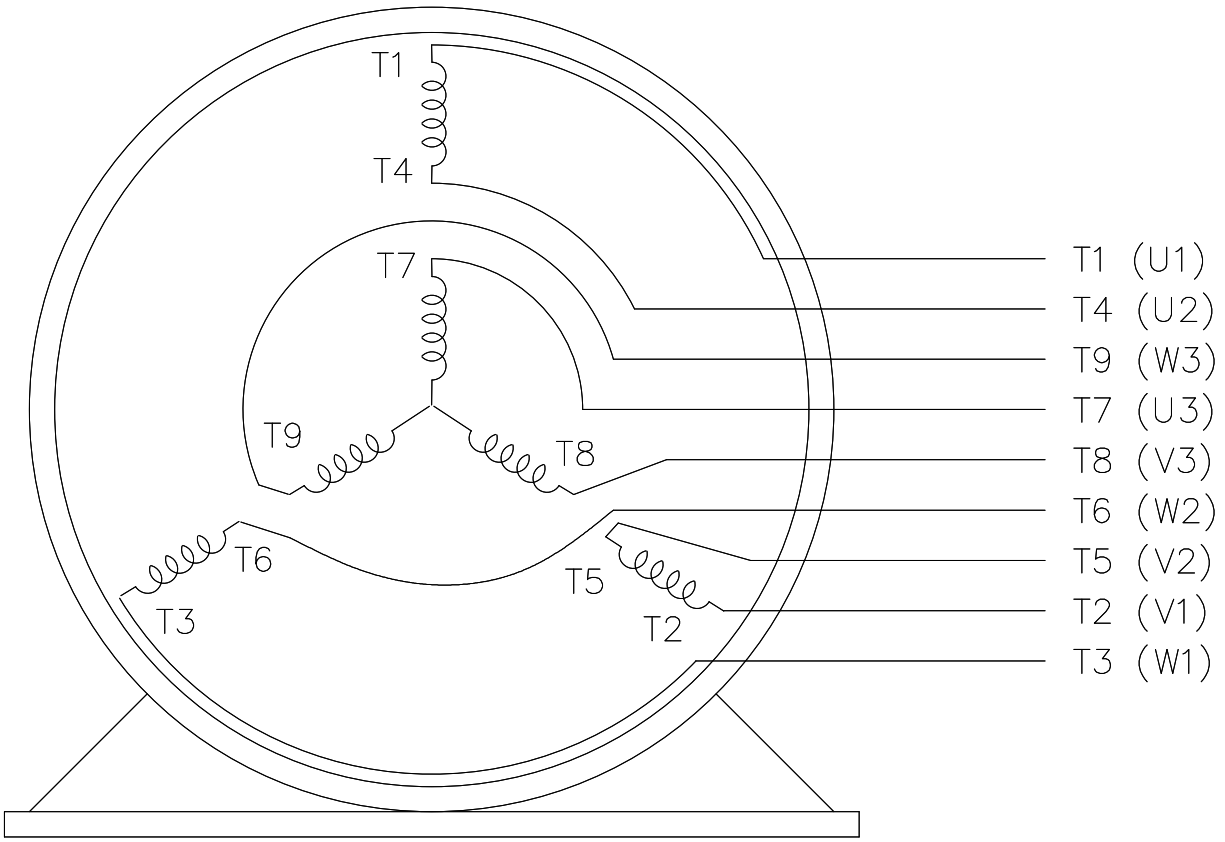
THREE PHASE
DUAL VOLTAGE MOTOR

HIGH VOLTAGE

(U1) T1 — L1
(V1) T2 — L2
(W1) T3 — L3
(U2) T4
(U3) T7
(V2) T5
(V3) T8
(W2) T6
(W3) T9

LOW VOLTAGE

(U1) T1
(U3) T7 — L1
(V1) T2
(V3) T8 — L2
(W1) T3
(W3) T9 — L3
(U2) T4
(V2) T5
(W2) T6



VIEW OF TERMINAL END

REF.
WINDING DIAGRAM

T8Y, T2Y, T2BL, T4BX, T2EC, T2G
T6BZ, T2B, T6BL, T4AV, T6B, T4B

OPTIONAL CORD CONNECTION

L1 — WHITE
L2 — RED
L3 — BLACK

DRAWING REVISION	REVISION BY	REV DATE/ © DATE
J	SB	08/01/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023654	SBD	08/01/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY	RM
DATE	11/20/1990
APPROVED BY	SAS
DATE	04/24/2003
REFERENCE	
THIRD ANGLE PROJECTION	

marathon™

DESCRIPTION
CONN DIAGRAM-EXTERNAL
3Ø - DUAL VOLTAGE MOTOR

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	4 of 4 EE7308	1 OF 1