marathon®

Explosion Proof Motors

Model No: 256TTGN6531
Catalog No: E506

Explosion Proof Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256T Frame, EPFC

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Product Information Packet: Model No: 256TTGN6531, Catalog No: E506 Explosion Proof Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256T Frame, EPFC

Nameplate Specifications

Phase	**3**	Output HP	**20 & 15 Hp**
Output KW	**14.9 & 11.2 kW**	Voltage	**230/460 & 190/380 V**
Speed	**1775 & 1470 r/min**	Synchronous RPM	**1800 & 1500 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256T**
Enclosure	**Explosion Proof Fan cooled**	Thermal Protection	**Thermostat**
Efficiency	**93 & 92.5 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**48/24.1 & 44/22 A**
Power Factor	**84**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6210**	UL	**UL Listed And CSA Certified**
CSA	**Y**	CE	**N**
IP Code	**54**	Number of Speeds	**1**
Hazardous Location	**DIV 1 EXP PROOF CL I GR CD CL II GR FG T3B**		

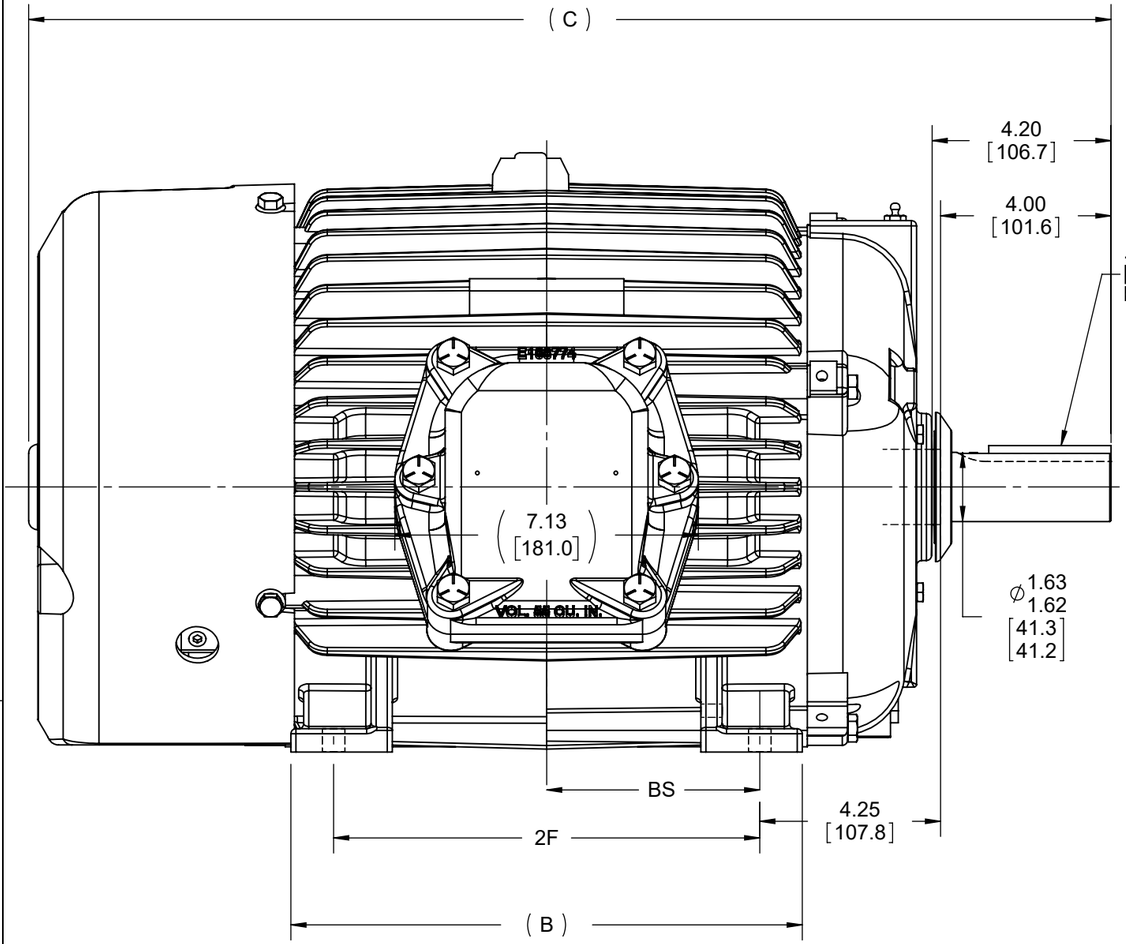
Technical Specifications

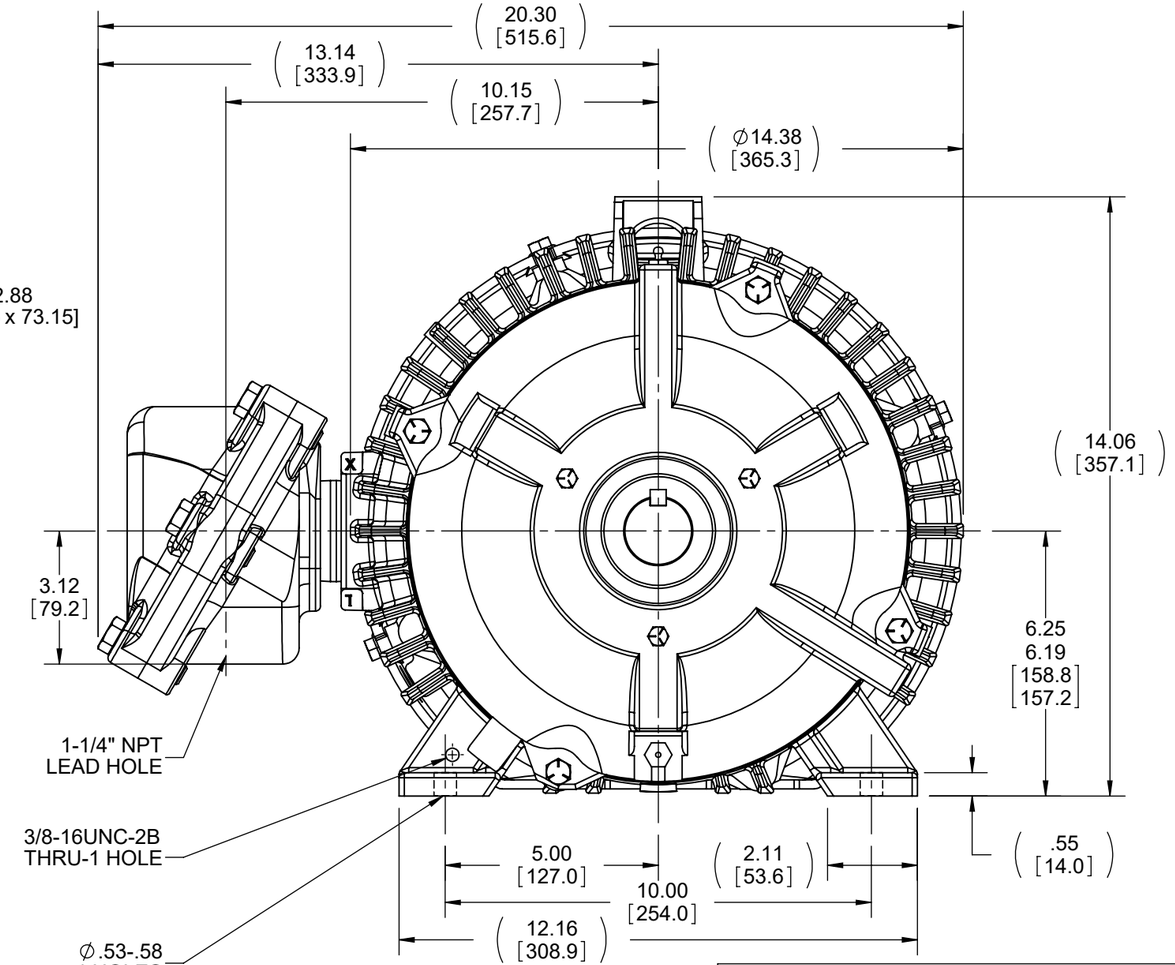
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.474 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Overall Length	**25.27 in**
Frame Length	**12.25 in**	Shaft Diameter	**1 5/8 in**
Shaft Extension	**4.18 in**	Assembly/Box Mounting	**F1 Only**
Inverter Load	**Constant 10:1**		

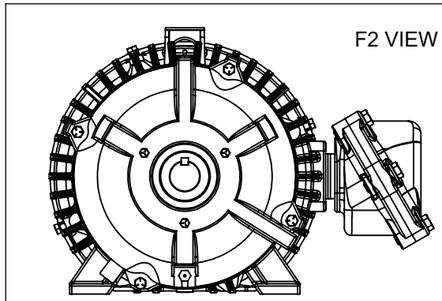
Drawings

Connection Drawing	**A-EE7308AD**	Outline Drawing	**B-SS203001-1225**

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NOTES:
1. CONDUIT BOX CAN ONLY BE ROTATED CLOCKWISE UP TO 270° FROM ITS ORIGINAL POSITION.
2. NAMEPLATES TO BE READ FROM CONDUIT BOX SIDE OF MOTOR.

DASH	FRAME	B	C	2F	2FF	BS
1050	254T	10.25 [260.35]	23.65 [600.71]	---	8.25 [209.55]	4.12 [104.65]
1225	256T	12.00 [304.80]	25.40 [645.16]	---	10.00 [254.00]	5.00 [127.00]

DRAWING REVISION	REVISION BY	REV DATE/© DATE
G	SB	07/25/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023600	SBD	07/25/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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TOLERANCES (EXCEPT AS NOTED):

DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±7' 30"
.XX	±0.03	[±0.8]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.08/.38] X 45°
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 200/ INCH 5.1/ mm
mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY

DRAWN BY	RM
DATE	12-14-1993
APPROVED BY	FG
DATE	12-15-1993
REFERENCE	
THIRD ANGLE PROJECTION	

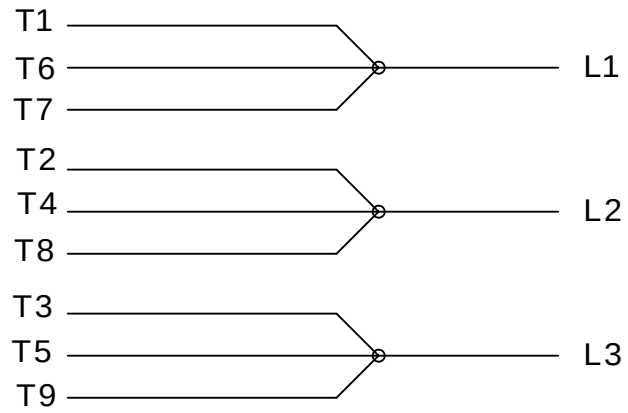
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DESCRIPTION
OUTLINE
250T FR. EXP. PR. - BB - T - STD.

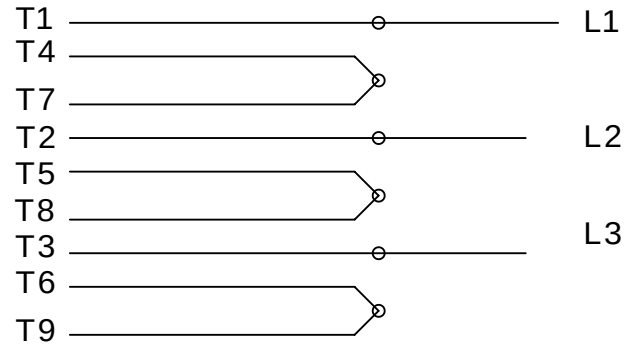
MATERIAL | PROCESS/FINISH

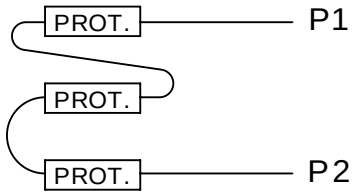
SIZE	DRAWING NUMBER	SHEET
B	SS203001	1 OF 1

LOW VOLTAGE

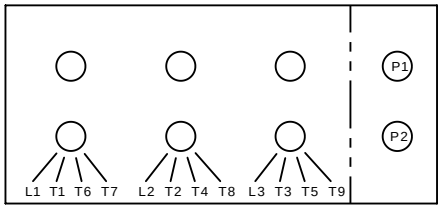


HIGH VOLTAGE

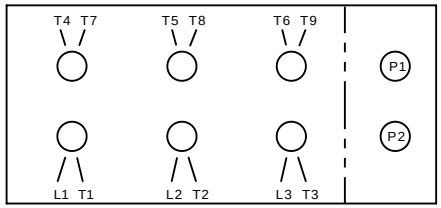


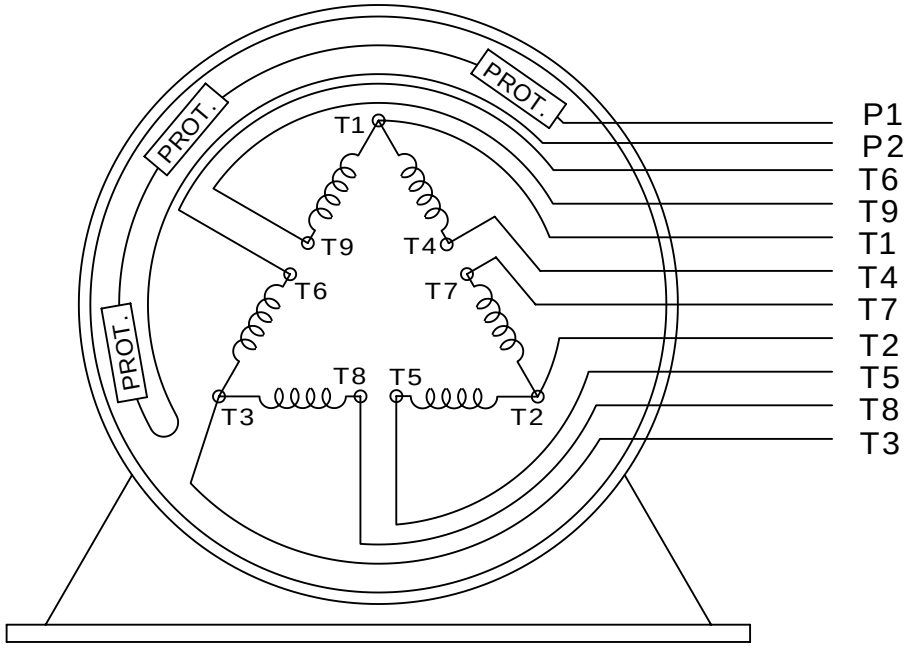


LOW VOLTAGE



HIGH VOLTAGE





VIEW OF TERMINAL END

WHEN MORE THAN ONE PROT. IS USED; PROT. ARE CONNECTED IN SERIES

DRAWING REVISION: M	REVISION BY: SB	REV DATE/© DATE: 06/03/2026	PRIMARY DIMENSIONS ARE INCH mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY	DRAWN BY: MJD	marathon™
REQUEST NUMBER: CR-0026504	APPROVED BY: RMS	DATE: 06/03/2026		DATE: 12-19-1997	
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED				APPROVED BY: GK	DESCRIPTION: CONN DIAGRAM-EXTERNAL
				DATE: 01-07-1998	
				REFERENCE	MATERIAL / PROCESS/FINISH
				THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: ee7308ad / SHEET: 1 OF 1

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Data Sheet

Date: 6/29/2017
Customer:
Attention:
Submitted by: FAREEDA DUDEKULA

marathon electric

256TTGN6531

Submittal

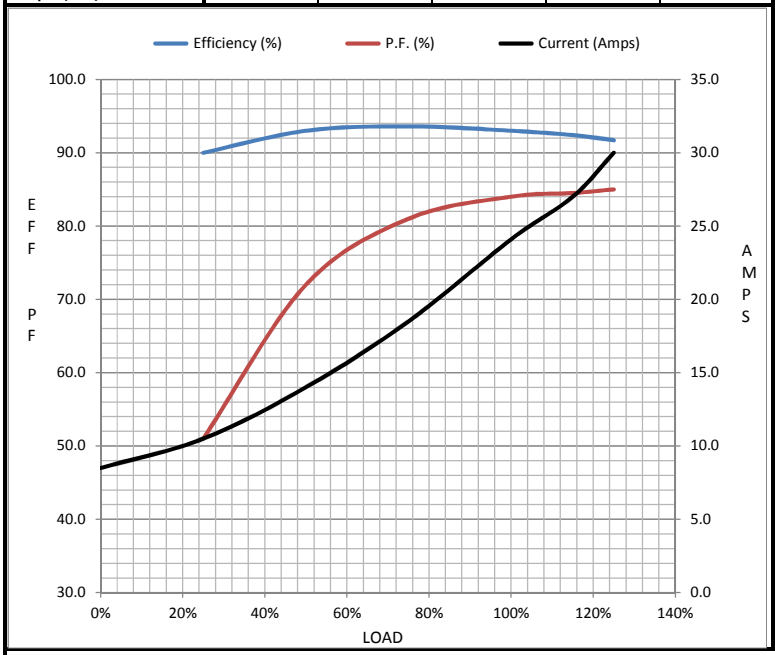
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	8.5	10.5	14.0	18.5	24.1	27.0	30.0	138	
Torque (ft-lb)	0.00	14.5	29.5	44.5	59.2	68.0	74.5	105	
RPM	1800	1795	1785	1780	1775	1,770	1760	0	
Efficiency (%)		90.0	93.0	93.6	93.0	92.4	91.7		
P.F. (%)	8.5	51.0	72.0	81.0	84.0	84.5	85.0	40.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1625	1775	1800
Current (Amps)	138	115	86.0	24.1	8.5
Torque (ft-lb)	105	100	146	59.2	0.00



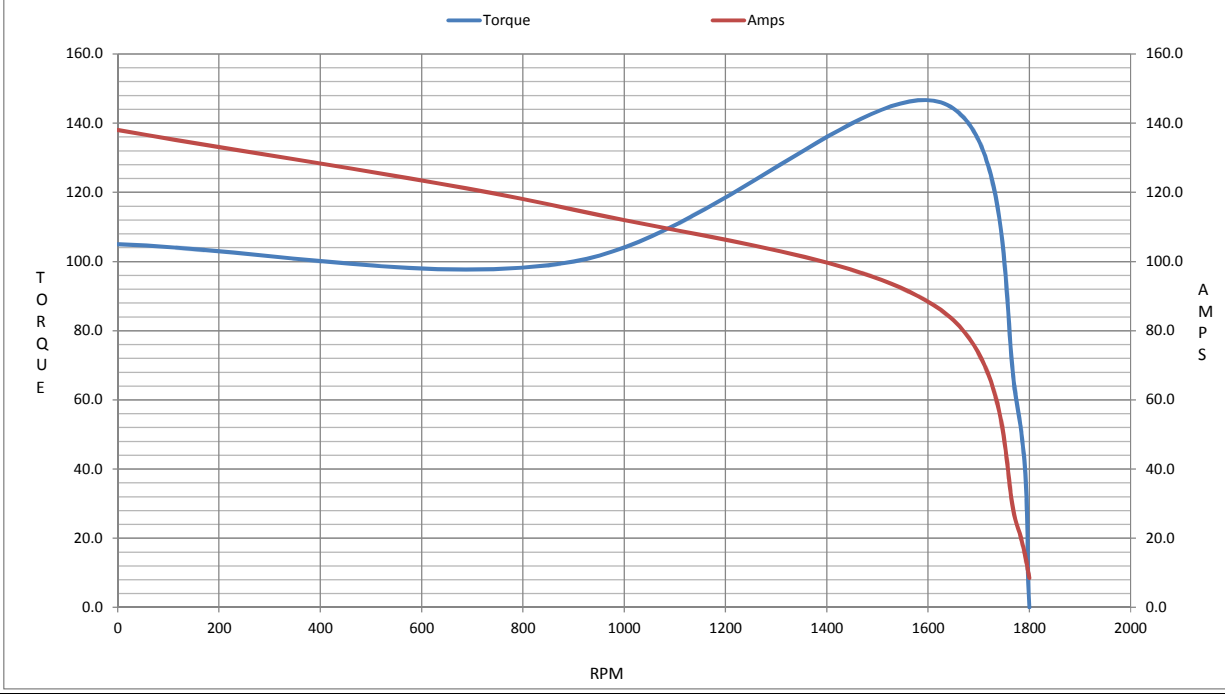
Information Block

HP	20.0
Sync. RPM	1800
Frame	256
Enclosure	TEFC
Construction	TFN
Voltage	230/460#190/380V
Frequency	60 Hz
Design	B
LR Code letter	G
Service Factor	1.15
Temp Rise @ FL	65 ° C
Duty	CONT
Ambient	40 ° C
Elevation	1,000 feet
Rotor/Shaft wk²	3.2 Lb-Ft²
Ref Wdg	K2564164 NONE
Sound Pressure @ 1M	65 dBA
VFD Rating	CONSTANT 10:1
Outline Dwg	B-SS203001-1225
Conn. Diag	A-EE7308AD
Additional Specifications:	
0	
0	

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.2670	0.2070	0.9900	1.4910	28.4000

Speed -Torque Curve



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CERTIFICATION DATA SHEET

Model#:	256TTGN6531 BD	**WINDING#:**	K2564164 NONE 1
CONN. DIAGRAM:	A-EE7308AD	**ASSEMBLY:**	F1 ONLY
OUTLINE:	B-SS203001-1225		

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC. RPM	F.L. RPM	FRAME	ENCLOSURE	KVA CODE	DESIGN
20&15	14.9&11.2	1800	1775&1475	256T	EPFC	G	B

PH	Hz	VOLTS	FL AMPS	START TYPE	DUTY	INSL	S.F	AMB°C	ELEVATION
3	60/50	230/460#190/380	48/24.1&44/22	LINE OR INVERTER	CONTINUOUS	F3	1.15/1.15	40	3300

FULL LOAD EFF: 93&92.5	3/4 LOAD EFF: 93.6	1/2 LOAD EFF: 93	GTD. EFF	ELEC. TYPE	NO LOAD AMPS
FULL LOAD PF: 84&83.5	**3/4 LOAD PF: 81**	**1/2 LOAD PF: 72**	92.4	SQ CAGE INV RATED	17 / 8.5

F.L. TORQUE	LOCKED ROTOR AMPS	L.R. TORQUE	B.D. TORQUE	F.L. RISE°C
59.2 LB-FT	276 / 138	105 LB-FT 177	146 LB-FT 247	65

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK^2	MAX. WK^2	SAFE STALL TIME	STARTS /HOUR	APPROX. MOTOR WGT
65 dBA	75 dBA	3.2 LB-FT^2	125 LB-FT^2	25 SEC.	2	400 LBS.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
STANDARD	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	EXP PROOF CL I GR C&D CL II GR F&G T3B	FALSE	NONE	BLUE (EPOXY)

BEARINGS		GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
DE	OPE						
BALL 6309	BALL 6210	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMO-PROTECTORS				THERMISTORS	CONTROL	SPACE /n HEATERS
THERMOSTATS	PROTECTORS	WDG RTDs	BRG RTDs			
TSTATS (N/C)	NOT	NONE	NONE	NONE	FALSE	NONE VOLTS

If Inverter equals NONE, contact factory for further information

INVERTER TORQUE: CONSTANT 10:1
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE NONE
NONE NONE PPR

BRAKE: NONE NONE
NONE P/N NONE
NONE NONE
- FT-LB NONE V NONE Hz

* NOTES *

DATE: 06/21/2017 09:48:45 AM
FORM 3531 REV.3 02/07/99

** Subject to change without notice.