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Close-Coupled Pump Motors

Model No: 256TTFL16042
Catalog No: U354A

Close-Coupled Pump Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256JM Frame, TEFC

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Product Information Packet: Model No: 256TTFL16042, Catalog No: U354A Close-Coupled Pump Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256JM Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**20 & 15 Hp**
Output KW	**14.9 & 11.2 kW**	Voltage	**230/460 & 190/380 V**
Speed	**1775 & 1475 r/min**	Synchronous RPM	**1800 & 1500 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256JM**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**93 & 92.5 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**48/24.1 & 44/22 A**
Power Factor	**84**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6208**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**43**	Number of Speeds	**1**

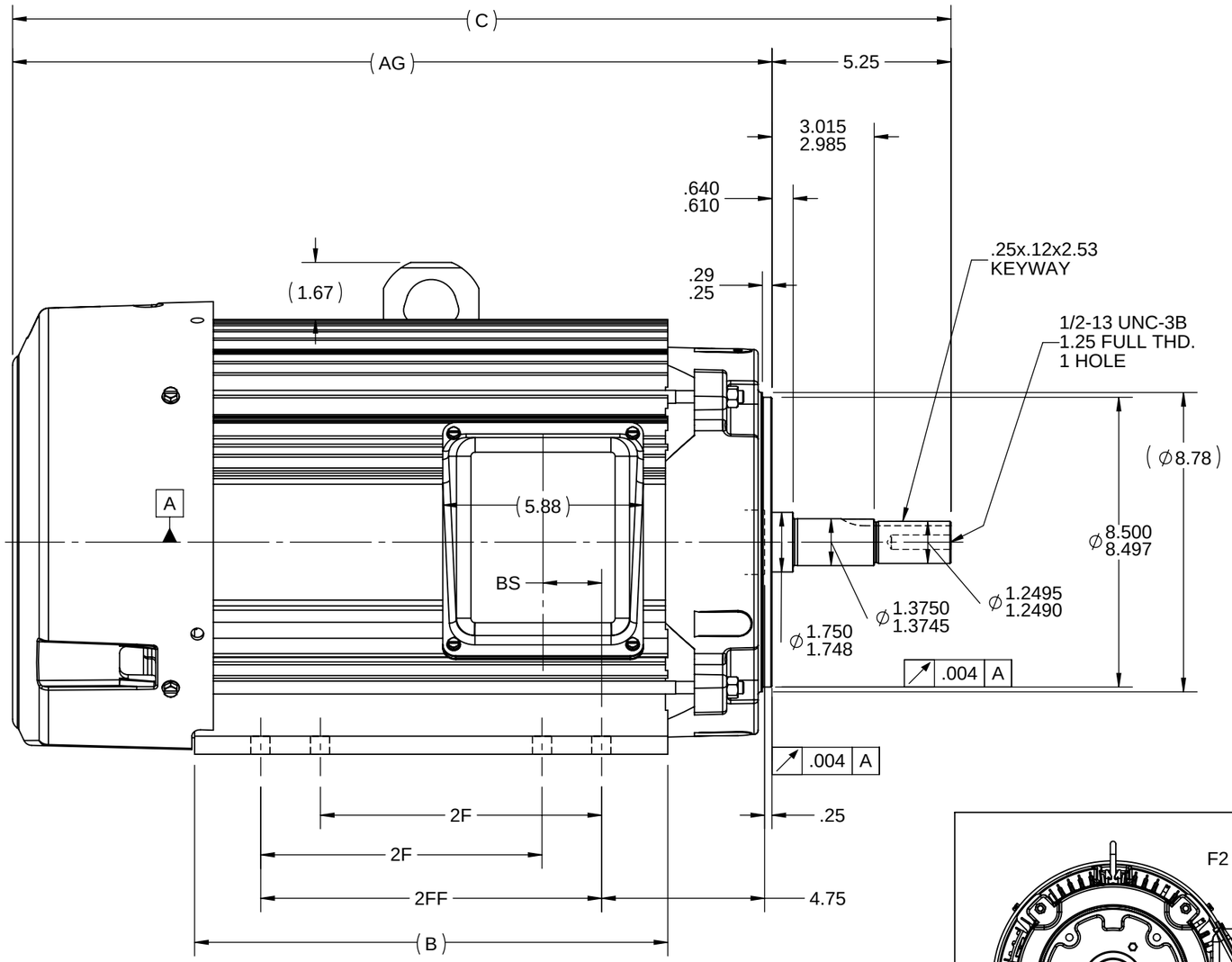
Technical Specifications

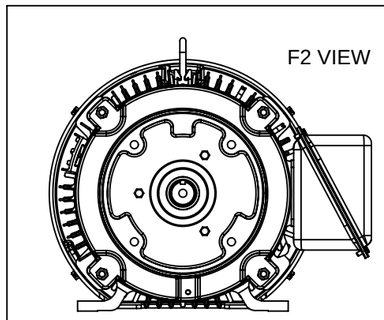
Electrical Type	**Squirrel Cage Induction Run**	Starting Method	**Across The Line**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.474 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Aluminum**
Shaft Type	**JM**	Overall Length	**27.27 in**
Frame Length	**13.75 in**	Shaft Diameter	**1 3/4 in**
Shaft Extension	**5.25 in**	Assembly/Box Mounting	**F1/F2 Capable**

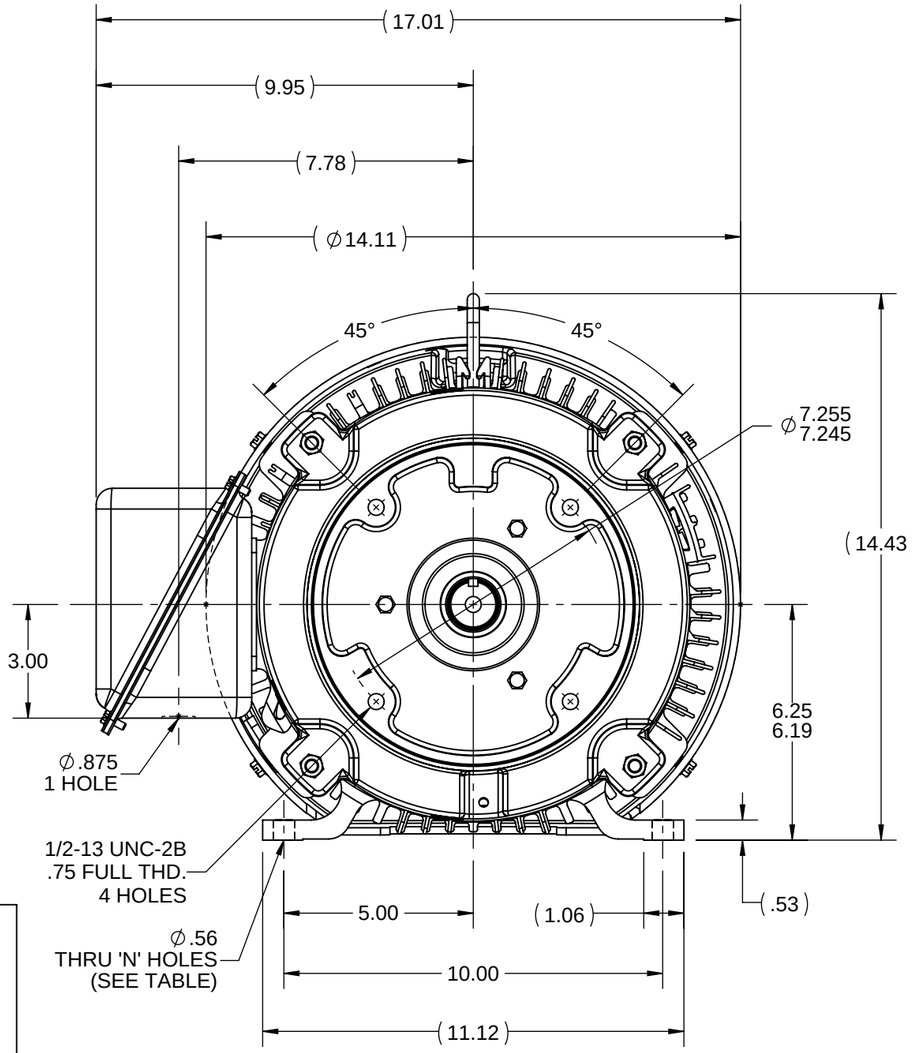
Drawings

Connection Drawing	**A-EE7308**	Outline Drawing	**B-SS321151-1375**

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NOTES:
1. CONDUIT BOX CAN BE ROTATED IN 90° STEPS.
2. CONDUIT BOX CAN BE MOUNTED ON OPPOSITE SIDE BY REMOVING BRACKETS AND TURNING FRAME 180°.
3. NAMEPLATES READ FROM CONDUIT BOX SIDE OF MOTOR.

DASH	FRAME	C	AG	B	2F	2FF	BS	N
1200	254JM	25.78	20.53	12.13	- - -	8.25	1.73	4
1375	254/256JM	27.53	22.76	13.88	8.25	10.00	1.73	8

DRAWING REVISION	REVISION BY	REV DATE/© DATE
F	SV	05/26/2026
REQUEST NUMBER	APPROVED BY	DATE
CR-0026396	RMS	05/26/2026

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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TOLERANCES (EXCEPT AS NOTED):

DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±7' 30"
.XX	±0.03	[±0.8]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.08/.38] X 45°
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 200 INCH / 5.1 mm
mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY

DRAWN BY	RWR
DATE	07-10-2007
APPROVED BY	ML
DATE	07-11-2007
REFERENCE	
THIRD ANGLE PROJECTION	

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DESCRIPTION
OUTLINE
250 JM FR. - TEFC - ALUMINUM FRAME

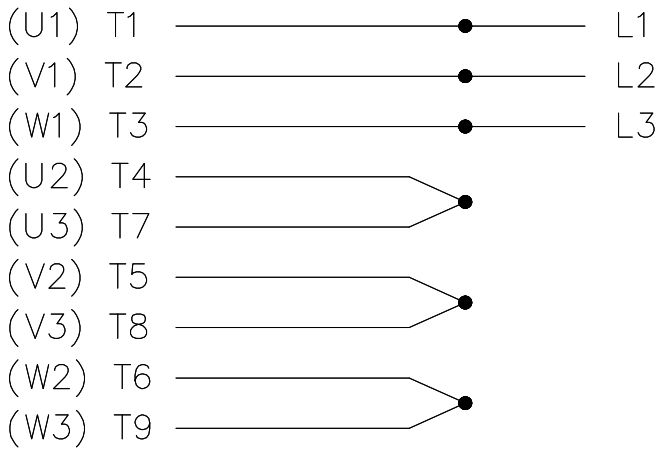
MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
B	SS321151	1 OF 1

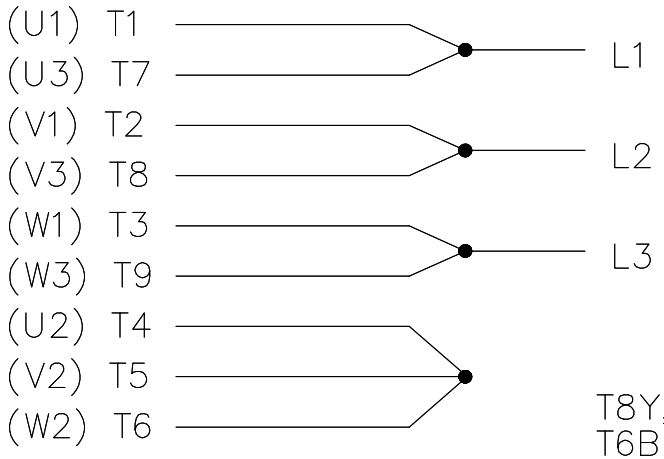
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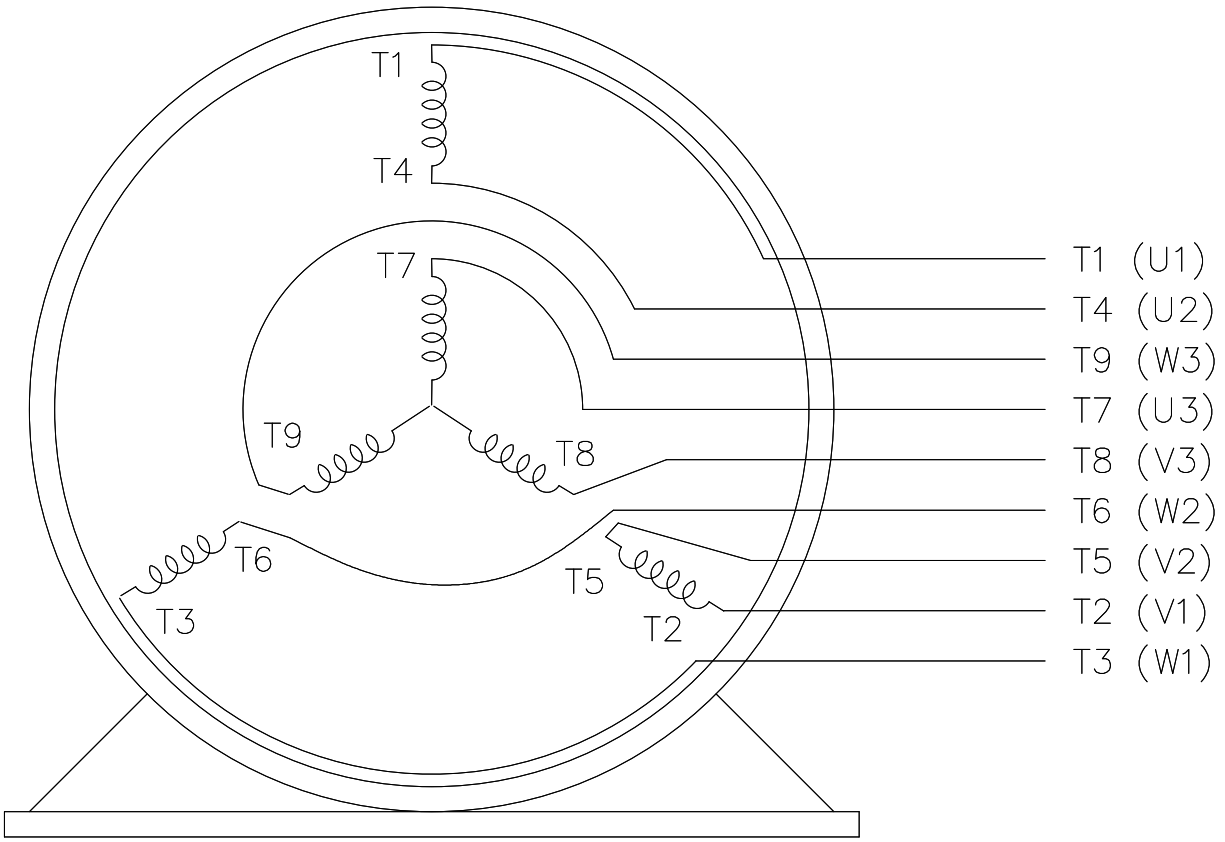
THREE PHASE
DUAL VOLTAGE MOTOR

HIGH VOLTAGE



LOW VOLTAGE





VIEW OF TERMINAL END

REF.
WINDING DIAGRAM

T8Y, T2Y, T2BL, T4BX, T2EC, T2G
T6BZ, T2B, T6BL, T4AV, T6B, T4B

OPTIONAL CORD CONNECTION

L1	WHITE
L2	RED
L3	BLACK

DRAWING REVISION: J	REVISION BY: SB	REV DATE/ © DATE: 08/01/2025
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025

REQUEST NUMBER DESCRIPTION
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PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY: RM	
DATE: 11/20/1990	
APPROVED BY: SAS	
DATE: 04/24/2003	
REFERENCE	
THIRD ANGLE PROJECTION	

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DESCRIPTION
CONN DIAGRAM-EXTERNAL
3Ø - DUAL VOLTAGE MOTOR

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	4 of 5 EE7308	1 OF 1

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Data Sheet

Date: 12/10/2018
Customer:
Attention:
Submitted by: FAREEDA DUDEKULA

marathon® electric

256TTFL16042

Submittal

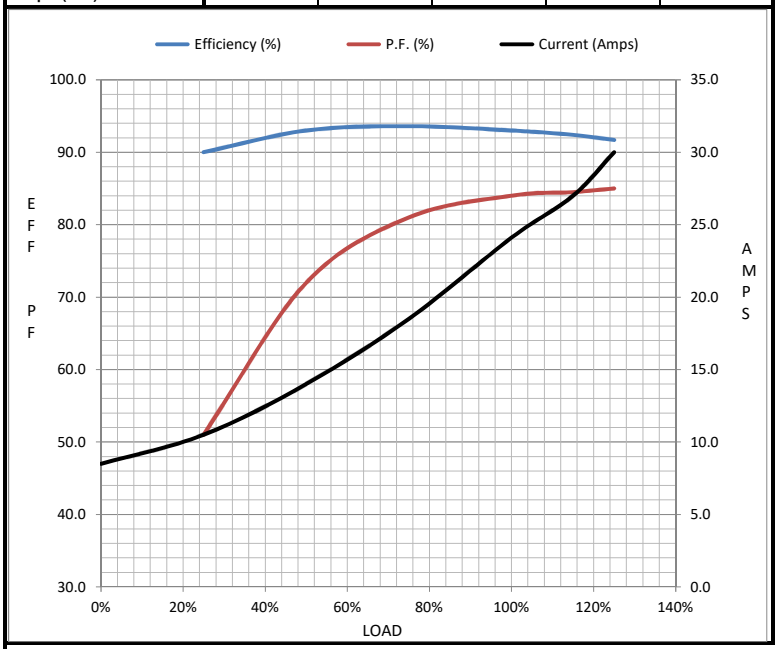
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	8.5	10.5	14.0	18.5	24.1	27.0	30.0	138	
Torque (ft-lb)	0.00	14.5	29.5	44.5	59.2	68.0	74.5	104	
RPM	1800	1795	1785	1780	1775	1,770	1760	0	
Efficiency (%)		90.0	93.0	93.6	93.0	92.4	91.7		
P.F. (%)	8.5	51.0	72.0	81.0	84.0	84.5	85.0	40.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1625	1775	1800
Current (Amps)	138	115	86.0	24.1	8.5
Torque (ft-lb)	104	100	146	59.2	0.00



Information Block

HP	20.0
Sync. RPM	1800
Frame	256
Enclosure	TEFC
Construction	TFL
Voltage	230/460#190/380 V
Frequency	60 Hz
Design	B
LR Code letter	G
Service Factor	1.15
Temp Rise @ FL	65 ° C
Duty	CONT
Ambient	40 ° C
Elevation	1,000 feet
Rotor/Shaft wk²	3.2 Lb-Ft²
Ref Wdg	K2564164 R26
Sound Pressure @ 1M	65 dBA
VFD Rating	NONE
Outline Dwg	B-SS321151-1375
Conn. Diag	A-EE7308
Additional Specifications:	
0	
0	

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.2670	0.2070	0.9900	1.4910	28.4000

Speed -Torque Curve

