marathon®

General Purpose Motors

Model No: 256TTFCD6042
Catalog No: GT1325

General Purpose Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256TC Frame, TEFC

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Product Information Packet: Model No: 256TTFCD6042, Catalog No: GT1325 General Purpose Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256TC Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**20 & 15 Hp**
Output KW	**14.9 & 11.2 kW**	Voltage	**230/460 & 190/380 V**
Speed	**1768 & 1472 r/min**	Synchronous RPM	**1800 & 1500 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256TC**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**93 & 92.7 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**48.5/24.2 & 44.5/22.3 A**
Power Factor	**83.5**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6209**	UL	**Listed**
CSA	**Y**	CE	**Y**
IP Code	**55**	Number of Speeds	**1**
Hazardous Location	**DIVISION 2 T2B**		

Technical Specifications

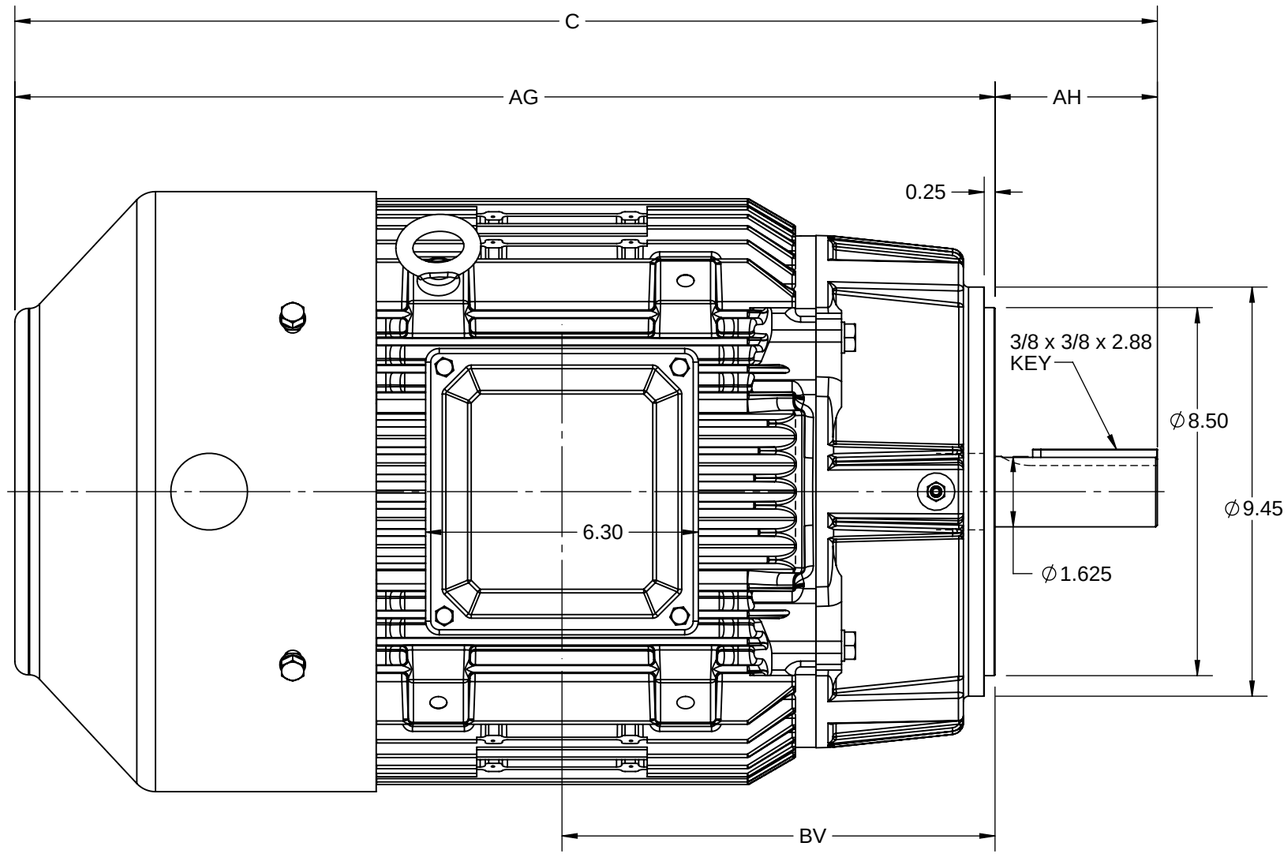
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.513 O**	Mounting	**Round**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Shaft Diameter	**1.625 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 10:1/Variable 10:1**

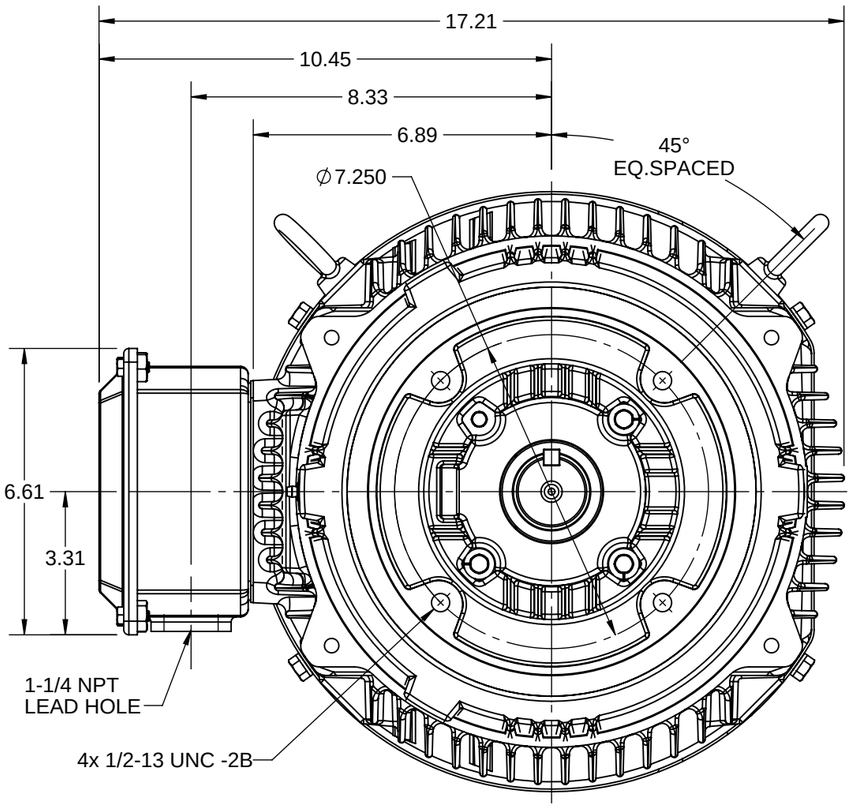
Drawings

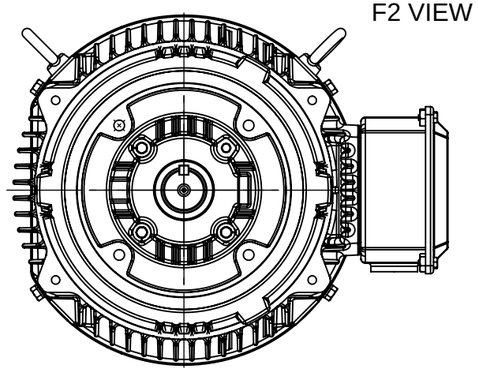
Connection Drawing	**EE7308K**	Outline Drawing	**SS621024-200**

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DASH NO.	C	AG	AH	BV	MOUNTING
100	24.65	20.90	3.75	9.13	F1 OR F2
200	26.39	22.64		10.00	







DRAWING REVISION: F	REVISION BY: SB	REV DATE/© DATE: 05/27/2026	
REQUEST NUMBER: CR-0026396	APPROVED BY: RMS	DATE: 05/27/2026	
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED			

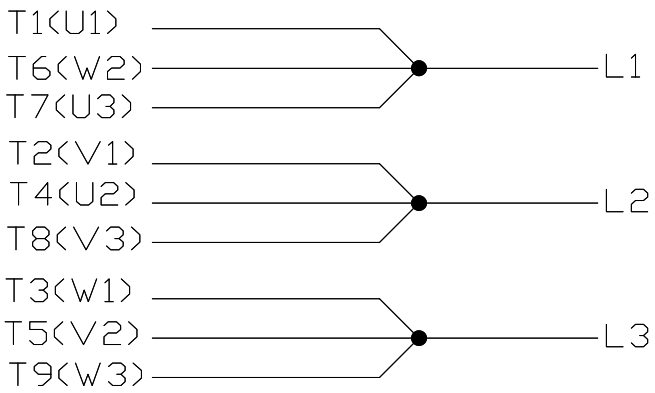
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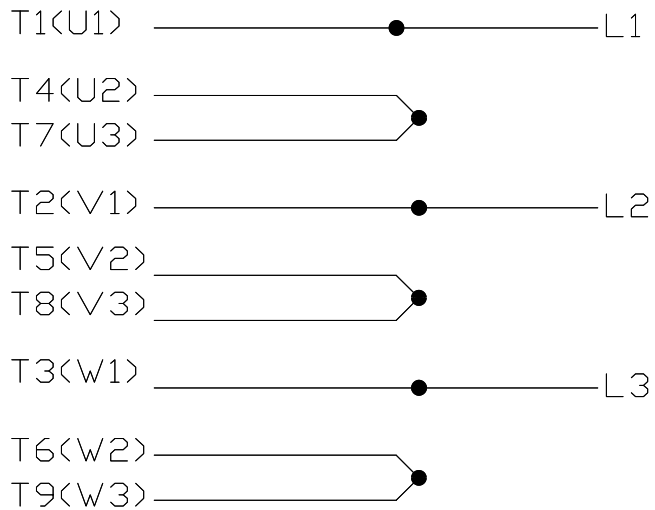
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DATE: 07-05-2020			
APPROVED BY: SBD	DESCRIPTION: OUTLINE 254/256TC ROUND FR-NEMA-NON SD		
DATE: 07-05-2020			
REFERENCE	MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION	SIZE: B	DRAWING NUMBER: SS621024	SHEET: 1 OF 1

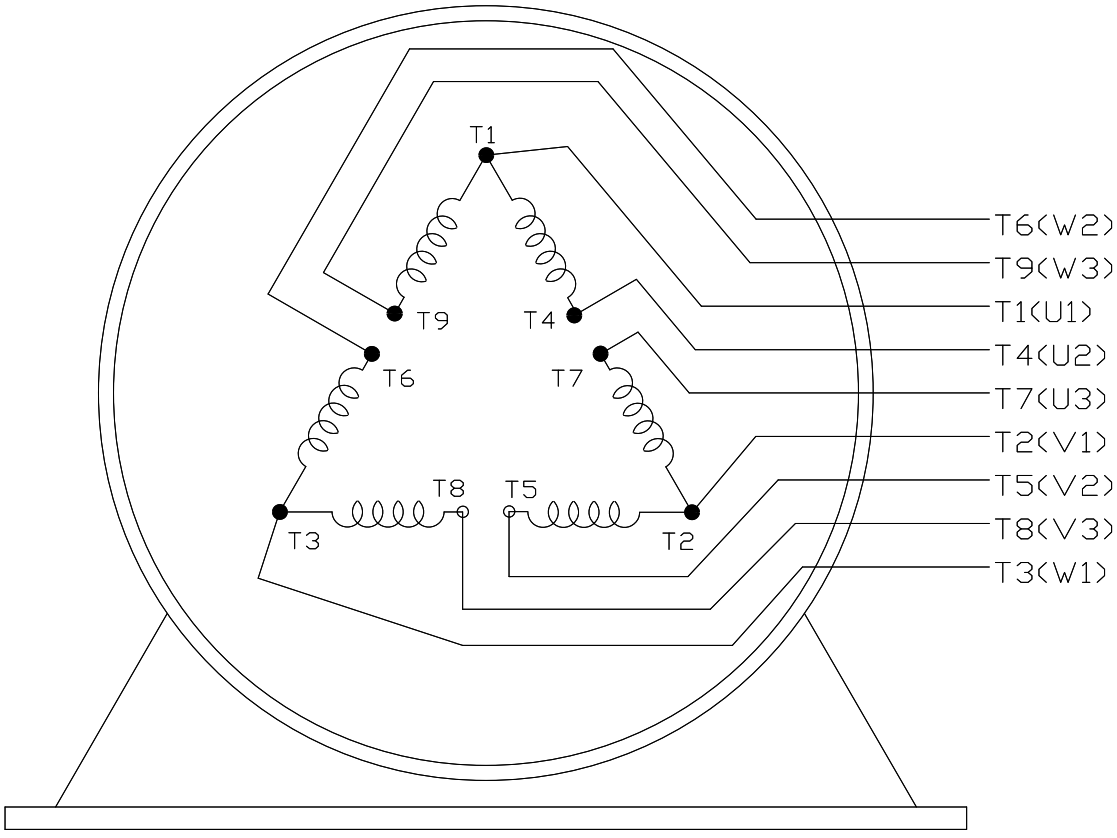
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LOW VOLTAGE



HIGH VOLTAGE





VIEW OF TERMINAL END

DRAWING REVISION: F	REVISION BY: SB	REV DATE/ © DATE: 08/01/2025	DRAWN BY: PGK	marathon™	
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025	DATE: 06/04/1997		
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED			APPROVED BY: GK	DESCRIPTION: CONN DIAGRAM-EXTERNAL DELTA CON. - 3ø - 9 LEADS	
			DATE: 06/15/1997		
			REFERENCE	MATERIAL	PROCESS/FINISH
			THIRD ANGLE PROJECTION	SIZE: A	DRAWING NUMBER: EE7308K 4 of 4	SHEET: 1 OF 1

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