marathon®

Close-Coupled Pump Motors

Model No: 256TTDBD6072
Catalog No: GT0462-P

Close-Coupled Pump Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256JM Frame, DP

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Product Information Packet: Model No: 256TTDBD6072, Catalog No: GT0462-P Close-Coupled Pump Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256JM Frame, DP

Nameplate Specifications

Phase	**3**	Output HP	**20 & 15 Hp**
Output KW	**14.9 & 11.2 kW**	Voltage	**230/460 & 190/380 V**
Speed	**1770 & 1475 r/min**	Synchronous RPM	**1800 & 1500 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256JM**
Enclosure	**Drip Proof**	Thermal Protection	**No Protection**
Efficiency	**93 & 92.4 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**48.5/24.3 & 45/22.4 A**
Power Factor	**83.5**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6208**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**22**	Number of Speeds	**1**

Technical Specifications

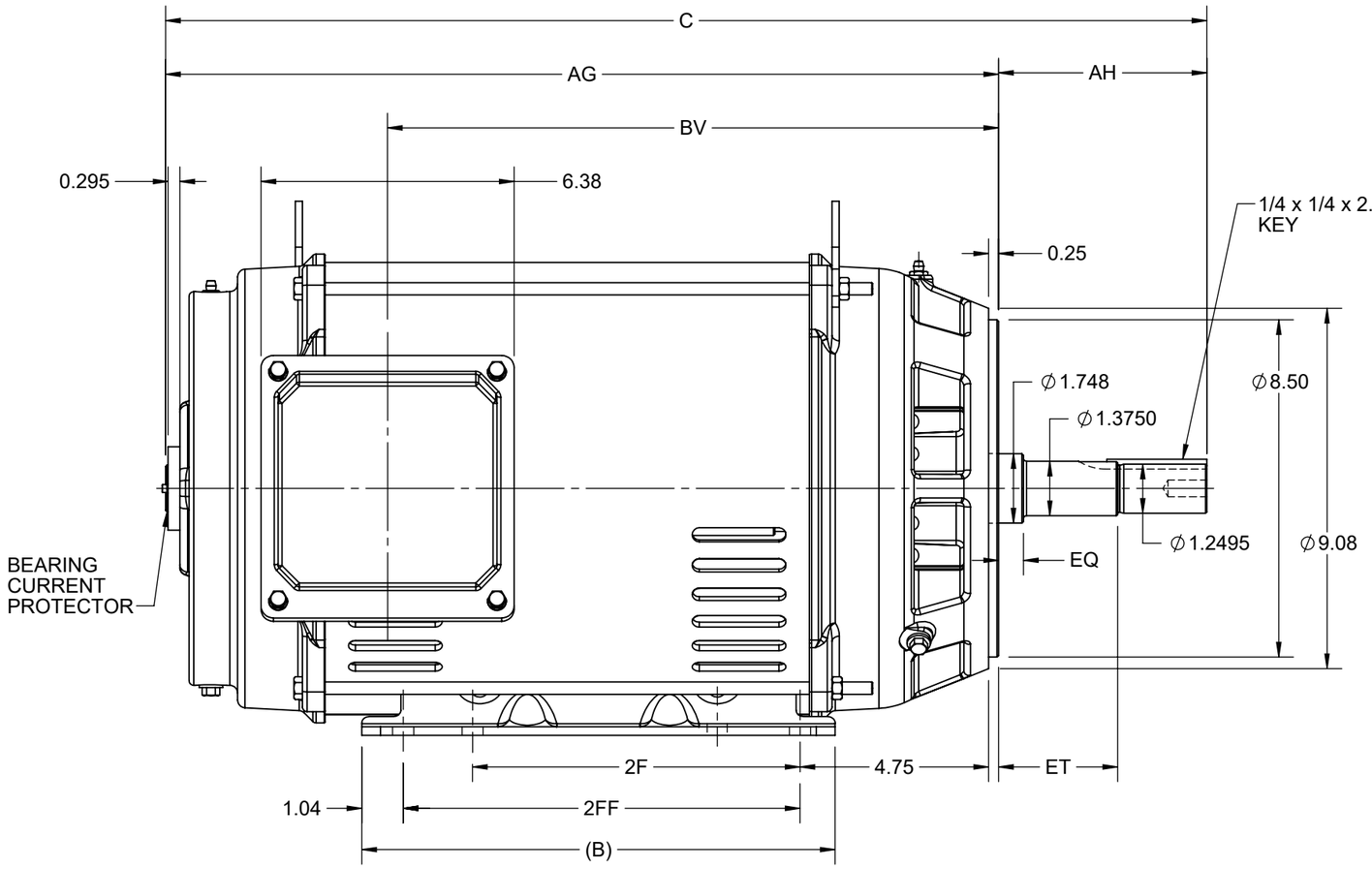
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.51 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Rolled Steel**
Shaft Type	**JM**	Shaft Diameter	**1.249 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 2:1/Variable 10:1**

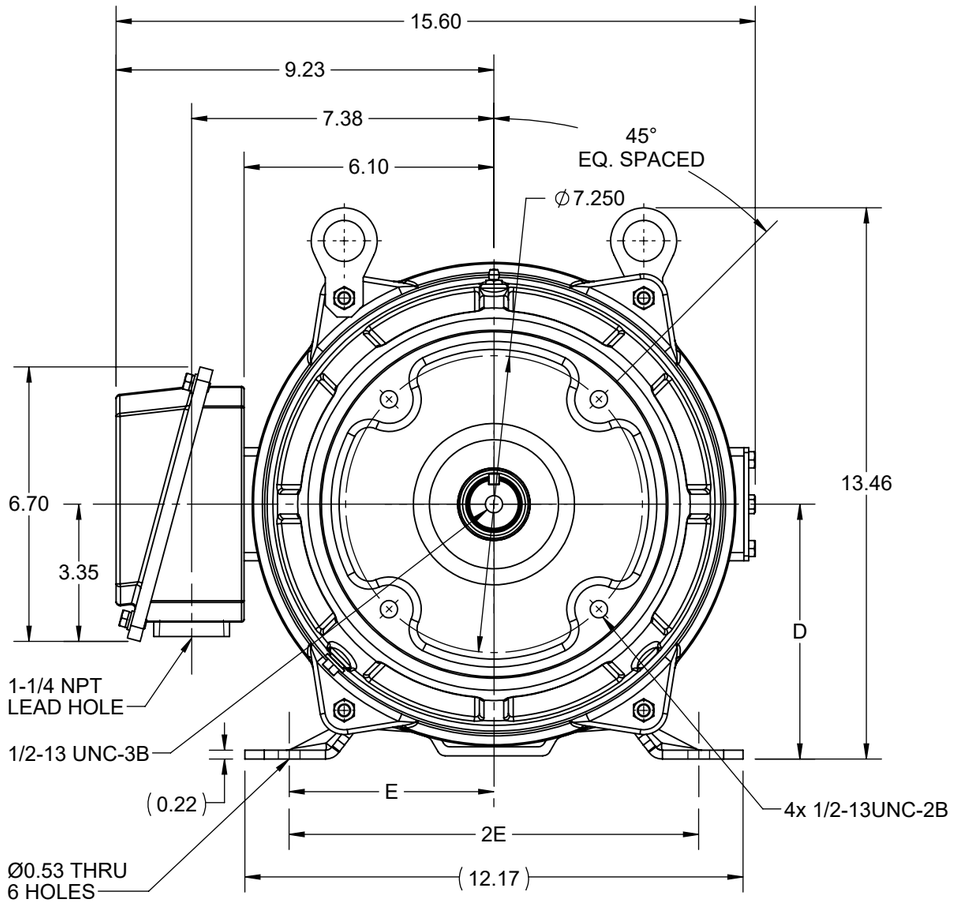
Drawings

Connection Drawing	**EE7308K**	Outline Drawing	**SS621125-200**

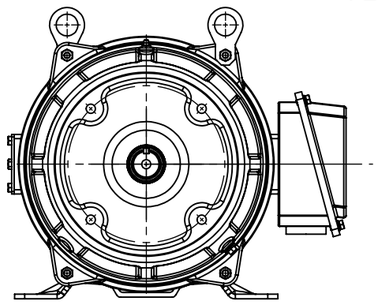
This is an uncontrolled document once printed or downloaded and is subject to change without notice. Date Created: 16/10/2026

DASH NO.	B	C	D	E	2E	2F	2FF	AG	AH	BV	EQ	ET	MOUNTING	FRAME
100	11.93	24.67	6.25	5.00	10.00	8.25	10.00	19.42	5.25	13.82	0.63	3.00	F1 OR F2	254JM
200		26.24						20.99		15.40				254/256JM





F2 VIEW



DRAWING REVISION	REVISION BY	REV DATE/© DATE
D	MN	07/10/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023491	VS	07/10/2025

REQUEST NUMBER DESCRIPTION
F2 MOUNTING PLATE ADDED

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TOLERANCES (EXCEPT AS NOTED):

DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±7' 30"
.XX	±0.03	[±0.8]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.08/.38] X 45°
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 200 INCH / 5.1 mm
mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY

DRAWN BY	VS
DATE	19-01-2021
APPROVED BY	MSH
DATE	19-01-2021
REFERENCE	

marathon™

DESCRIPTION
OUTLINE
254/256JM FR NEMA ODP RS BCP ODE

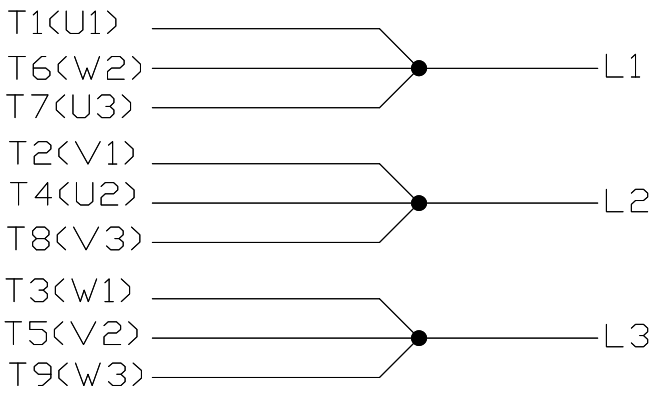
MATERIAL | PROCESS/FINISH

THIRD ANGLE PROJECTION

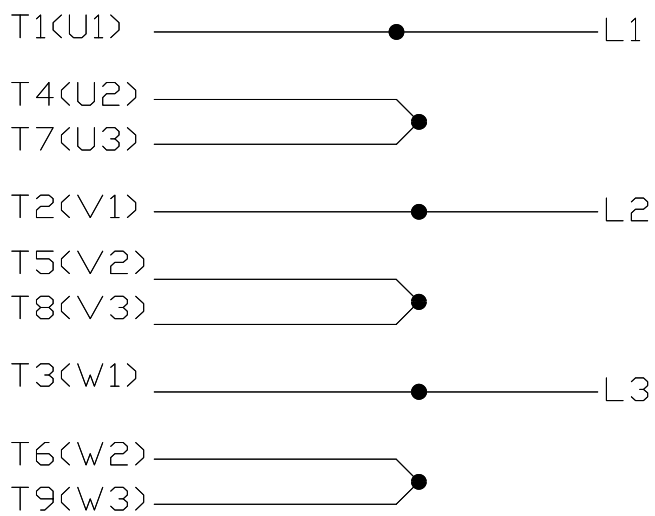
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B	SS621125	1 OF 1

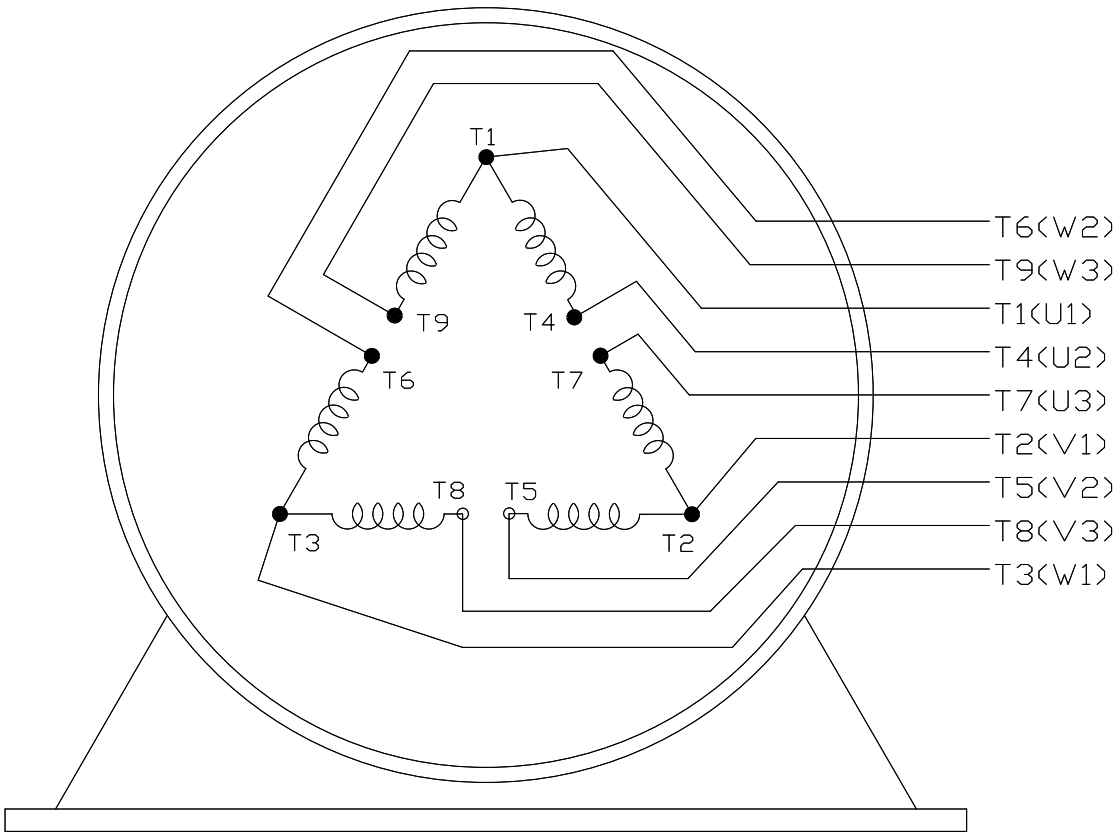
Uncontrolled Copy

LOW VOLTAGE



HIGH VOLTAGE





VIEW OF TERMINAL END

DRAWING REVISION: F	REVISION BY: SB	REV DATE/ © DATE: 08/01/2025	DRAWN BY: PGK	marathon™
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025	DATE: 06/04/1997	
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED			APPROVED BY: GK	DESCRIPTION: CONN DIAGRAM-EXTERNAL DELTA CON. - 3ø - 9 LEADS
			DATE: 06/15/1997	
			REFERENCE	MATERIAL / PROCESS/FINISH
			THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: EE7308K / SHEET: 1 OF 1

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PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

Data Sheet

Date: 8/25/2021
Customer:
Attention:
Submitted by:

marathon® Motors

256TTDBD6072

Submittal

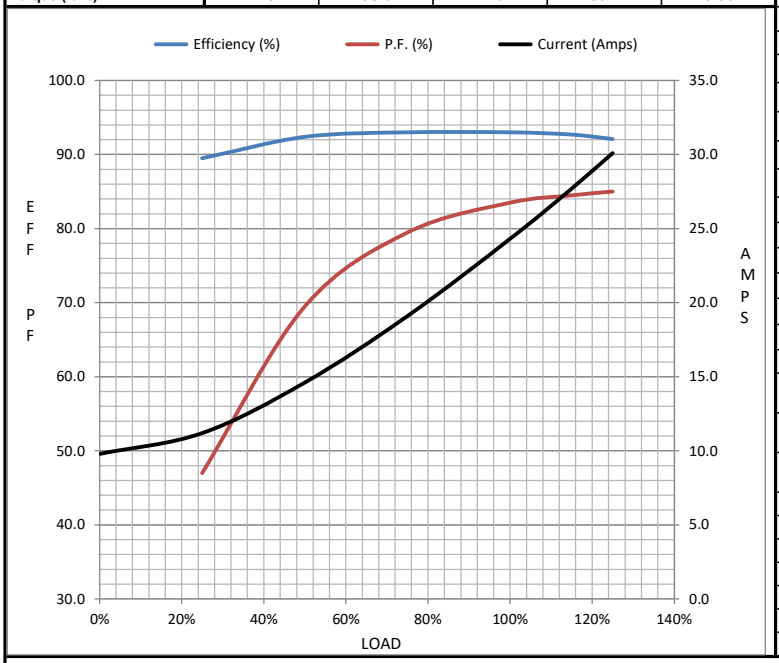
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	9.8	11.2	14.6	19.1	24.3	27.7	30.1	145	
Torque (ft-lb)	0.00	14.5	29.5	44.3	59.4	68.4	74.5	120	
RPM	1800	1793	1785	1778	1770	1,765	1762	0	
Efficiency (%)		89.5	92.4	93.0	93.0	92.7	92.1		
P.F. (%)	5.0	47.0	69.5	79.5	83.5	84.5	85.0	43.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1628	1770	1800
Current (Amps)	145	129	82.0	24.3	9.8
Torque (ft-lb)	120	98.0	146	59.4	0.00



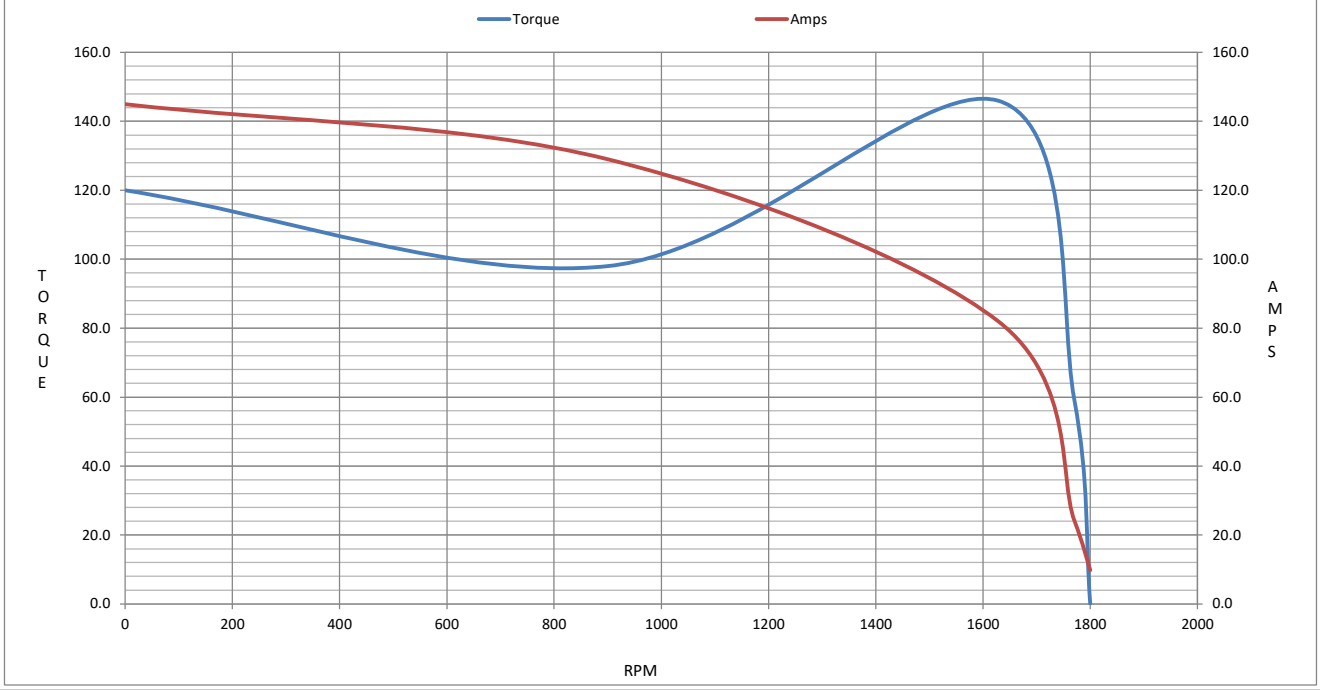
Information Block

HP	20.0	
Sync. RPM	1800	
Frame	256	
Enclosure	DP	
Construction	TDB	
Voltage	230/460#190/380	V
Frequency	60	Hz
Design	B	
LR Code letter	G	
Service Factor	1.15	
Temp Rise @ FL	45	° C
Duty	CONT	
Ambient	40	° C
Elevation	3,300	feet
Rotor/Shaft wk²	2.80	Lb-Ft²
Ref Wdg	HA31604020 NONE	
Sound Pressure @ 1M	74	dBA
VFD Rating	CONSTANT 2:1/VARIABLE 10:1	
Outline Dwg	SS621125-200	
Conn. Diag	EE7308K	
Additional Specifications:		
0		
0		

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.3380	0.1920	1.0680	1.2350	27.3210

Speed -Torque Curve



P.O. BOX 8003
WAUSAU, WI 54401-8003
PH. 715-675-3311

marathon® Motors

DATA VOLTS: 460

CERTIFICATION DATA SHEET

CUSTOMER:
ORDER #:
CONN. DIAGRAM: EE7308K
OUTLINE: SS621125-200
WINDING: HA31604020 NONE 2
SPEED:

CUSTOMER P.O. #:
REFERENCE MODEL #: 256TTDBD6072
CAT #: GT0462-P
CUSTOMER PART #:
MOUNTING: F1/F2 CAPABLE

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
20	14.9	1800	1770	256JM	DP	TDB	G	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB	ELEV.
3	60/50	230/460#190/380	48.5/24.3&45/22.4	LINE OR INVERTER	CONT	F	1.15	40	3300

F.L. EFF	93.0	3/4 LD EFF	93.0	1/2 LD EFF	92.4	GTD EFF	ELECT. TYPE
F.L. PF	83.5	3/4 LD PF	79.5	1/2 LD PF	69.5	92.4	SQ CAGE INV RATED

F.L. TORQUE	LR AMPS @ 460 V	L.R. TORQUE	B.D. TORQUE	F.L. RISE (°C)	
59.4 LB-FT	145	120 LB-FT 202%	146 LB-FT 246%	45	

SOUND PRESSURE @ 3 FT.	SOUND POWER	ROTOR WK²	MAX. LOAD WK²	SAFE STALL TIME	STARTS/HOUR	APROX. MOTOR WGT
74 dBA	83 dBA	2.80 LB-FT²	125 LB-FT²	20 SEC.	2	369 LB.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	RIGID	HORIZONTAL	NO	NONE	YES	NONE	BLUE (ENAMEL)

BEARINGS DE	BEARINGS ODE	GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
BALL	BALL	POLYREX EM	JM	NONE	NONE	1045 HOT ROLLED (C-204)	ROLLED STEEL
6309	6208						

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
0.338	0.192	1.068	1.235	27.321	0.150	ODE

*
NOTES
*

INVERTER TORQUE: CONSTANT 2:1/VARIABLE 10:1
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE
NONE NONE PPR

BRAKE: NONE
NONE NONE
FT-LB: NA
VOLTAGE: NONE HZ:

PREPARED BY:
DATE: 8/25/2021

UL: V - LI,ME-INS,CONST UL REC

FORM: 3531 REV_4 2/27/06