marathon®

Close-Coupled Pump Motors

Model No: 256TTDBD6037
Catalog No: GT2462

Close-Coupled Pump Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256JP Frame, DP

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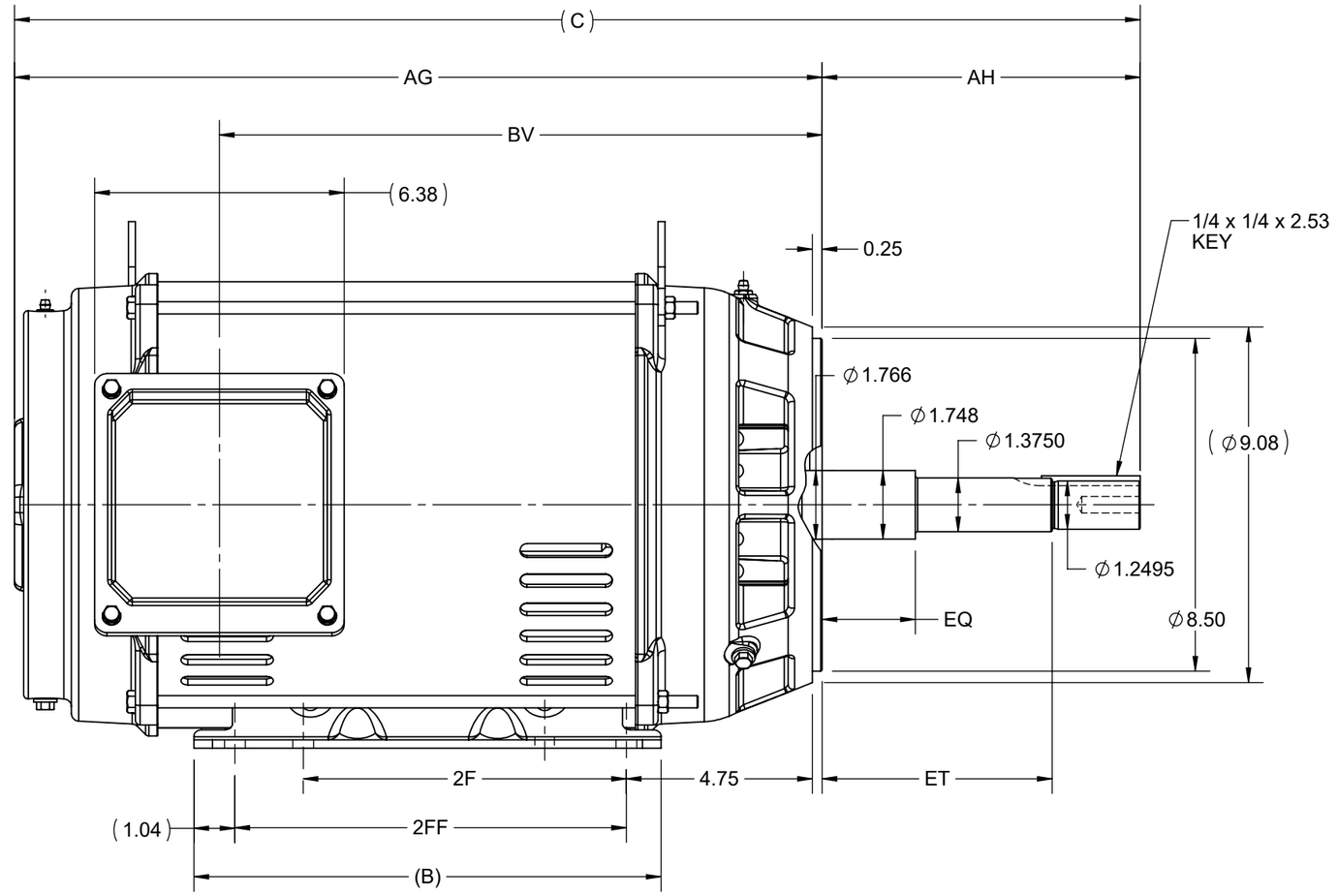
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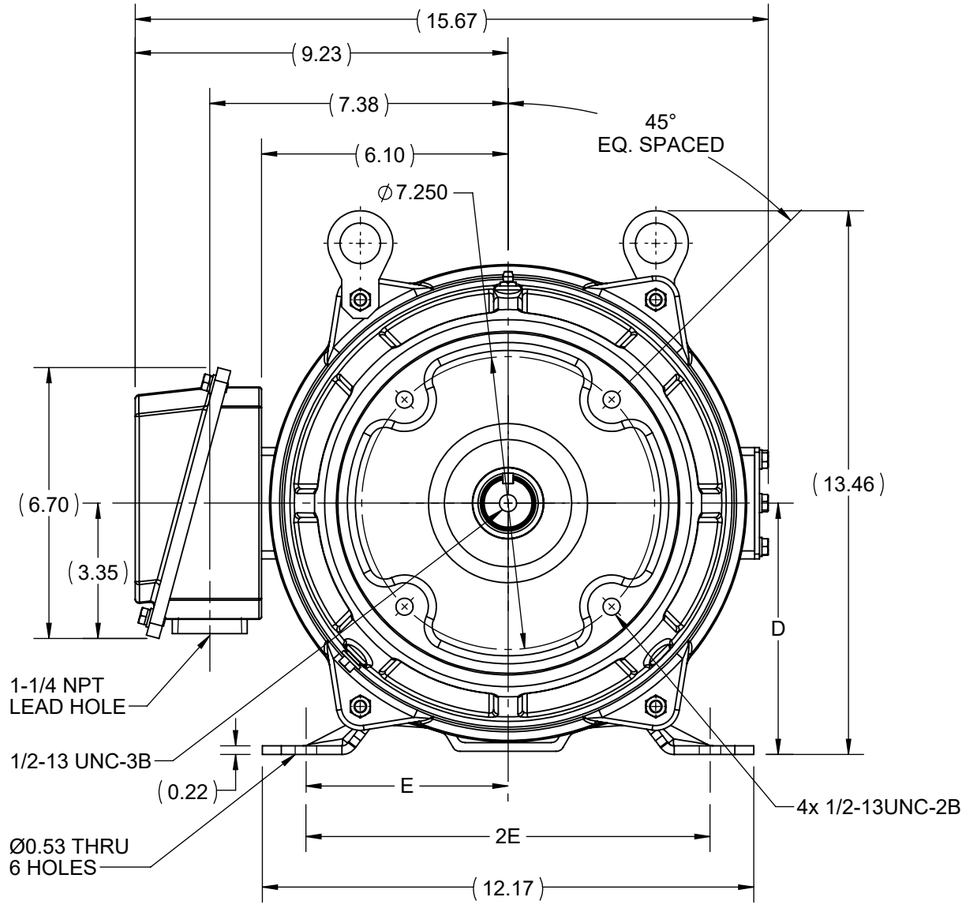
Product Information Packet: Model No: 256TTDBD6037, Catalog No: GT2462 Close-Coupled Pump Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256JP Frame, DP

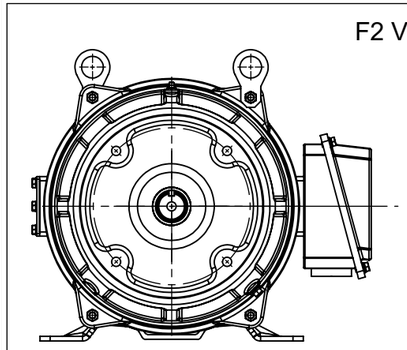
Nameplate Specifications			
Phase	**3**	Output HP	**20 & 15 Hp**
Output KW	**14.9 & 11.2 kW**	Voltage	**230/460 & 190/380 V**
Speed	**1770 & 1475 r/min**	Synchronous RPM	**1800 & 1500 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256JP**
Enclosure	**Drip Proof**	Thermal Protection	**No Protection**
Efficiency	**93 & 92.4 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**48.5/24.3 & 45/22.4 A**
Power Factor	**83.5**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6208**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**22**	Number of Speeds	**1**
Technical Specifications			
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.51 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Rolled Steel**
Shaft Type	**JP**	Overall Length	**28.9 in**
Frame Length	**12.2 in**	Shaft Diameter	**1.249 in**
Shaft Extension	**8.41 in**	Assembly/Box Mounting	**F1/F2 Capable**
Inverter Load	**Constant 2:1/Variable 10:1**		
Drawings			
Connection Drawing	**EE7308K**	Outline Drawing	**SS620825-200**

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DASH NO.	B	C	D	E	2E	2F	2FF	AG	AH	BV	EQ	ET	MOUNTING	FRAME
100	11.93	27.18	6.25	5.00	10.00	8.25	10.00	19.06	8.122	13.82	2.38	5.87	F1 OR F2	254JP
200		28.76						20.63		15.40				254/256JP







DRAWING REVISION	REVISION BY	REV DATE/© DATE
D	VS	07/10/2025
REQUEST NUMBER	APPROVED BY	DATE
NMR-0237981	VS	07/10/2025

REQUEST NUMBER DESCRIPTION
F2 MOUNTING PLATE ADDED

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TOLERANCES (EXCEPT AS NOTED):

DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±7' 30"
.XX	±0.03	[±0.8]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.08/.38] X 45°
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 200 INCH / 5.1 mm
mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY

DRAWN BY	ZXW
DATE	25/02/2016
APPROVED BY	WY
DATE	25/02/2016
REFERENCE	

marathon™

DESCRIPTION
OUTLINE
254/256JP FR NEMA ODP RS

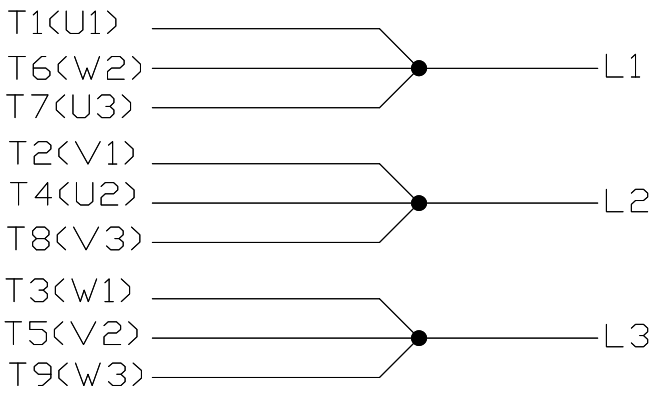
MATERIAL | PROCESS/FINISH

THIRD ANGLE PROJECTION

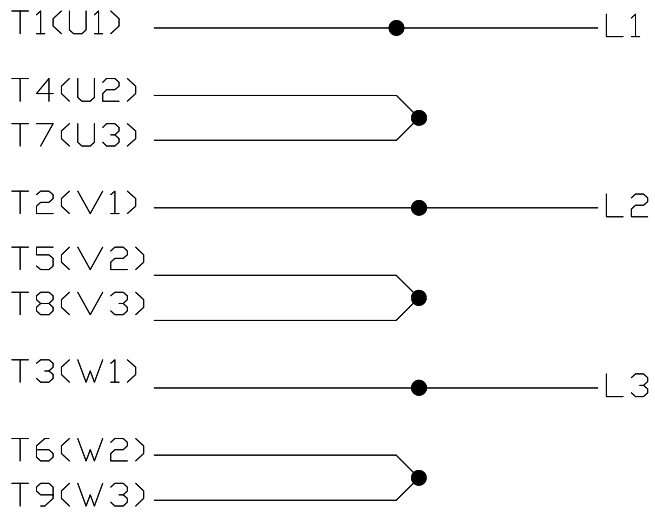
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B	SS620825	1 OF 1

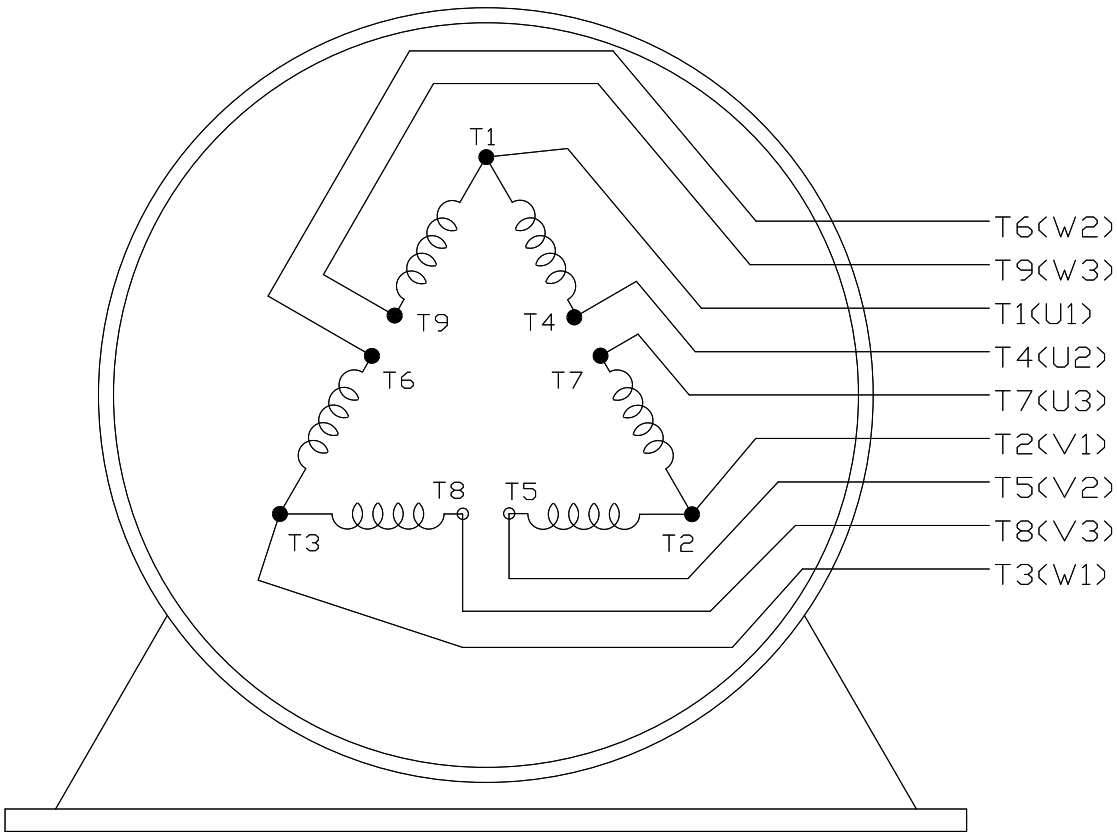
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LOW VOLTAGE



HIGH VOLTAGE





VIEW OF TERMINAL END

DRAWING REVISION: F	REVISION BY: SB	REV DATE/ © DATE: 08/01/2025	DRAWN BY: PGK	marathon™
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025	DATE: 06/04/1997	
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED			APPROVED BY: GK	DESCRIPTION: CONN DIAGRAM-EXTERNAL DELTA CON. - 3ø - 9 LEADS
			DATE: 06/15/1997	
			REFERENCE	MATERIAL / PROCESS/FINISH
			THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: EE7308K / SHEET: 1 OF 1

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PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

Data Sheet

Date: 12/2/2021
Customer:
Attention:
Submitted by:

marathon® Motors

256TTDBD6037

Submittal

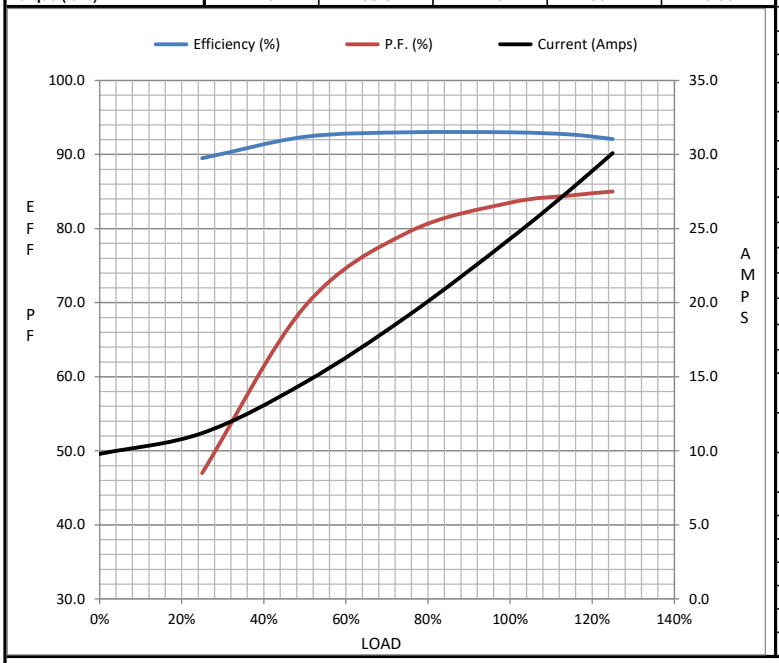
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	9.8	11.2	14.6	19.1	24.3	27.7	30.1	145	
Torque (ft-lb)	0.00	14.5	29.5	44.3	59.4	68.4	74.5	120	
RPM	1800	1793	1785	1778	1770	1,765	1762	0	
Efficiency (%)		89.5	92.4	93.0	93.0	92.7	92.1		
P.F. (%)	5.0	47.0	69.5	79.5	83.5	84.5	85.0	43.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1628	1770	1800
Current (Amps)	145	129	82.0	24.3	9.8
Torque (ft-lb)	120	98.0	146	59.4	0.00



Information Block

HP	20.0	
Sync. RPM	1800	
Frame	256	
Enclosure	DP	
Construction	TDB	
Voltage	230/460#190/380	V
Frequency	60	Hz
Design	B	
LR Code letter	G	
Service Factor	1.15	
Temp Rise @ FL	45	° C
Duty	CONT	
Ambient	40	° C
Elevation	3,300	feet
Rotor/Shaft wk²	2.80	Lb-Ft²
Ref Wdg	HA31604020 NONE	
Sound Pressure @ 1M	74	dBA
VFD Rating	CONSTANT 2:1/VARIABLE 20:1	
Outline Dwg	SS620825-200	
Conn. Diag	EE7308K	
Additional Specifications:		
0		
0		

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.3380	0.1920	1.0680	1.2350	27.3210

Speed -Torque Curve

