marathon®

Close-Coupled Pump Motors

Model No: 256TTDBD6032
Catalog No: GT0462

Close-Coupled Pump Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256JM Frame, DP

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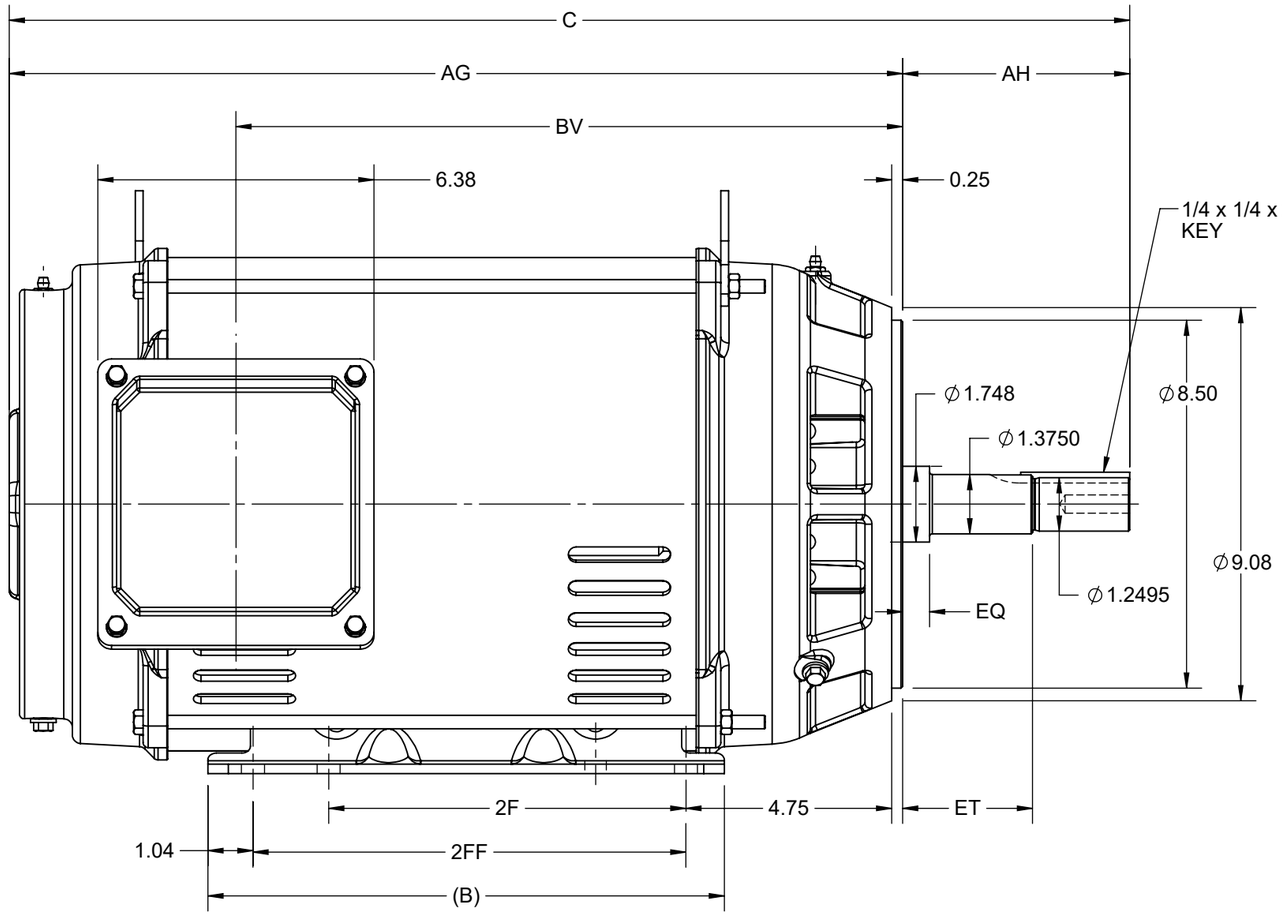
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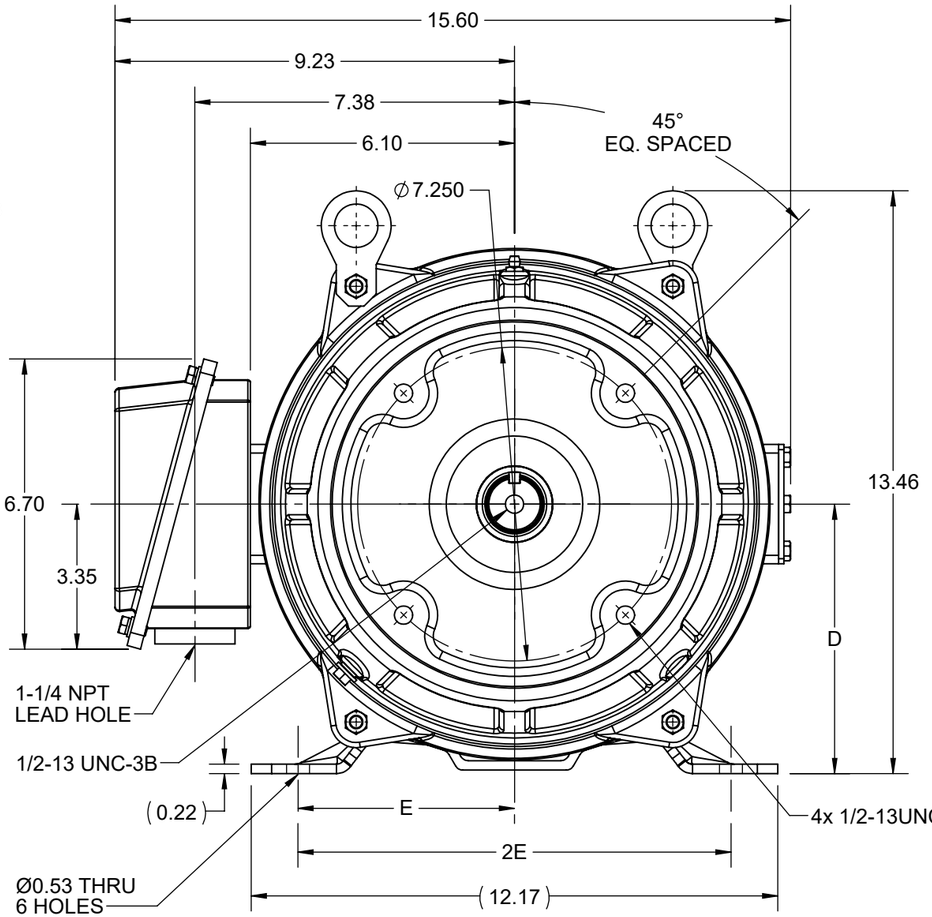
Product Information Packet: Model No: 256TTDBD6032, Catalog No: GT0462 Close-Coupled Pump Motor, 20 & 15 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 1800 RPM, 256JM Frame, DP

Nameplate Specifications			
Phase	**3**	Output HP	**20 & 15 Hp**
Output KW	**14.9 & 11.2 kW**	Voltage	**230/460 & 190/380 V**
Speed	**1770 & 1475 r/min**	Synchronous RPM	**1800 & 1500 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256JM**
Enclosure	**Drip Proof**	Thermal Protection	**No Protection**
Efficiency	**93 & 92.4 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**48.5/24.3 & 45/22.4 A**
Power Factor	**83.5**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6208**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**22**	Number of Speeds	**1**
Technical Specifications			
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**.51 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Rolled Steel**
Shaft Type	**JM**	Overall Length	**25.99 in**
Frame Length	**12.2 in**	Shaft Diameter	**1.249 in**
Shaft Extension	**5.5 in**	Assembly/Box Mounting	**F1/F2 Capable**
Inverter Load	**Constant 2:1/Variable 10:1**		
Drawings			
Connection Drawing	**EE7308K**	Outline Drawing	**SS620822-200**

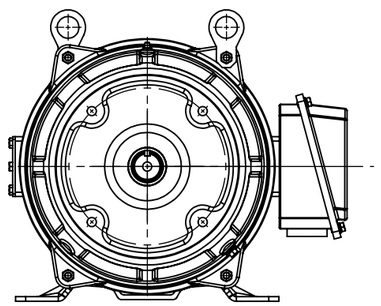
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DASH NO.	B	C	D	E	2E	2F	2FF	AG	AH	BV	EQ	ET	MOUNTING	FRAME
100	11.93	24.31	6.25	5.00	10.00	8.25	10.00	19.06	5.248	13.82	0.63	3.00	F1 OR F2	254JM
200		25.88						20.63		15.40				256JM





F2 VIEW



DRAWING REVISION	REVISION BY	REV DATE/© DATE
E	MN	07/10/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023491	VS	07/10/2025

REQUEST NUMBER DESCRIPTION
F2 MOUNTING PLATE ADDED

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TOLERANCES (EXCEPT AS NOTED):

DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±7' 30"
.XX	±0.03	[±0.8]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.08/.38] X 45°
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 200/ 5.1/ INCH/mm
mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY

DRAWN BY	
VS	
DATE	
12-02-2021	
APPROVED BY	
GNK	
DATE	
12-02-2021	
REFERENCE	

THIRD ANGLE PROJECTION

marathon™

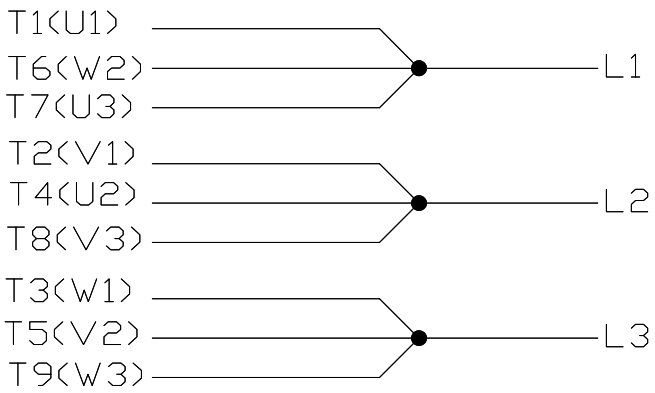
DESCRIPTION
OUTLINE
254/256JM FR NEMA ODP RS

MATERIAL	PROCESS/FINISH

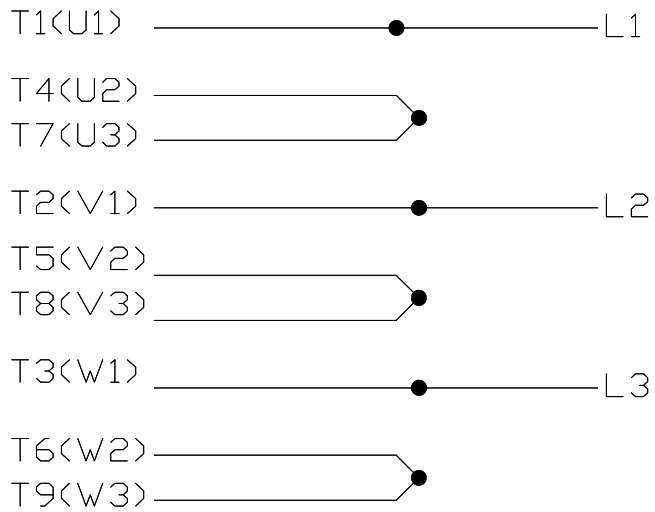
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B	SS620822	1 OF 1

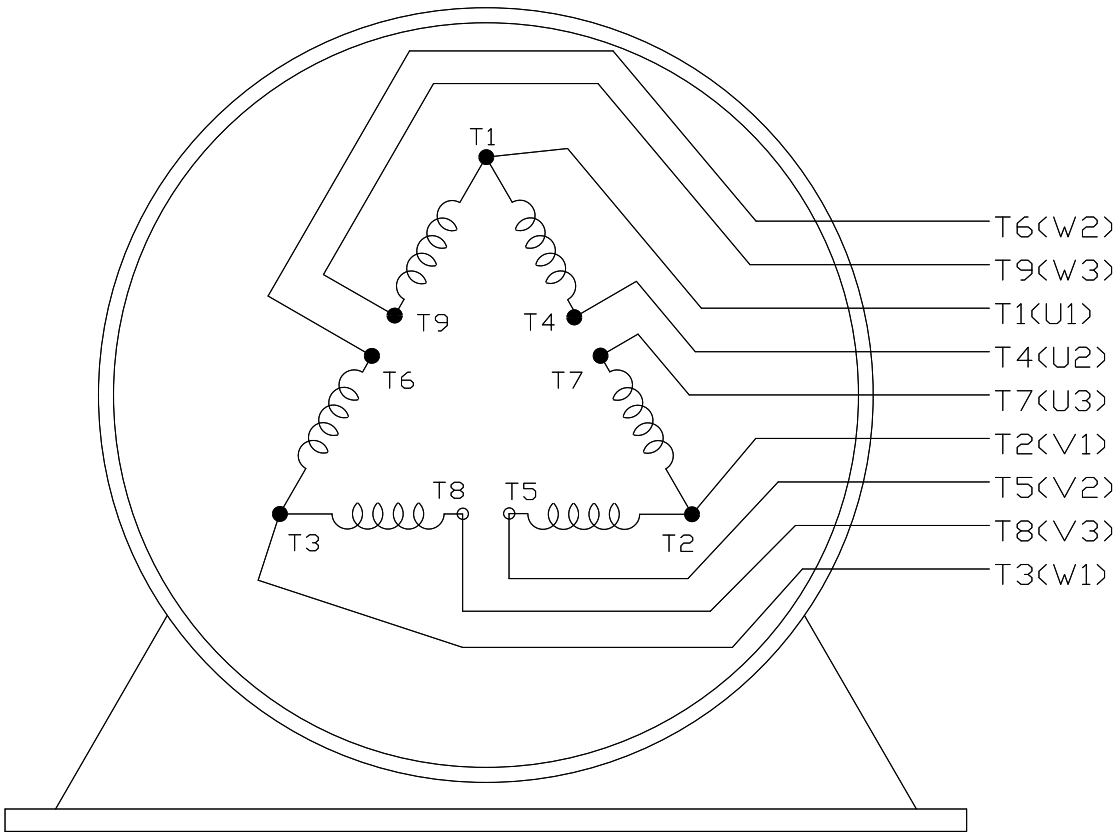
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LOW VOLTAGE



HIGH VOLTAGE





VIEW OF TERMINAL END

DRAWING REVISION: F	REVISION BY: SB	REV DATE/ © DATE: 08/01/2025	DRAWN BY: PGK	marathon™
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025	DATE: 06/04/1997	
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED			APPROVED BY: GK	DESCRIPTION: CONN DIAGRAM-EXTERNAL DELTA CON. - 3ø - 9 LEADS
			DATE: 06/15/1997	
			REFERENCE	MATERIAL / PROCESS/FINISH
			THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: EE7308K / SHEET: 1 OF 1

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PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

Data Sheet

Date: 12/2/2021
Customer:
Attention:
Submitted by:

marathon® Motors

256TTDBD6032

Submittal

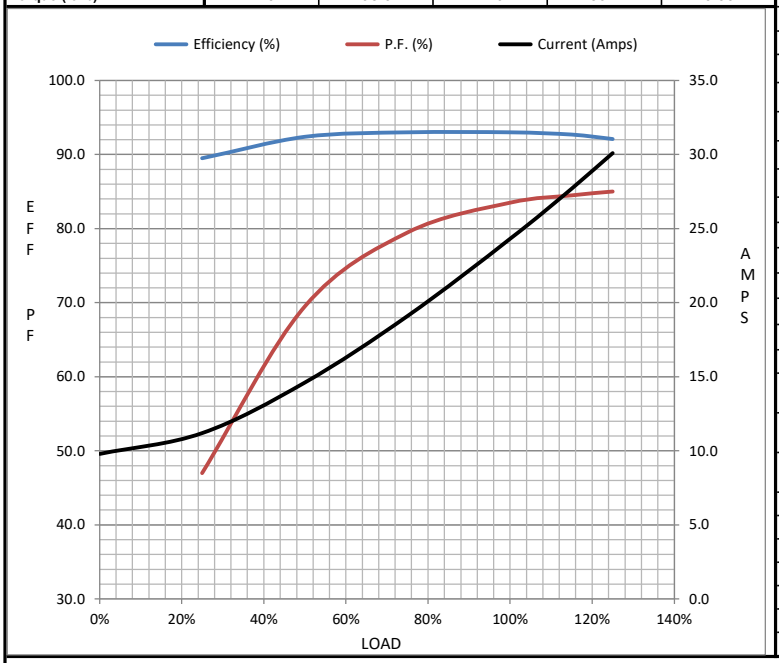
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	9.8	11.2	14.6	19.1	24.3	27.7	30.1	145	
Torque (ft-lb)	0.00	14.5	29.5	44.3	59.4	68.4	74.5	120	
RPM	1800	1793	1785	1778	1770	1,765	1762	0	
Efficiency (%)		89.5	92.4	93.0	93.0	92.7	92.1		
P.F. (%)	5.0	47.0	69.5	79.5	83.5	84.5	85.0	43.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1628	1770	1800
Current (Amps)	145	129	82.0	24.3	9.8
Torque (ft-lb)	120	98.0	146	59.4	0.00



Information Block

HP	20.0	
Sync. RPM	1800	
Frame	256	
Enclosure	DP	
Construction	TDB	
Voltage	230/460#190/380	V
Frequency	60	Hz
Design	B	
LR Code letter	G	
Service Factor	1.15	
Temp Rise @ FL	45	° C
Duty	CONT	
Ambient	40	° C
Elevation	3,300	feet
Rotor/Shaft wk²	2.80	Lb-Ft²
Ref Wdg	HA31604020 NONE	
Sound Pressure @ 1M	74	dBA
VFD Rating	CONSTANT 2:1/VARIABLE 20:1	
Outline Dwg	SS620822-200	
Conn. Diag	EE7308K	
Additional Specifications:		
0		
0		

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
0.3380	0.1920	1.0680	1.2350	27.3210

Speed -Torque Curve

