marathon®

General Purpose Motors

Model No: 256TTDBD6004
Catalog No: GT0364

General Purpose Motor, 25 & 20 HP, 3 Ph, 60 & 50 Hz, 208-230/460 & 190/380 V, 3600 RPM, 256TC Frame, DP

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Product Information Packet: Model No: 256TTDBD6004, Catalog No: GT0364 General Purpose Motor, 25 & 20 HP, 3 Ph, 60 & 50 Hz, 208-230/460 & 190/380 V, 3600 RPM, 256TC Frame, DP

Nameplate Specifications

Phase	**3**	Output HP	**25 & 20 Hp**
Output KW	**18.7 & 14.9 kW**	Voltage	**208-230/460 & 190/380 V**
Speed	**3556 & 2955 r/min**	Synchronous RPM	**3600 & 3000 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256TC**
Enclosure	**Drip Proof**	Thermal Protection	**No Protection**
Efficiency	**91.7 & 91.4 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**64-59.5/29.7 & 58/29 A**
Power Factor	**86**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6209**
Opp Drive End Bearing Size	**6208**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**22**	Number of Speeds	**1**

Technical Specifications

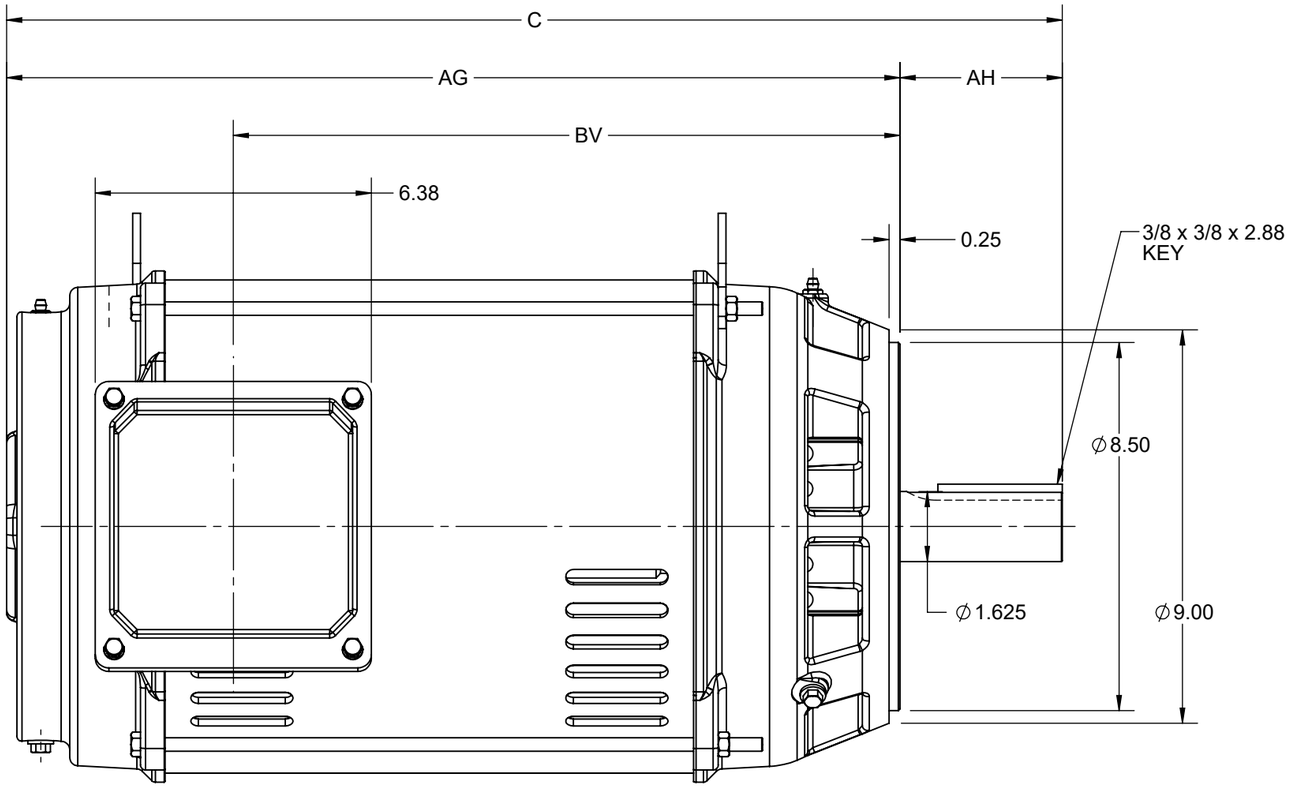
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**2**	Rotation	**Reversible**
Resistance Main	**.4758 O**	Mounting	**Round**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Rolled Steel**
Shaft Type	**T**	Assembly/Box Mounting	**F1/F2 Capable**
Inverter Load	**Variable 10:1**		

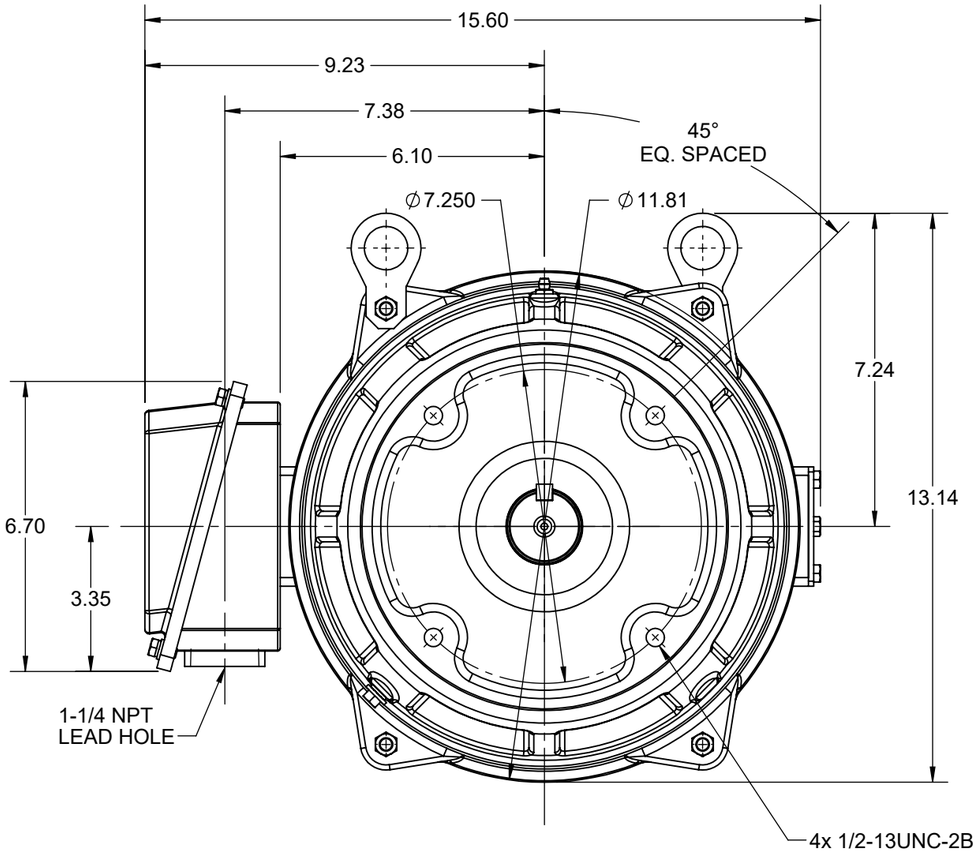
Drawings

Connection Drawing	**EE7308K**	Outline Drawing	**SS621130-200**

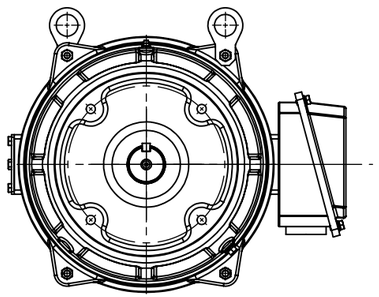
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DASH NO.	C	AG	AH	BV	MOUNTING	FRAME
100	22.81	19.06	3.75	13.82	F1 OR F2	254TC
200	24.38	20.63		15.40		256TC





F2 VIEW



DRAWING REVISION	REVISION BY	REV DATE/© DATE
D	MN	07/11/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023491	VS	07/11/2025

REQUEST NUMBER DESCRIPTION
F2 MOUNTING PLATE ADDED

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TOLERANCES (EXCEPT AS NOTED):

DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±7' 30"
.XX	±0.03	[±0.8]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

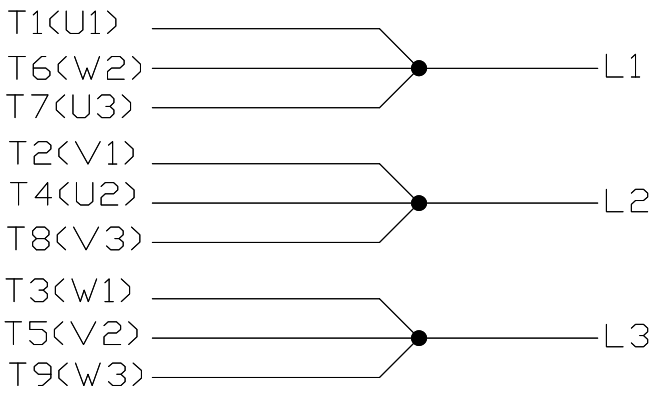
REMOVE BURRS & BREAK SHARP
EDGES: .003/.015 [.08/.38] X 45°
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 200 / 5.1 /
INCH / mm
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY	DESCRIPTION
VS	OUTLINE
DATE: 01-02-2021	254/256TC FR NEMA ODP RS
APPROVED BY: GNK	
DATE: 01-02-2021	
REFERENCE	MATERIAL / PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: B / DRAWING NUMBER: SS621130 / SHEET: 1 OF 1

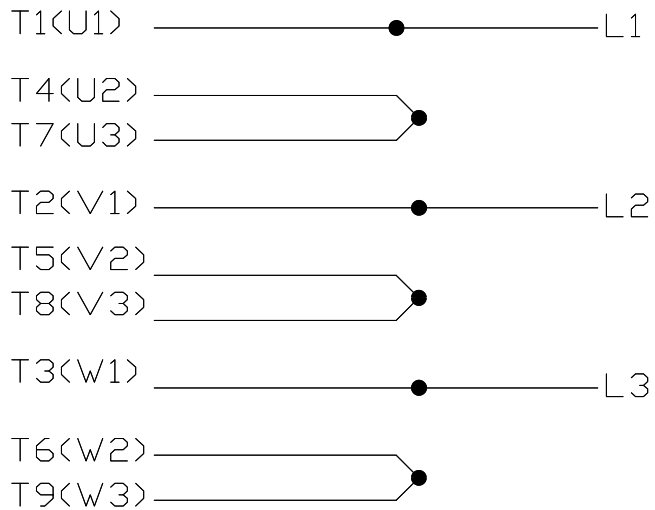
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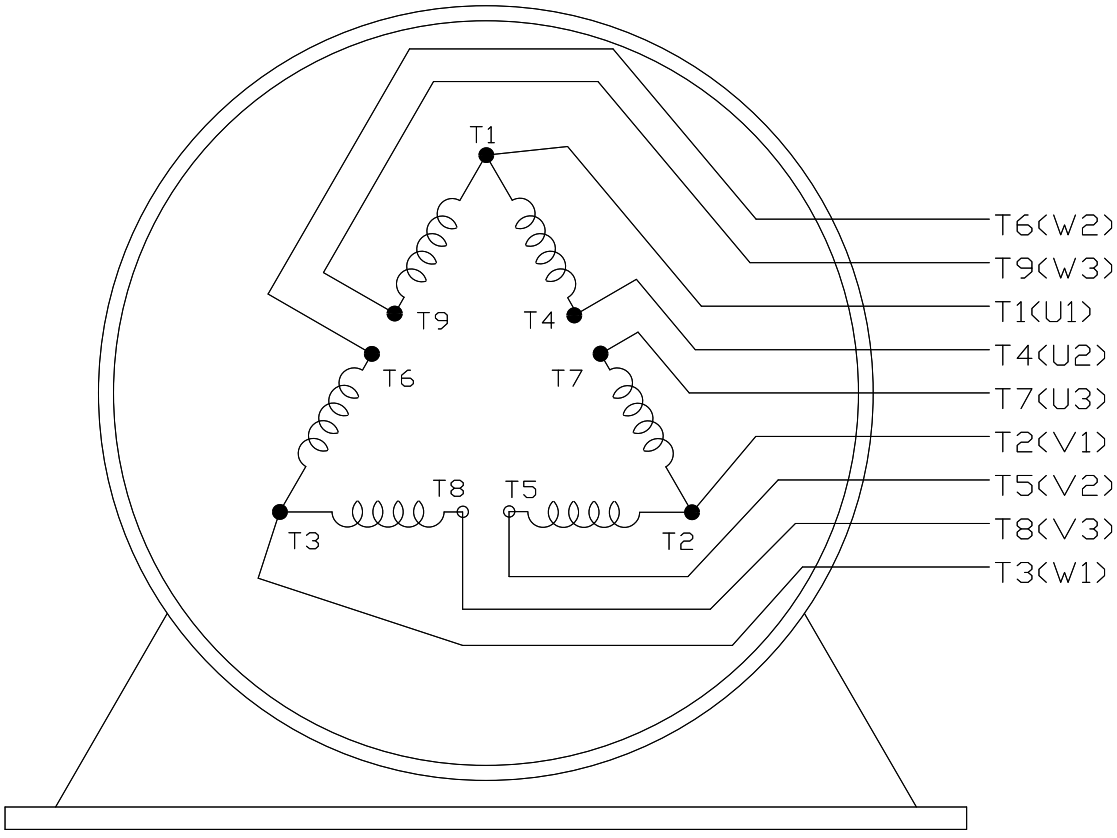
Uncontrolled Copy

LOW VOLTAGE



HIGH VOLTAGE





VIEW OF TERMINAL END

DRAWING REVISION: F	REVISION BY: SB	REV DATE/ © DATE: 08/01/2025	DRAWN BY: PGK	marathon™	
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025	DATE: 06/04/1997		
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED			APPROVED BY: GK	DESCRIPTION: CONN DIAGRAM-EXTERNAL DELTA CON. - 3ø - 9 LEADS	
			DATE: 06/15/1997		
			REFERENCE	MATERIAL	PROCESS/FINISH
			THIRD ANGLE PROJECTION	SIZE: A	DRAWING NUMBER: EE7308K 4 of 4	SHEET: 1 OF 1

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