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General Purpose Motors

Model No: 256TTDBD6003
Catalog No: GT0264

General Purpose Motor, 25 & 20 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 3600 RPM, 256TC Frame, DP

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Product Information Packet: Model No: 256TTDBD6003, Catalog No: GT0264 General Purpose Motor, 25 & 20 HP, 3 Ph, 60 & 50 Hz, 230/460 & 190/380 V, 3600 RPM, 256TC Frame, DP

Nameplate Specifications

Phase	**3**	Output HP	**25 & 20 Hp**
Output KW	**18.7 & 14.9 kW**	Voltage	**230/460 & 190/380 V**
Speed	**3556 & 2955 r/min**	Synchronous RPM	**3600 & 3000 r/min**
Service Factor	**1.15 & 1.15**	Frame	**256TC**
Enclosure	**Drip Proof**	Thermal Protection	**No Protection**
Efficiency	**91.7 & 91.4 %**	Ambient Temperature	**40 °C**
Frequency	**60 & 50 Hz**	Current	**59.5/29.7 & 58/29 A**
Power Factor	**86**	Duty	**Continuous**
Insulation Class	**F**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6209**
Opp Drive End Bearing Size	**6208**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**22**	Number of Speeds	**1**

Technical Specifications

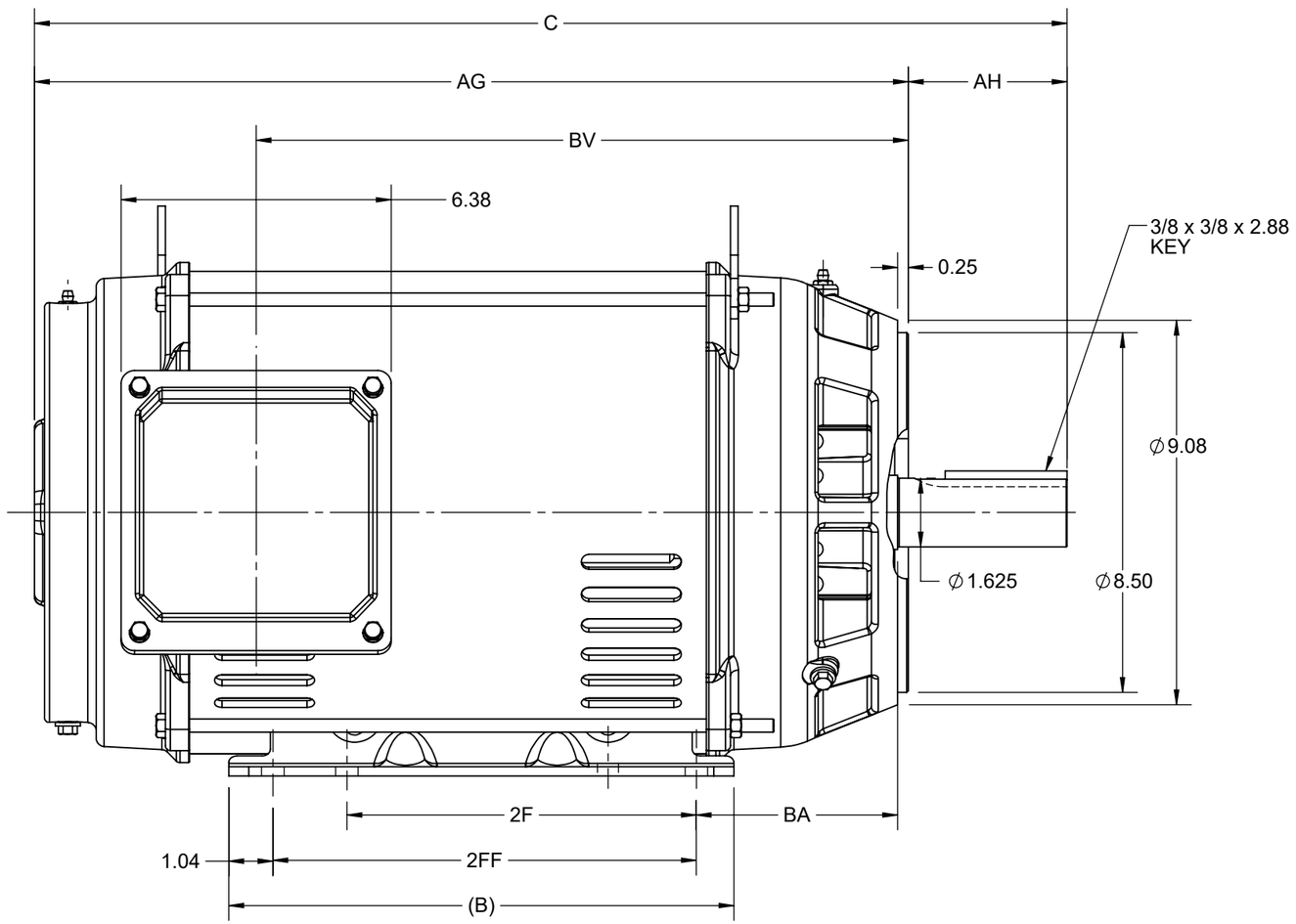
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**2**	Rotation	**Reversible**
Resistance Main	**.4758 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Rolled Steel**
Shaft Type	**T**	Shaft Diameter	**1.625 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Variable 10:1**

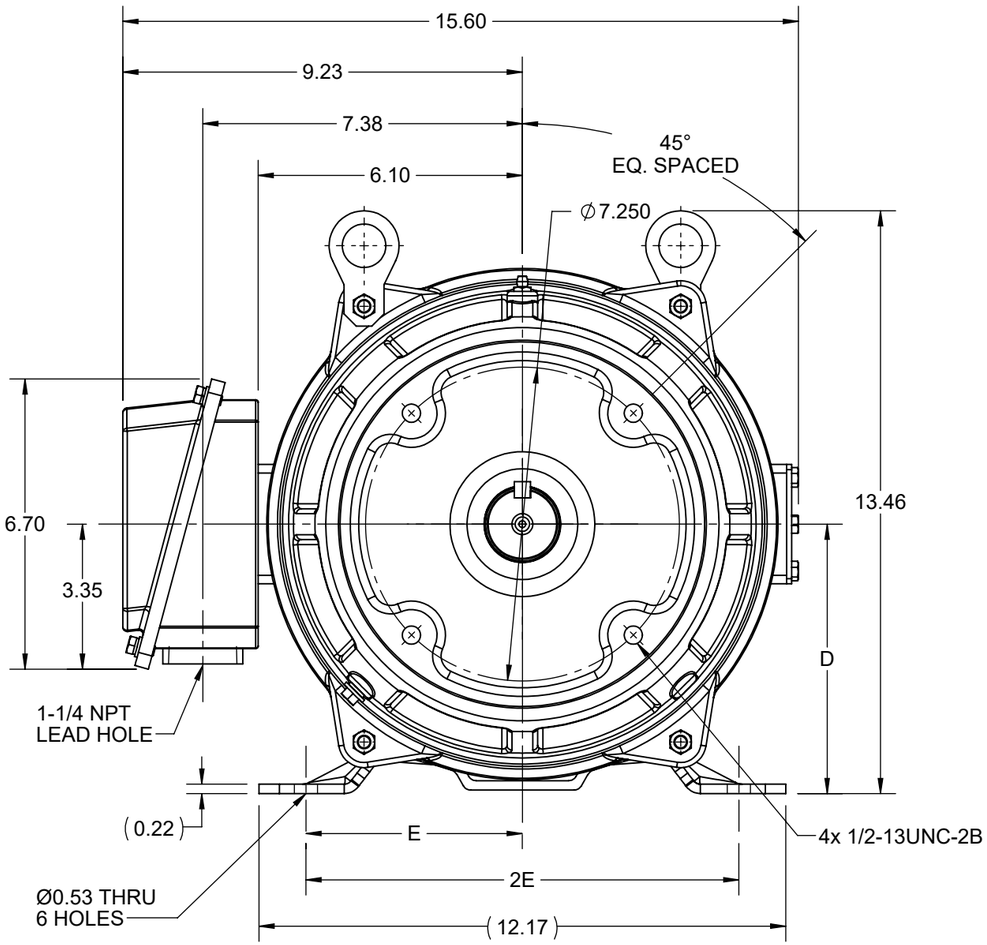
Drawings

Connection Drawing	**EE7308K**	Outline Drawing	**SS620708-200**

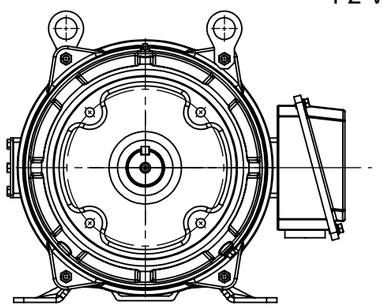
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DASH NO.	B	C	D	E	2E	2F	2FF	AG	AH	BA	BV	MOUNTING	FRAME
100	11.93	22.81	6.25	5.00	10.00	8.25	10.00	19.06	3.75	4.75	13.82	F1 OR F2	254TC
200		24.38						20.63			15.40		256TC





F2 VIEW



DRAWING REVISION	REVISION BY	REV DATE/© DATE
D	MN	07/10/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023491	VS	07/10/2025

REQUEST NUMBER DESCRIPTION
F2 MOUNTING PLATE ADDED

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TOLERANCES (EXCEPT AS NOTED):

DEC.	INCH	mm	ANGLE
.X	±0.1	[±3]	±7' 30"
.XX	±0.03	[±0.8]	
.XXX	±0.005	[±0.13]	
.XXXX	±0.0005	[±0.013]	

REMOVE BURRS & BREAK SHARP EDGES: .003/.015 [.08/.38] X 45°
CORNER FILLETS: R.02 [.5]
MACHINED SURFACES: 200/ 5.1/ INCH/mm
mm DIMENSIONS IN [BRACKETS] ARE FOR REFERENCE ONLY

DRAWN BY	
ZXW	
DATE	
25/02/2016	
APPROVED BY	
ZXW	
DATE	
25/02/2016	
REFERENCE	
THIRD ANGLE PROJECTION	

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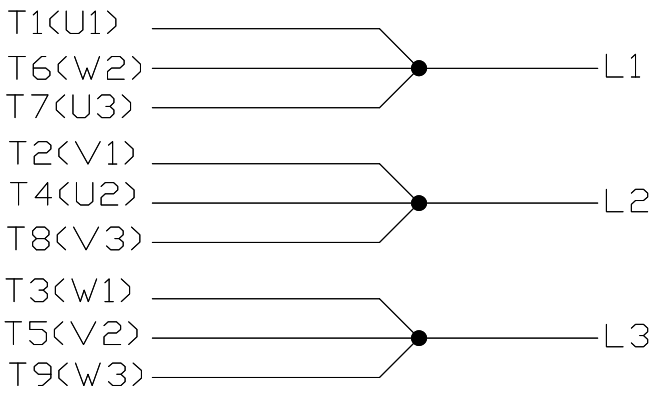
DESCRIPTION
OUTLINE
254/256TC FR NEMA ODP RS

MATERIAL	PROCESS/FINISH

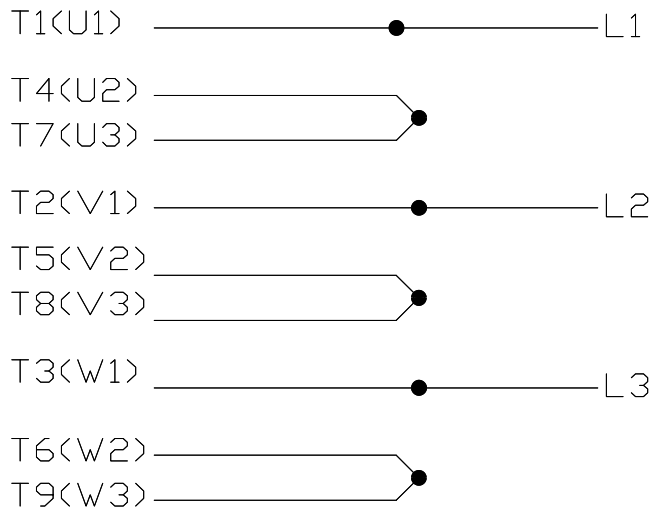
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B	SS620708	1 OF 1

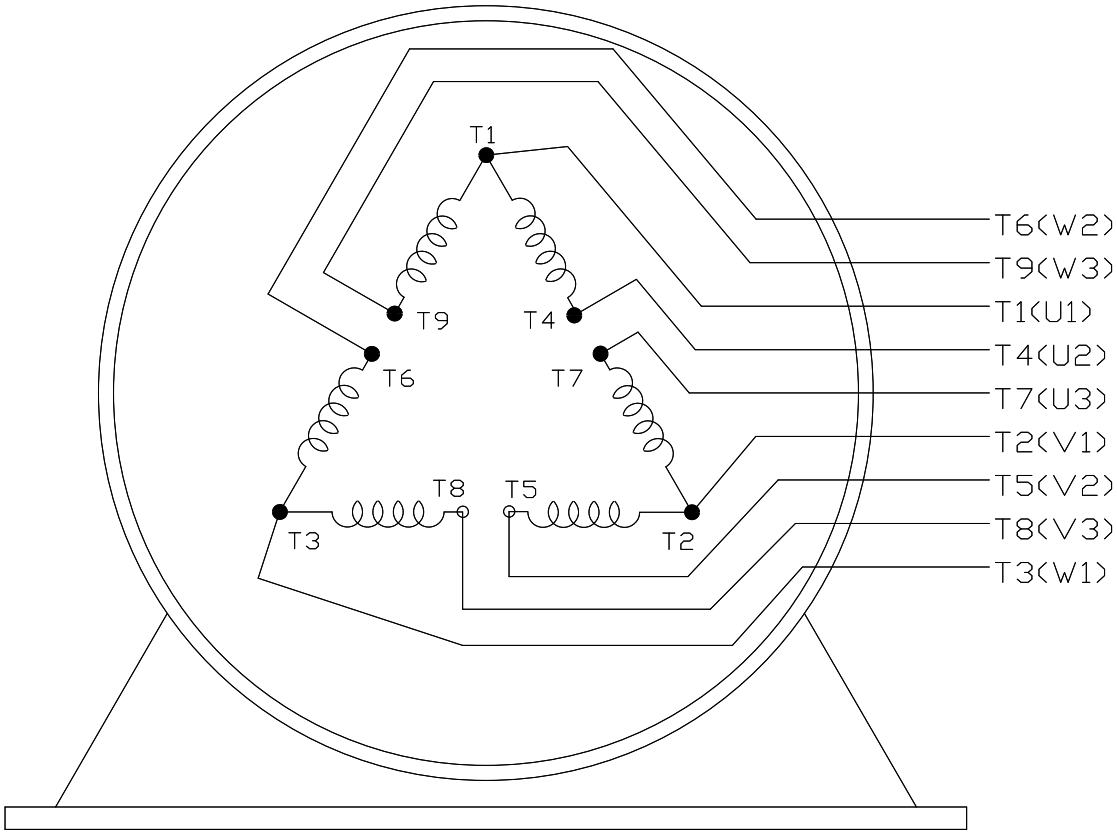
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LOW VOLTAGE



HIGH VOLTAGE





VIEW OF TERMINAL END

DRAWING REVISION: F	REVISION BY: SB	REV DATE/ © DATE: 08/01/2025	DRAWN BY: PGK	marathon™	
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025	DATE: 06/04/1997		
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED			APPROVED BY: GK	DESCRIPTION: CONN DIAGRAM-EXTERNAL DELTA CON. - 3ø - 9 LEADS	
			DATE: 06/15/1997		
			REFERENCE	MATERIAL	PROCESS/FINISH
			THIRD ANGLE PROJECTION	SIZE: A	DRAWING NUMBER: EE7308K 4 of 4	SHEET: 1 OF 1

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