marathon®

Severe Duty Motors

Model No: 256THFCD9002
Catalog No: W551A-P

Severe Duty Motor, 20 HP, 3 Ph, 60 Hz, 460 V, 3600 RPM, 256T Frame, TEFC

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Product Information Packet: Model No: 256THFCD9002, Catalog No: W551A-P Severe Duty Motor, 20 HP, 3 Ph, 60 Hz, 460 V, 3600 RPM, 256T Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**20 Hp**
Output KW	**14.9 kW**	Voltage	**460 V**
Speed	**3540 r/min**	Synchronous RPM	**3600 r/min**
Service Factor	**1.15**	Frame	**256T**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**91 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**23.5 A**
Power Factor	**88**	Duty	**Continuous**
Insulation Class	**H**	Design Code	**B**
KVA Code	**G**	Drive End Bearing Size	**6309**
Opp Drive End Bearing Size	**6209**	UL	**Recognized**
CSA	**Y**	CE	**Y**
IP Code	**56**	Number of Speeds	**1**

Technical Specifications

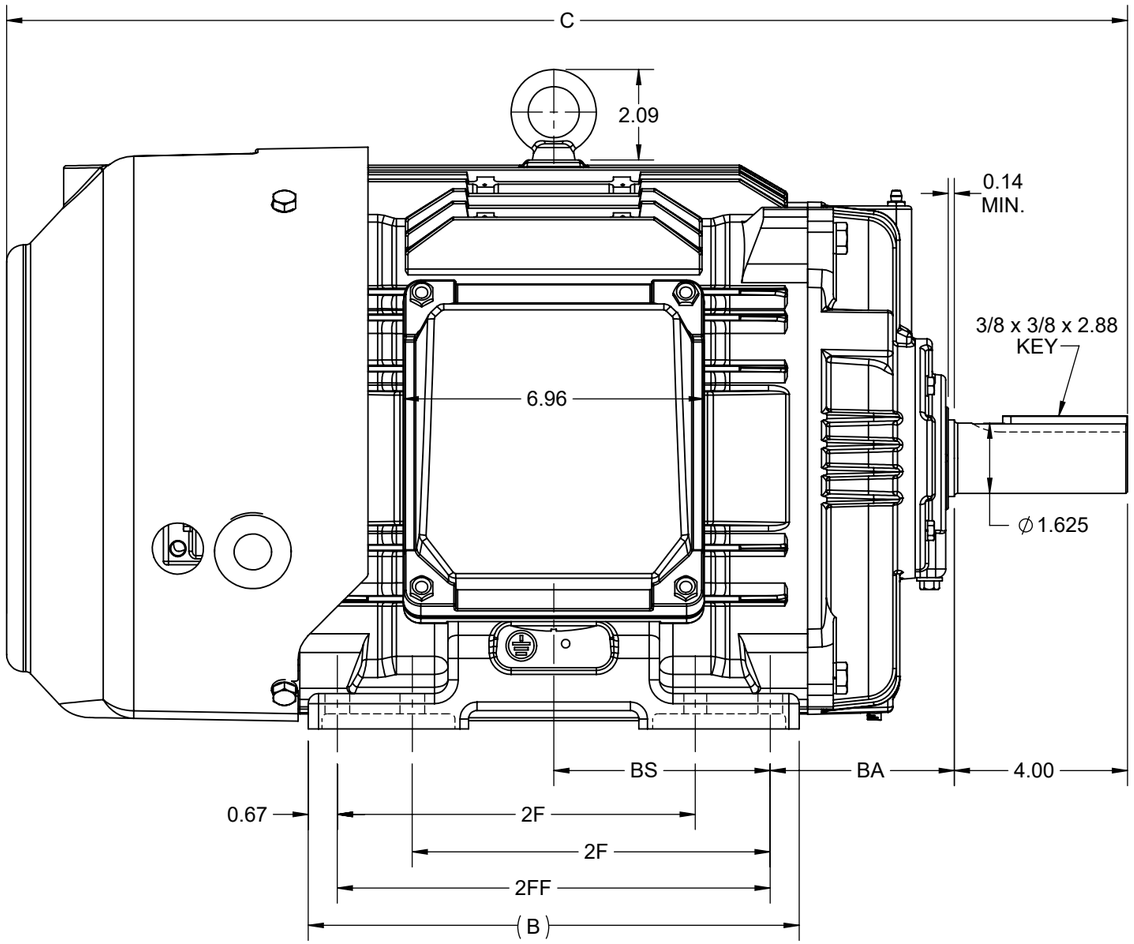
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**2**	Rotation	**Reversible**
Resistance Main	**.561 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Assembly/Box Mounting	**F1/F2 Capable**
Inverter Load	**Constant 2:1/Variable 10:1**		

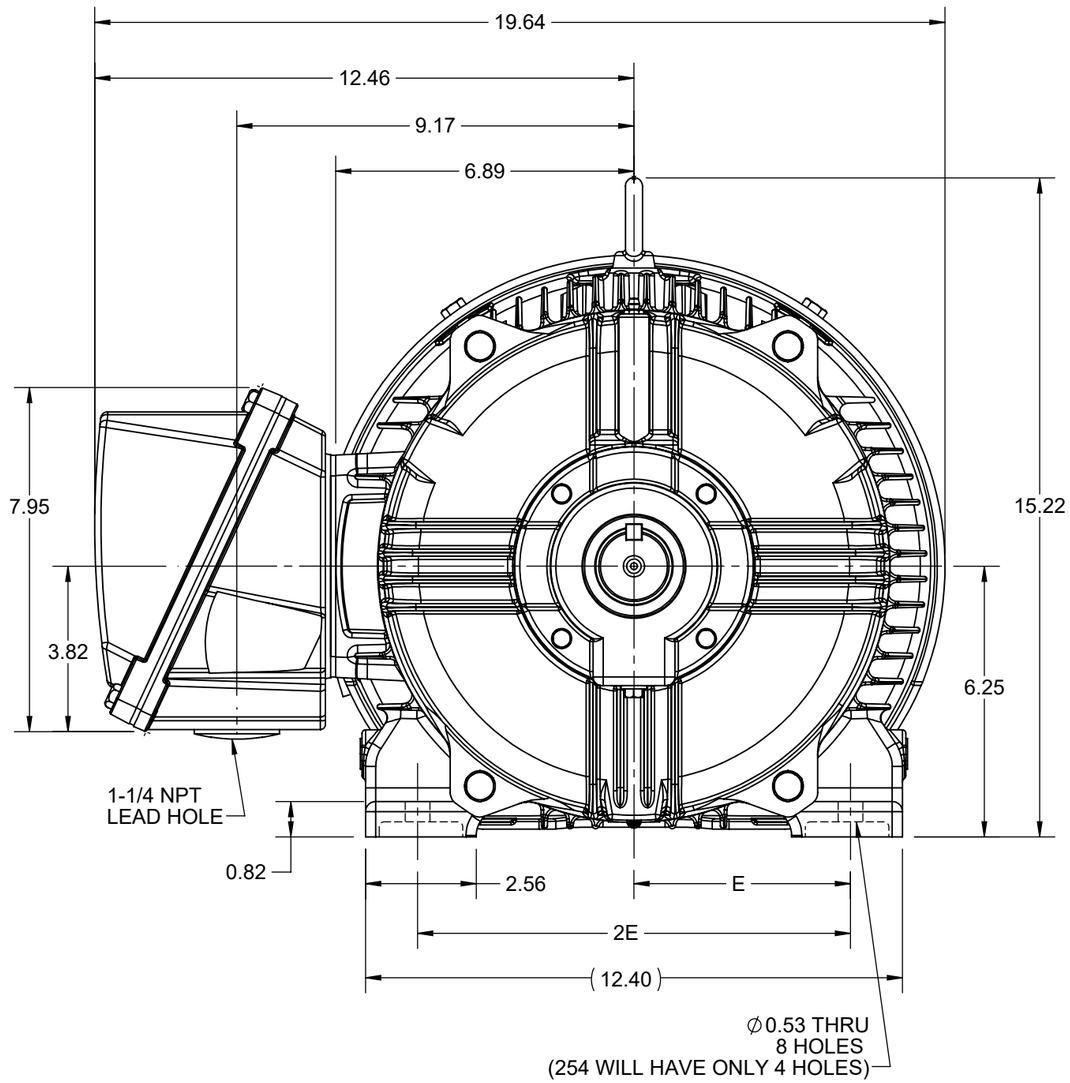
Drawings

Connection Drawing	**EE7300**	Outline Drawing	**SS208560-200**

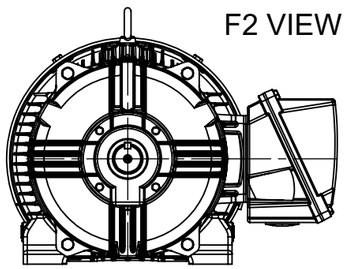
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DASH NO.	B	C	E	2E	2F	2FF	BA	BS	MOUNTING	FRAME
100	9.60	24.15	5.00	10.00	-	8.25	4.25	4.13	F1 OR F2	254T
200	11.34	25.89			8.25	10.00		5.00		254/256T





F2 VIEW



DRAWING REVISION: F	REVISION BY: SB	REV DATE/© DATE: 07/23/2025
REQUEST NUMBER: CR-0023556	APPROVED BY: SBD	DATE: 07/23/2025
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED		

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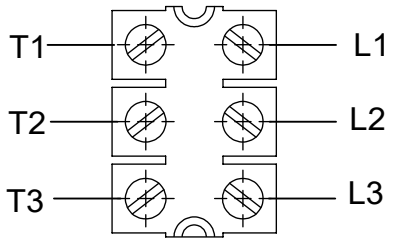
PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY: BISWA	marathon™	
DATE: 26/09/2018	DESCRIPTION: OUTLINE 254T/256T FR-NEMA-SD & IEEE841	
APPROVED BY: SBD		
DATE: 26/09/2018		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: B / DRAWING NUMBER: SS208560	SHEET: 1 OF 1

THREE PHASE - SINGLE VOLTAGE
MOTOR - CONDUIT BOX @ 'A'

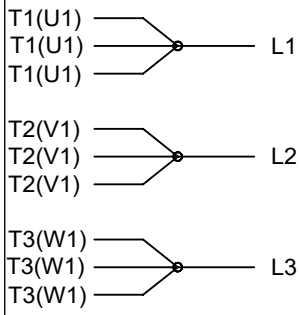
TO REVERSE ROTATION:
INTERCHANGE ANY TWO LINE
LEAD CONNECTIONS

TERMINAL BLOCK WHEN SPECIFIED

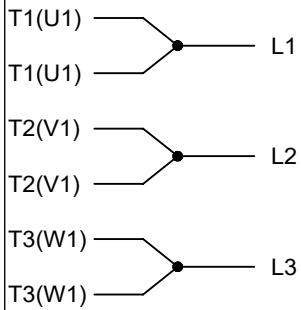


VIEW OF TERMINAL END

IF MOTOR HAS
9 LEADS



IF MOTOR HAS
6 LEADS



A-9806 DECAL

OPTIONAL CORD
CONNECTION

L1	WHITE
L2	RED
L3	BLACK

DRAWING REVISION: AD	REVISION BY: SB	REV DATE/© DATE: 08/01/2025
REQUEST NUMBER: CR-0023654	APPROVED BY: SBD	DATE: 08/01/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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DRAWN BY: DA	
DATE: 03-26-1993	
APPROVED BY: TB	
DATE: 03-26-1993	
REFERENCE	
THIRD ANGLE PROJECTION	

marathon™

DESCRIPTION
CONNECTION DIAGRAM
EXTERNAL - SINGLE VOLTAGE - 3Ø MOTOR

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	EE7300	1 OF 1