marathon®

Severe Duty Motors

Model No: 182TTFCD6540
Catalog No: E030

Severe Duty Motor, 3 HP, 3 Ph, 60 Hz, 230/460 V, 1800 RPM, 182TC Frame, TEFC

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Product Information Packet: Model No: 182TTFCD6540, Catalog No: E030 Severe Duty Motor, 3 HP, 3 Ph, 60 Hz, 230/460 V, 1800 RPM, 182TC Frame, TEFC

Nameplate Specifications

Phase	**3**	Output HP	**3 Hp**
Output KW	**2.2 kW**	Voltage	**230/460 V**
Speed	**1765 r/min**	Synchronous RPM	**1800 r/min**
Service Factor	**1.15**	Frame	**182TC**
Enclosure	**Totally Enclosed Fan Cooled**	Thermal Protection	**No Protection**
Efficiency	**89.5 %**	Ambient Temperature	**40 °C**
Frequency	**60 Hz**	Current	**8.4/4.2 A**
Power Factor	**76.5**	Duty	**Continuous**
Insulation Class	**H**	Design Code	**B**
KVA Code	**K**	Drive End Bearing Size	**6206**
Opp Drive End Bearing Size	**6205**	UL	**Listed**
CSA	**Y**	CE	**Y**
IP Code	**55**	Number of Speeds	**1**
Hazardous Location	**DIVISION 2 T2B**		

Technical Specifications

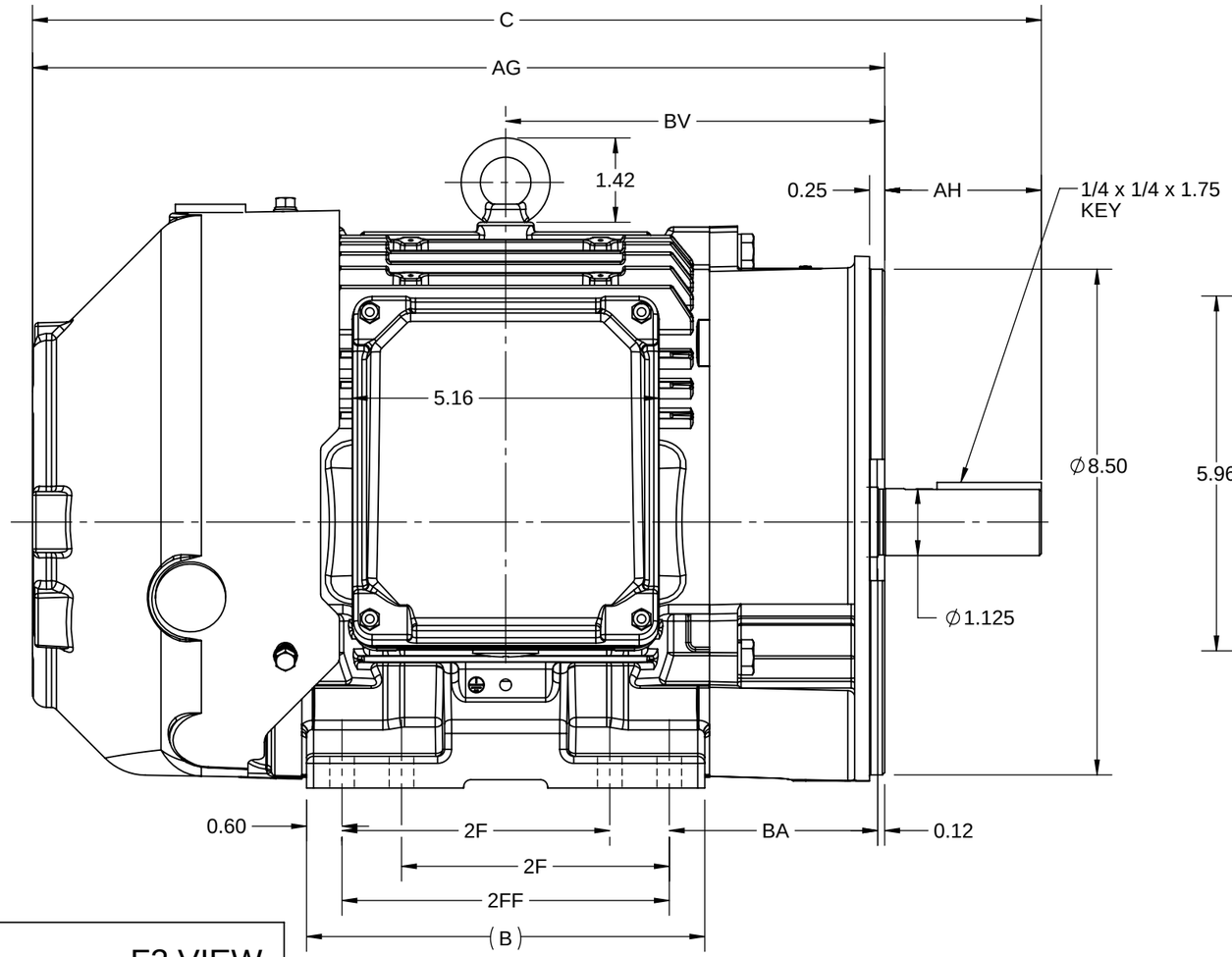
Electrical Type	**Squirrel Cage Inverter Rated**	Starting Method	**Line Or Inverter**
Poles	**4**	Rotation	**Reversible**
Resistance Main	**4.642 O**	Mounting	**Rigid Base**
Motor Orientation	**Horizontal**	Drive End Bearing	**Ball**
Opp Drive End Bearing	**Ball**	Frame Material	**Cast Iron**
Shaft Type	**T**	Shaft Diameter	**1.125 in**
Assembly/Box Mounting	**F1/F2 Capable**	Inverter Load	**Constant 10:1/Variable 10:1**

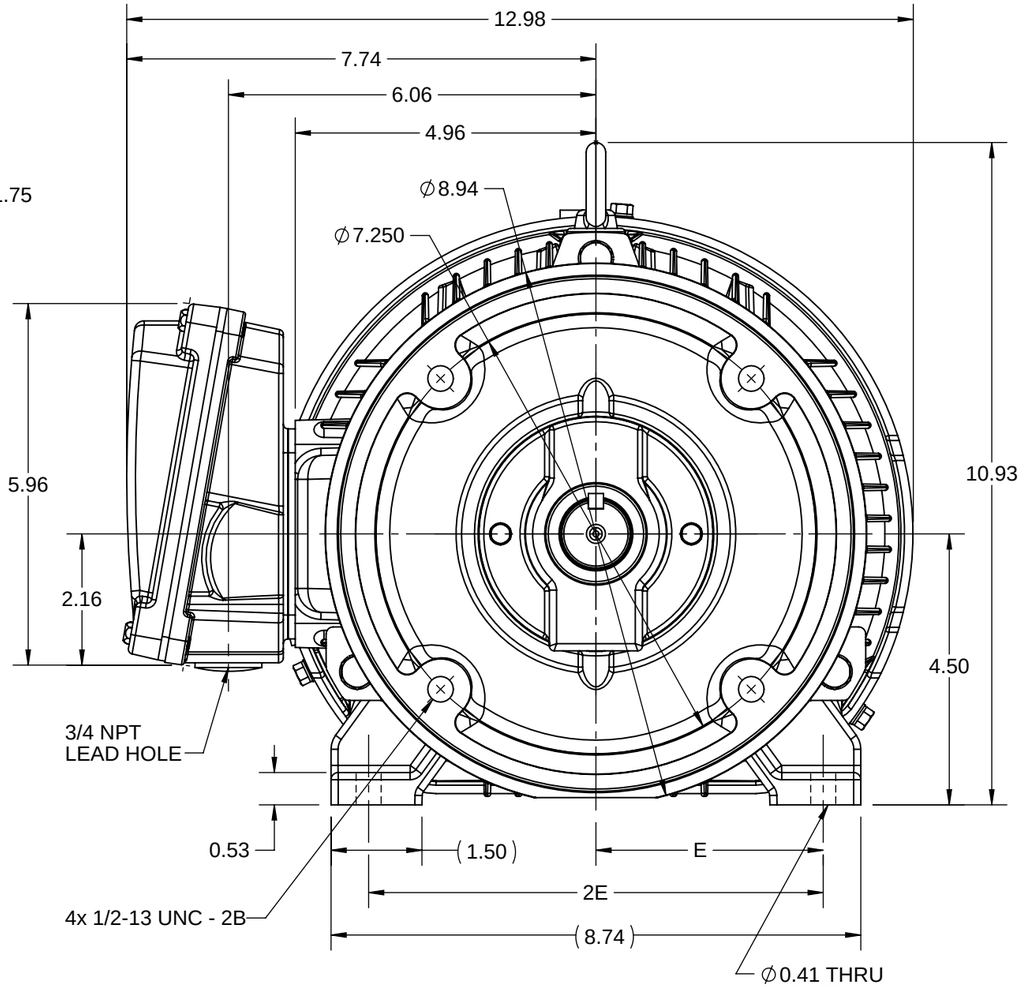
Drawings

Connection Drawing	**EE7308**	Outline Drawing	**SS600218-100**

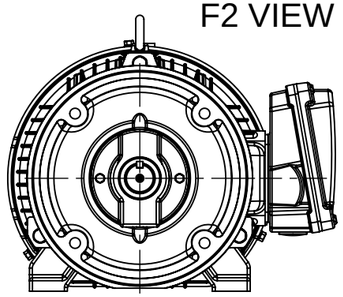
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DASH NO.	B	C	E	2E	2F	2FF	AG	AH	BA	BV	MOUNTING	FRAME
100	5.67	15.95	3.75	7.50	---	4.50	13.32	2.62	3.50	5.87	F1 OR F2	182TC
200	6.69	16.95			4.50	5.50	14.32			6.37		182/184TC





F2 VIEW



DRAWING REVISION: D	REVISION BY: SB	REV DATE/© DATE: 05/21/2026
REQUEST NUMBER: CR-0026353	APPROVED BY: RMS	DATE: 05/21/2026
REQUEST NUMBER DESCRIPTION: DRAWING TITLE BLOCK UPDATED		

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PRIMARY DIMENSIONS ARE INCH
mm DIMENSIONS IN [BRACKETS]
ARE FOR REFERENCE ONLY

DRAWN BY: BISWA	marathon™	
DATE: 14/03/2019	DESCRIPTION: OUTLINE 182/184TC FR-NEMA-SD & IEEE841	
APPROVED BY: SBD		
DATE: 14/03/2019		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: B / DRAWING NUMBER: SS600218	SHEET: 1 OF 1

Uncontrolled Copy

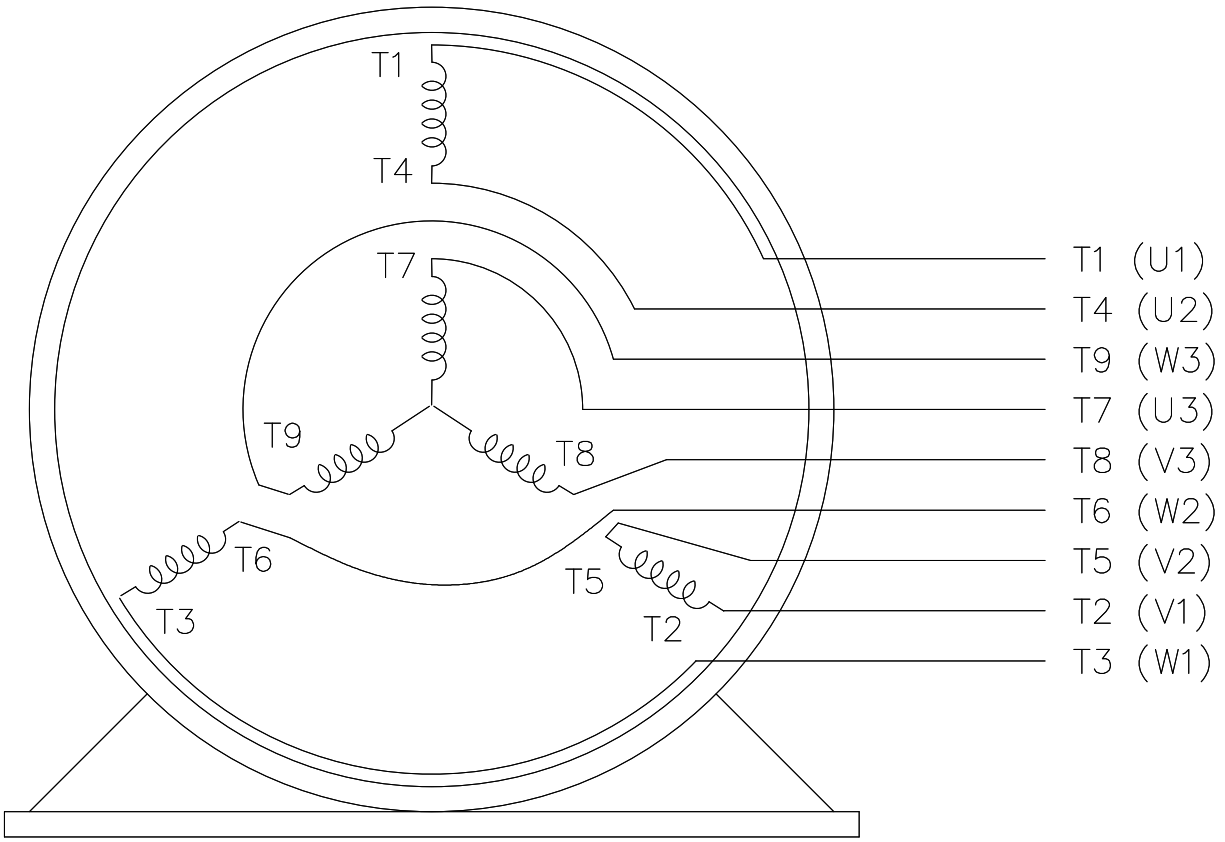
THREE PHASE
DUAL VOLTAGE MOTOR

HIGH VOLTAGE

(U1) T1 — L1
(V1) T2 — L2
(W1) T3 — L3
(U2) T4
(U3) T7
(V2) T5
(V3) T8
(W2) T6
(W3) T9

LOW VOLTAGE

(U1) T1
(U3) T7 — L1
(V1) T2
(V3) T8 — L2
(W1) T3
(W3) T9 — L3
(U2) T4
(V2) T5
(W2) T6



VIEW OF TERMINAL END

REF.
WINDING DIAGRAM

T8Y, T2Y, T2BL, T4BX, T2EC, T2G
T6BZ, T2B, T6BL, T4AV, T6B, T4B

OPTIONAL CORD CONNECTION

L1 — WHITE
L2 — RED
L3 — BLACK

DRAWING REVISION	REVISION BY	REV DATE/ © DATE
J	SB	08/01/2025
REQUEST NUMBER	APPROVED BY	DATE
CR-0023654	SBD	08/01/2025

REQUEST NUMBER DESCRIPTION
DRAWING TITLE BLOCK UPDATED

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DRAWN BY	RM
DATE	11/20/1990
APPROVED BY	SAS
DATE	04/24/2003
REFERENCE	
THIRD ANGLE PROJECTION	

marathon™

DESCRIPTION
CONN DIAGRAM-EXTERNAL
3Ø - DUAL VOLTAGE MOTOR

MATERIAL	PROCESS/FINISH

SIZE	DRAWING NUMBER	SHEET
A	4 of 6 EE7308	1 OF 1

Data Sheet

Date: 7/28/2022
Customer:
Attention:
Submitted by:

marathon electric

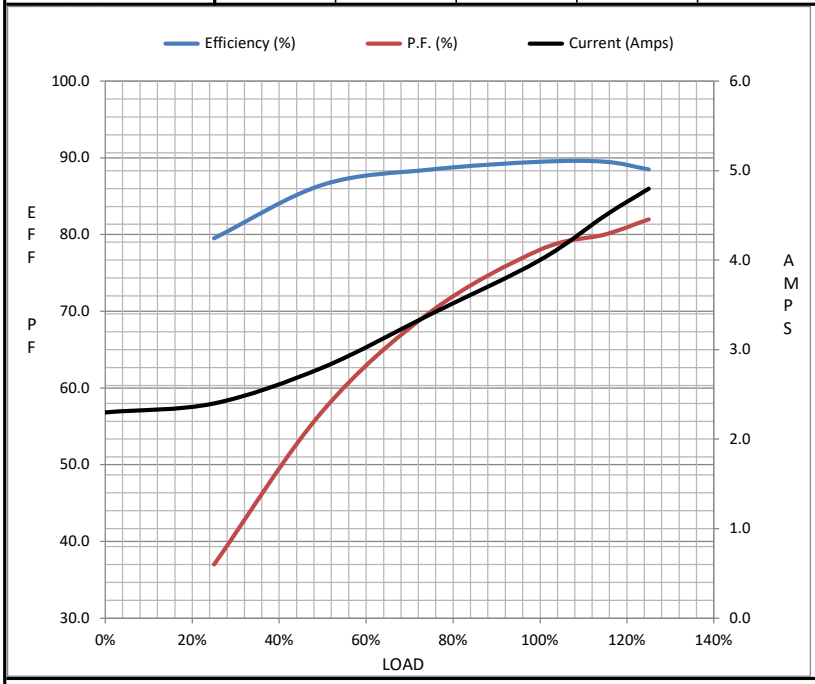
182TTFCD6540
112014.002 FAN
Submittal
Data @ 460 V

Motor Load Data

Load	0%	25%	50%	75%	100%	115%	125%	LR	
Current (Amps)	2.30	2.40	2.80	3.4	4.0	4.5	4.8	32.0	
Torque (ft-lb)	0.00	2.20	4.4	6.7	9.0	10.3	11.2	20.0	
RPM	1800	1790	1782	1772	1762	1,758	1755	0	
Efficiency (%)		79.5	86.5	88.5	89.5	89.5	88.5		
P.F. (%)	7.0	37.0	57.0	70.0	78.0	80.0	82.0	48.0	

Motor Speed Data

	LR	Pull-Up	BD	Rated	Idle
Speed (RPM)	0	900	1675	1762	1800
Current (Amps)	32.0	28.0	18.0	4.0	2.30
Torque (ft-lb)	20.0	17.0	29.0	9.0	0.00



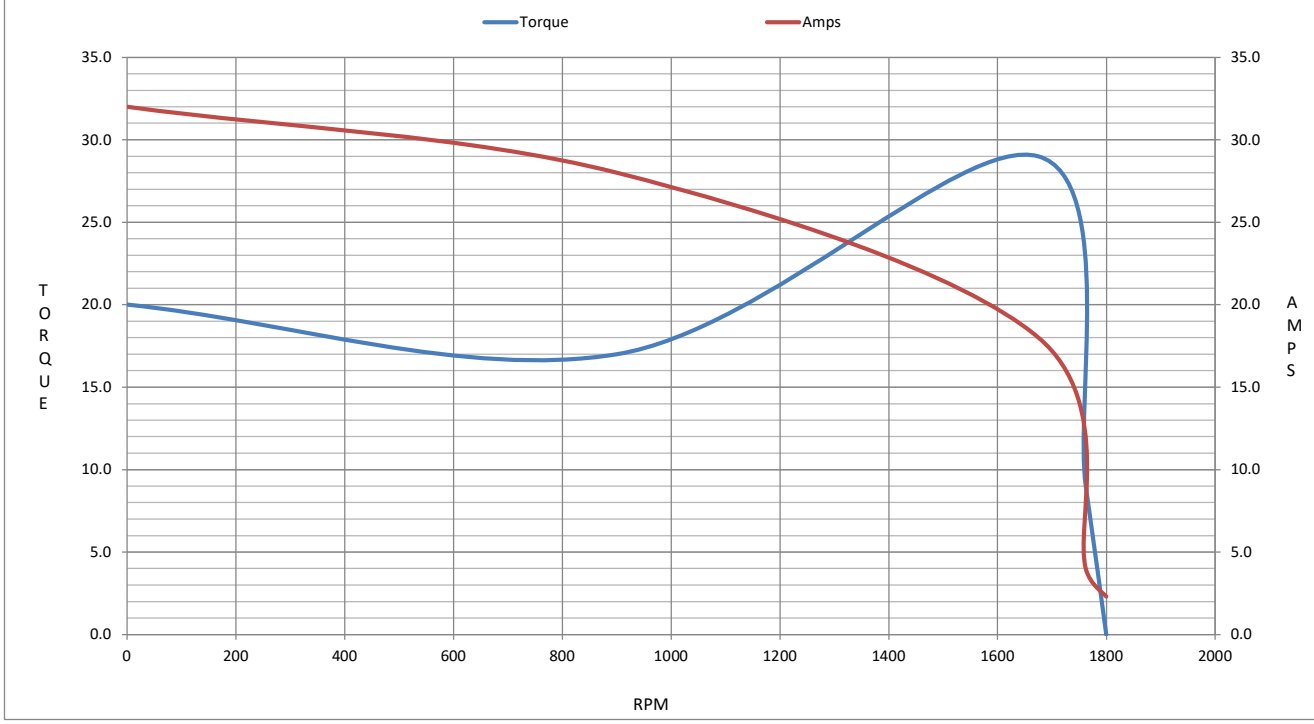
Information Block

HP	3.0
Sync. RPM	1800
Frame	182
Enclosure	TEFC
Construction	TFB
Voltage	230/460 V
Frequency	60 Hz
Design	B
LR Code letter	K
Service Factor	1.15
Temp Rise @ FL	60 ° C
Duty	CONT
Ambient	40 ° C
Elevation	1,000 feet
Rotor/Shaft wk²	0.30 Lb-Ft²
Ref Wdg	HA31124021 NONE
Sound Pressure @ 1M	62 dBA
VFD Rating	ONSTANT 10:1/VARIABLE 1(
Outline Dwg	SS600218-100
Conn. Diag	EE7308
Additional Specifications:	
0	
0	

EQUIV CKT (OHMS / PHASE)

R1	R2	X1	X2	Xm
2.3650	1.4190	5.3920	5.3920	118.2500

Speed -Torque Curve



P.O. BOX 8003
WAUSAU, WI 54401-8003
PH. 715-675-3311

DATA VOLTS: 460

CERTIFICATION DATA SHEET

CUSTOMER:
ORDER #:
CONN. DIAGRAM: EE7308
OUTLINE: SS600218-100
WINDING: HA31124021 NONE 3
SPEED:

CUSTOMER P.O. #:
REFERENCE MODEL #: 182TTFCD6540
CAT #: E030
CUSTOMER PART #:
MOUNTING: F1/F2 CAPABLE
FAN: 504205B

TYPICAL MOTOR PERFORMANCE DATA

HP	KW	SYNC RPM	FL RPM	FRAME	ENCLOSURE	TYPE	KVA CODE	DESIGN
3	2.2	1800	1762	182TC	TEFC	TFB	K	B

PH	HZ	VOLTS	AMPS	START TYPE	DUTY	INSL	S.F.	AMB	ELEV.
3	60	230/460	8/4	LINE OR INVERTER	CONT	H	1.15	40	3300

F.L. EFF	89.5	3/4 LD EFF	88.5	1/2 LD EFF	86.5	GTD EFF	ELECT. TYPE
F.L. PF	78.0	3/4 LD PF	70.0	1/2 LD PF	57.0	88.5	SQ CAGE INV RATED

F.L. TORQUE	LR AMPS @ 460 V	L.R. TORQUE	B.D. TORQUE	F.L. RISE (° C)	
9.0 LB-FT	32.0	20.0 LB-FT 222%	29.0 LB-FT 322%	60	

SOUND PRESSURE	SOUND	ROTOR WK²	MAX. LOAD WK²	SAFE STALL TIME	STARTS/HOUR	APROX. MOTOR
62 dBA	71 dBA	0.30 LB-FT²	25 LB-FT²	32 SEC.	2	153 LB.

*** SUPPLEMENTAL INFORMATION ***

DE BRACKET TYPE	ODE BRACKET TYPE	MOUNT TYPE	MOTOR ORIENTATION	SEVERE DUTY	HAZARDOUS LOCATION	DRIP COVER	SCREENS	PAINT
C-FACE	STANDARD	RIGID	HORIZONTAL	PREMIUM SEVERE DUTY	DIVISION 2 T2B	YES	NONE	BLUE - RAL 5003 (EPOXY)

BEARINGS DE	BEARINGS ODE	GREASE	SHAFT TYPE	SPECIAL DE	SPECIAL ODE	SHAFT MATERIAL	FRAME MATERIAL
BALL 6206	BALL 6205	POLYREX EM	T	NONE	NONE	1045 HOT ROLLED (C-204)	CAST IRON

THERMOSTATS	PROTECTORS	WDG RTD's	BRG RTD's	THERMISTORS	CONTROL	SPACE HEATERS
NONE	NOT	NONE	NONE	NONE	FALSE	NA

R1 (ohms/ph)	R2 (ohms/ph)	X1 (ohms/ph)	X2 (ohms/ph)	Xm (ohms/ph)	VIBRATION (in/sec)	FLOAT
2.365	1.419	5.392	5.392	118.25	0.080	ODE

*
N
O
T
E
S
*

INVERTER TORQUE: CONSTANT 10:1/VARIABLE 10:1
INV. HP SPEED RANGE: NONE

ENCODER: NONE
NONE
NONE NONE **PPR**

BRAKE: NONE
NONE NONE
FT-LB: NA
VOLTAGE: NONE **HZ:**

PREPARED BY:
DATE: 7/26/2022

FORM: 3531 REV_4 2/27/06

UL: NO LETTER - ME,WUXI TEFC BLUEWHALE CLASS 1 DIV. 2 UL LISTED